ACKNOWLEDGEMENTS

Preparation of the State Route 85 Corridor Area Plan was made possible through the cooperative efforts of many public and private stakeholders. Maricopa County extends its appreciation to all those that participated in this process, including the Maricopa County Board of Supervisors, Planning and Zoning Commission, citizens, property owners, cities, towns, state and federal agencies, and other stakeholders.

Board of Supervisors
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- Don Stapley, (District 2)
- Andrew Kunasek, (District 3)
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EXECUTIVE SUMMARY

Plan Overview and Purpose
The State Route 85 Corridor planning area has been experiencing steady growth during the last 20 years. This growth has largely been due to an accelerated rate of annexation and development as the Town of Buckeye has added to its incorporated area. For example, in the 1970s, the Town of Buckeye annexed approximately 700 acres of land; in the 1980s, about 8,000 acres; and in the 1990s, approximately 16,500 acres were annexed, excluding Sun Valley north of I-10 and the Southwest Regional Landfill site, south of the town limits. The Town of Buckeye plans to continue incorporating land within its municipal planning area and projects a future population of 500,000 residents who will generally live within master planned communities. This could result in a population increase in incorporated areas in the State Route 85 Corridor planning area of approximately 100,000 residents in the future.

As development expands within the Town of Buckeye and along State Route 85, it is important to plan for expansion of infrastructure and services, public recreation areas to benefit all residents (including a public trails system), a water supply that is adequate both in quality and quantity, protection of historic and cultural resources, and preservation of endangered and sensitive plant and animal species and habitat. Therefore, the State Route 85 Corridor Area Plan was completed to reflect current conditions and to accommodate a portion of the anticipated growth in a manner that is consistent with protecting public health, safety, convenience, and general welfare. In addition to elements examining Land Use, Transportation, Environment, and Economic Development, this Area Plan includes Environmental Effects, Growth Areas, Open Space, Water Resources, and Cost of Development elements as required by the Growing Smarter Act of 1998 and the Growing Smarter Plus Act of 2000.

Public Participation
The State Route 85 Corridor Area Plan emphasizes public involvement and incorporates citizen and stakeholder comments, ideas, and recommendations. During preparation of Eye to the Future 2020, the Maricopa County Comprehensive Plan, area residents helped develop a vision for the southwestern planning area that includes economic development to enhance the tax base and provide goods, services, and jobs to community residents; enjoyment of a high quality of life, community identity, and neighborhood atmosphere; and growth in harmony with the environment, with preservation of precious resources and natural river corridors. This vision includes promotion of sustainable communities where people live, work, and play, with preservation of rural lifestyles and retention of agricultural land. Current issues and concerns identified by State Route 85 Corridor planning area residents correspond to this vision. Concerns mentioned most often by citizens and
stakeholders include maintaining the rural character of the planning area outside the towns of Buckeye and Gila Bend; focusing development close to the towns; completion of improvements on State Route 85; and preservation of sensitive species and natural habitat in the planning area.

Conclusion
The State Route 85 Corridor Area Plan prepares for and accommodates growth over the next ten to twenty years. It will be reexamined and updated periodically to reflect current conditions and changes.

Area Plan Elements
This Area Plan contains a series of goals, objectives, and policies used to define development standards, guide public investment, and guide public and private decision-making.

Land Use
The land use element discusses general land use, development, and future land use. Efforts are directed at encouraging efficient and timely growth patterns.

Goal L1:
Promote efficient land development that is compatible with adjacent land uses, is well integrated with the transportation system, and is sensitive to the natural environment.

Objective L1.1: Encourage the timely and orderly expansion of Urban Service Area.

Objective L1.2: Encourage the use of planned communities that provide a variety of land uses, housing types, employment opportunities, and offer a safe and pleasant living and working environment.

Objective L1.3: Encourage high quality commercial centers and well-designed office, business, and industrial parks that are properly located proximate to populated areas.

Goal L2:
Define future policies for area immediately adjacent to State Route 85.

Objective L2.1: Encourage development that is compatible with existing and future freeways, as well as other prominent land use features within the area immediately adjacent to State Route 85.
EXECUTIVE SUMMARY

Transportation
The transportation element defines a system of transportation facilities and services, including existing and future roads, transit possibilities, and system limitations. Efforts are directed at maximizing transportation system efficiency by coordinating land use and transportation planning.

Goal T1:
Improve the roadway network to meet future transportation needs, promote safety, and mitigate congestion.

Objective T1.1: Determine the preferred location of new roadway connections and extensions for the next 20 years.

Objective T1.2: Minimize traffic congestion on regional routes, state highways, and urban arterial roads.

Objective T1.3: Encourage the coordinated and timely development of new roadways.

Objective T1.4: Provide alternatives to mitigate conflicts between commercial trucking and the interests of planning area residents.

Environment/Environmental Effects
The environment/environmental effects element focuses on maintaining and improving the physical environment, conserving natural resources, and other environmental considerations. Efforts include protecting the region’s air, water, land, and cultural resources.

Goal E1:
Promote development that mitigates adverse environmental impacts on the natural and cultural environment and preserves highly valued open space.

Objective E1.1: Encourage developments that successfully coexist and are compatible with significant natural features.

Objective E1.2: Preserve significant natural and cultural resources.

Objective E1.3: Preserve significant existing open space and habitat areas for wildlife and desert plant species.

Objective E1.4: Support adequate opportunities for outdoor recreation that are sensitive to the environment.
EXECUTIVE SUMMARY

Economic Development
The economic development element focuses on creating a healthy economy in the planning area that increases living standards and quality of life.

Goal ED1:
Promote a growing, balanced, efficient, and diversified economy, consistent with available resources, that enhances quality employment opportunities, improves quality of life, and is sensitive to the natural and cultural environment.

Objective ED1.1: Expand quality employment opportunities by supporting efforts that encourage business formation and expansion.

Objective ED1.2: Help increase the jobs-to-residents ratio.

Objective ED1.3: Encourage a wide range of commercial activities at the intersections of roads of regional significance and where roads of regional significance intersect major freeways.

Growth Areas
The growth areas element establishes guidelines for promoting when and where growth should occur. It focuses on orderly and fiscally responsible growth that is sensitive to the natural environment and residents’ quality of life.

Goal G1:
Promote orderly, timely, and fiscally responsible growth in the State Route 85 Corridor planning area.

Objective G1.1: Encourage timely, orderly, and fiscally responsible growth within the planning area and within mixed use Development Master Plans.

Objective G1.2: Evaluate growth areas to ensure continued feasibility and effectiveness.

Objective G1.3: Maintain cooperation with stakeholders to help ensure that future growth is coordinated in an efficient manner.

Open Space
The open space element describes dedicated and proposed open space and land ownership considerations.
Goal OS1
Maintain existing open space and encourage expansion of open space to address public access, connectivity, education, preservation, buffering, quantity, quality, and diversity.

**Objective OS1.1:** Promote physical and visual public access to open space resources.

**Objective OS1.2:** Establish regional open space connectivity and linkages for both recreation and wildlife purposes.

**Objective OS1.3:** Promote the economic and quality of life benefits of open space.

**Objective OS1.4:** Protect and enhance environmentally sensitive areas, including mountains and steep slopes; rivers and significant washes; historic, cultural, and archeological resources; view corridors; sensitive desert; and significant wildlife habitat and ecosystems.

**Objective OS1.5:** Encourage appropriate open space between communities and land uses.

**Objective OS1.6:** Improve quantity, quality, and diversity of open space and recreational opportunities.

**Water Resources**
The water resources element discusses available water supplies, historical and future water demand, and an analysis of water supplies available for future growth.

**Goal W1:**
Promote development that makes conservative use of renewable water supplies such as effluent, surface water, and Central Arizona Project water when feasible, and that uses groundwater as the primary source only in the absence of renewable sources.

**Objective W1.1:** Encourage protection and enhancement of future renewable water and groundwater supplies within the framework of state and federal laws, regulations, and guidelines.

**Objective W1.2:** Ensure adequate facilities are available for the treatment of wastewater and the distribution of effluent in newly developing areas.
EXECUTIVE SUMMARY

Goal W2
Reduce the impacts of development on water quality and riparian habitat.

**Objective W2.1:** Promote the protection and preservation of riparian areas within the framework of state and federal laws, regulations, and guidelines.

**Cost of Development**
The cost of development element describes the means by which public facilities and services associated with new development will be funded. Efforts are directed at ensuring a fiscally responsible budget, efficient use of taxpayer funds, and establishing an equitable sharing of costs associated with future growth and development.

Goal CD1:
Ensure that new development pays its fair and proportional share of the cost of additional public facility and service needs generated by new development.

**Objective CD1.1:** Develop a method to determine the need for, and assessing costs of, new facilities and services required to serve new development in order to maintain service levels.

**Objective CD1.2:** Adopt and implement level of service standards for new development to help promote consistency and certainty in the cost sharing process.

**Objective CD1.3:** Identify and monitor cost sharing programs for potentially adverse impacts.

**Agenda for Action**
Various long and short-term actions that will assist in plan implementation and involve continued participation by area residents and public and private organizations are identified. A list of actions is included within the plan.
INTRODUCTION

Eye to the Future 2020, the Maricopa County Comprehensive Plan, requires that Maricopa County adopt area land use plans to provide direction on land use decisions. Maricopa County develops new area plans as necessary for areas of significant growth. The State Route 85 Corridor is expected to experience some growth in the near future, which will create increases in traffic, use of recreational facilities, need for additional infrastructure, use of resources, and changes in land use. Growth will occur primarily in the Buckeye and Gila Bend areas and adjacent to State Route 85 as improvements to the highway are completed. Therefore, this Area Plan has been undertaken to help in the land use decision-making process.

As new development and growth occurs, refinements and changes to the plan will be required. The State Route 85 Corridor Area Plan will be periodically reviewed and updated as needed.

Plan Organization
This document is organized to follow the Maricopa County Comprehensive Plan guidelines, and includes the following seven sections:

Introduction: Describes how the plan is organized, how it should be used, a brief history of the planning area, and an overview of the Area Plan process in Maricopa County.

Inventory and Analysis: Analyzes existing conditions in the State Route 85 Corridor planning area. Plan elements are based in part on information contained in this section.

Issue Identification: Summarizes important land use and planning issues raised by planning area residents.

Plan Elements: Defines specific goals, objectives, and policies that guide growth and development in the State Route 85 Corridor planning area.

Action Plan: Outlines how the State Route 85 Corridor Area Plan will be implemented through specific strategies and programs.

Amending the Plan: Specifies the process for changing the Area/Comprehensive Plan. By design, these plans are flexible documents that can adapt to changing conditions. The amendment process highlights this and will facilitate the plan’s evolution.
This area plan identifies planning area goals, objectives, and policies for land use, transportation, environment/environmental effects, economic development, growth areas, open space, water resources, and cost of development.

How to Use the Plan
Each plan element contains a series of goals, objectives, and policies that define development standards, help formulate public policy, and guide public investment. In this way, the Area Plan serves as a decision making guide for the Planning and Zoning Commission and Board of Supervisors concerning growth and development. In addition to assisting public policy makers, it also helps private individuals and businesses make informed resource and investment decisions.

History of the State Route 85 Corridor Area
The State Route 85 Corridor has a long and varied history of human settlement that dates back thousands of years. About 300 B.C. the Hohokam, ancestors of present day Tohono O’odham Indians (formerly known as Papago Indians), migrated from Mexico into southern Arizona and settled in villages along the Salt and Gila rivers. The Hohokam, using a complex system of canals, grew cotton, corn, and several types of beans and squash. Besides farming, the Hohokam gathered edible weeds to use as green vegetables and seeds such as pigweed, sunflower, and tansy mustard for consumption. They weaved baskets and sleeping mats from the leaves of yucca, cattail, and beargrass. The Hohokam thrived in the planning area until the late 13th century, when due to the Great Drought, the Hohokams were forced to relocate to land that had more abundant water supplies.

In 1687, Father Kino traveled through the southern part of the planning area and visited with the Tohono O’odham people. He named their settlement Uparsoytas. The only Tohono O’odham reservation in the planning area is located close to the Town of Gila Bend. Historically, the Tohono O’odham farmed non-irrigation crops, relying extensively on wild crops. They farmed by taking advantage of heavy flooding following desert thunderstorms and redirecting floodwaters to channels designed to irrigate crops.

In 1775, Captain Juan Bautista de Anza traveled from Tubac, Arizona to California, passing through the planning area nearly parallel with Maricopa Road, a few miles north of Gila Bend. The Juan Bautista de Anza National Historic Trail now marks this passage. In 1858, the Butterfield Stage Line stopped at the Village of Uparsoytas. Then in 1879, a train depot was built at a point called Gila and became a layover stop for train crews. Hotels, restaurants, taverns, shops, and support services were developed for travelers at this location, which eventually became known as the Town of Gila Bend. The town has been providing services to travelers since that time.
Although Anglo farming began in the Buckeye Valley in the 1860s, the Desert Land Act of 1877 greatly increased farming by permitting settlers to obtain title to 640 acres of land if they agreed to irrigate the land within 3 years. Additionally, irrigation and agriculture production increased significantly in the early 1900s due to the completion of Roosevelt Dam and other dams along Maricopa County’s rivers.

In large part, the northern portion of the planning area was established in 1886 by a group of settlers from Ohio. Malin M. Jackson, Thomas Newt Clanton, and William “Bucky” O’Neill constructed the Buckeye Canal, created the Buckeye Canal Company and the Buckeye Irrigation Company, and established a town site near the center of the Buckeye Valley. Between 1888 and 1912, the Buckeye Valley grew, and continued from 1917 to 1920 with the Cotton Boom. Electricity was brought to the area, as well as the first cotton gin. In 1915, the state highway established a connection between the valley and Phoenix.

In 1923, the Roosevelt Irrigation District was established to drain waterlogged lands created by flooding and runoff in the Buckeye Valley and surrounding areas. In time, the Town of Buckeye was established and incorporated in 1929. Construction of Gillespie Dam and founding of the Gillespie Dam and Irrigation Company in 1923 generated 20,000 acres of cultivated land in the planning area. Today, most of the area remains devoted to irrigated farming, with crops such as cotton, feed grains, and vegetables growing in abundance.

In the early 1940s, the United States government opened the Luke and Williams Army Air Corp Fields to train World War II war pilots. Along with these bases came many servicemen and their families who settled in the area. However, most of the planning area remained primarily agricultural, yielding cotton for use in manufacturing tires, clothing, and other household goods.

Today, the State Route 85 Corridor planning area (Figure 1) remains largely agricultural, although industry, residential development, and support services are beginning to replace land that has historically been used for raising crops for feed and manufacturing purposes. The growth the area is experiencing offers benefits such as access to urban services, increased employment opportunities, and greater choices of housing for residents. However, growth and development are also creating problems, including urbanization of rural, agricultural, and Sonoran Desert land; increasing the cost of servicing scattered development; and increasing air pollution due to longer distances traveled. The State Route 85 Corridor Area Plan helps address these problems by enhancing cooperation between government agencies, citizens, and other affected interests, and by considering regional implications.
Public Participation
Citizen and community participation and involvement was emphasized during preparation of the State Route 85 Corridor Area Plan. Letters of notification were mailed to stakeholders announcing the start of the planning process for the State Route 85 Corridor Area Plan. Public meetings were held in the Gila Bend, Buckeye, Rainbow Valley, and Liberty areas to gather input from residents, property owners, business people, and other stakeholders involved in the planning area. Flyers, newsletters, newspaper advertisements and announcements on Maricopa County’s website were used to reach other potential participants. A citizen questionnaire was distributed at the public meetings to identify and gauge citizen issues and attitudes. Numerous telephone discussions allowed planning staff to personally interact with some members of the community throughout the planning process.

Public Meetings
Open house style meetings took place during the planning process and allowed a small number of citizens and stakeholders to ask questions; obtain information about plan updates; and provide recommendations, comments, and suggestions.

Community Mailing
Approximately 330 plan notifications were sent to agencies and property owners in the study area and surrounding areas. These notifications explained the planning process and how interested people could provide recommendations and input. Later in the planning process, notifications were sent announcing the availability of the draft area plan and public hearing dates.

Other Input
Input was also obtained through telephone conversations and email messages from interested parties and from meetings with public agencies. The issues and concerns presented by the public are discussed in the Issue Identification section of this area plan.
INVENTORY AND ANALYSIS

Demographic Characteristics and Projections
This portion of the State Route 85 Corridor Area Plan includes analysis of existing demographic and land use conditions.

Planning Area Growth and Change
The State Route 85 Corridor Area Plan represents a new planning area in Maricopa County. The planning area encompasses approximately 360 square miles from Interstate 10 south to Interstate 8, extending five miles west and east of State Route 85. Portions of the Town of Buckeye and the Town of Gila Bend are included in the study area.

Population and Demographic Characteristics
This section highlights historic and projected population and housing unit data to the year 2020. Comparative 1990 and 2000 US Census data are reviewed for both the planning area and for Maricopa County as a whole. Population projections are derived from Maricopa County and Maricopa Association of Governments (MAG) models and estimates are based on present and historic census figures and trends.

Table 1 shows actual and projected resident population, including those housed in group quarters. Table 2 displays the number of dwelling units in the planning area and in Maricopa County. Included in this table is the projected number of dwelling units for 2010 and 2020.

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<td>State Route 85 Corridor Planning Area</td>
<td>11,861</td>
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<tr>
<td>Maricopa County</td>
<td>2,122,101 2</td>
</tr>
<tr>
<td>% of Total Population</td>
<td>5%</td>
</tr>
</tbody>
</table>

1 Includes population in group quarters (1,960)
2 US Census Bureau, 1990 and 2000
3 Arizona Department of Economic Security, 1997
Historical Population Analysis
In 1990, the State Route 85 Corridor Planning Area’s population was 11,861. By 2000, total population had increased 29 percent to 15,273. These numbers reflect population in unincorporated portions of the planning area, as well as the Town of Buckeye and the Town of Gila Bend. Most of the population increase for the Town of Buckeye is attributable to Lewis State Prison group quarters population.

Historical Housing Units Analysis
In 1990, there were 4,952 residential dwelling units in the planning area. Dwelling units include all residential dwellings, whether occupied or unoccupied. By 2000, residential dwelling units had increased 12 percent to 5,547. These numbers reflect residential dwelling units in unincorporated portions of the planning area, as well as the Town of Buckeye and the Town of Gila Bend. Figure 2 illustrates residential dwelling units that were completed from 1990 through 2001. However, data for the period from June 30, 1999 through November 30, 1999 are unavailable and have not been included.

Future Population and Housing Trends
Projections describing the future population in the planning area are based on past trends. The projections are important for creating a vision of what the planning area will be like in the future. Table 3 shows a 104 percent increase in planning area population from 2010 (15,999 residents) to 2020 (32,680 residents).
In 2000, there were approximately 15,273 residents in the planning area. As shown in Table 4, there were slightly more males (55 percent) than females (45 percent) in 2000 and over half the population was between the ages of 18 and 54 (not including those housed in group quarters). Table 5 illustrates that the area’s median household income of approximately $31,031 is less than the comparable County median of approximately $40,134. Median income for the planning area is derived from the most recent data available, taken from MAG’s Population, Housing Unit and Income Data by Traffic Analysis Zone (TAZ), 1990-2020, March 1993. More recent data for the planning area are unavailable.

Maricopa Association of Governments (MAG) projections show that planning area population is expected to grow from approximately 15,300 in the year 2000 to approximately 32,700 in the year 2020. This represents an increase of 114 percent in 20 years. By comparison, Maricopa County population is expected to increase approximately 47 percent in the same 20-year period. Accordingly, residential dwelling units should increase during the same time period from approximately 5,550 units to approximately 12,800 units, assuming 2.4 persons per dwelling unit (Table 6). The Town of Buckeye and the Town of Gila Bend accounted for 69 percent of the area’s 2000 population. The combined population for both towns is 10,477 (including those housed in group quarters).

It is important to note that Arizona Department of Economic Security (DES) population projections for the Town of Buckeye and the Town of Gila Bend

<table>
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<tr>
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<td>Census 2000</td>
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<td>State Route 85 Corridor Planning Area</td>
<td>15,273</td>
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<tr>
<td>Maricopa County</td>
<td>3,072,149</td>
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<tr>
<td>% of Total Population</td>
<td>5%</td>
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1 MAG 1990 population and projections
2 Includes population in group quarters (1,960)
3 US Census Bureau, 2000
4 Arizona Department of Economic Security, 1997
Table 4
Population Distribution by Age

<table>
<thead>
<tr>
<th></th>
<th>Male</th>
<th>Female</th>
<th>Under 5</th>
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<th>Age 18-54</th>
<th>Age 55-85</th>
<th>Age 85+</th>
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<td>57%</td>
<td>15%</td>
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<td>8%</td>
<td>54%</td>
<td>18%</td>
<td>1%</td>
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Source: US Census Bureau, 1990

Table 5
Median Income

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<tr>
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<td>$31,031 ¹</td>
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<tr>
<td>Maricopa County</td>
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¹ MAG Population, Housing Unit, and Income Data by Traffic Analysis Zone (TAZ), 1990-2020, March 1993
² US Census Bureau, 2000 (based on 1997 estimate)
### Table 6
Persons Per Dwelling Unit

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<tr>
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<th>Census 2000</th>
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Source: MAG 1990 population and projections
INVENTORY AND ANALYSIS

LAND USE

Existing Land Use and Development
The State Route 85 Corridor planning area is a large area, with diverse land use patterns. Density and land use patterns vary from urban to rural and from public to private ownership. To simplify the land use analysis, several issues are examined:

- Land Development Patterns
- Zoning Regulations
- Public Land Ownership
- Public Facilities and Utilities
- Special Planning Concerns

Land Development Patterns
The northern portion of the area consists primarily of privately owned land, much of which has been historically used for agricultural purposes. About half of the area between Johnson Road and Rainbow Road, north of Elliot Road and Old US 80, is unincorporated, while the remainder is within the Town of Buckeye. Once a relatively small community, Buckeye is becoming an important residential, commercial, and employment center. Incorporated in 1929 with 528 acres, annexation has become a key tool in increasing Buckeye town limits. In 1978, Buckeye adopted a strip annexation that encompassed a large area surrounding the town. The boundaries of this annexation are shown in Figure 3 - Town of Buckeye Annexations, and extend west to about 315th Avenue, north to McDowell Road, east to Perryville Road, and south to the Gila River. In the 1980s, Buckeye annexed approximately 8,000 acres. Aggressive annexation continued in the 1990s, when about 72,000 acres were added to the town limits, including 3,185 acres at State Route 85 and Riggs Road outside the boundaries of the strip annexation. The Lewis State Prison, the Southwest Regional Juvenile Correctional Complex, and the Southwest Regional Landfill are located at this site. In 2000 and 2001, approximately 15,200 acres were annexed by Buckeye. So far in 2002, about 5,500 acres have been annexed, including 3,900 acres south of State Route 85 and Riggs Road for the site of the City of Phoenix landfill. The Town of Buckeye presently encompasses approximately 159 square miles.

The planning area south of the Gila River and north of El Paso Gasline Road contains Buckeye Hills and the 4,474 acre Buckeye Hills Recreation Area. Undeveloped Sonoran Desert combines with natural rolling hills to make up a large undisturbed area in this portion of the planning area. Most of the land in this area is managed by the United States Bureau of Land Management (BLM), with the exception of some privately owned land along the Gila River, a wildlife area managed by Arizona
Game and Fish Department (AGFD), and other land managed by Arizona State Land Department.

South of the El Paso Gasline Road to the northern border of the Town of Gila Bend, the planning area is composed primarily of agricultural land but includes low density residential development, the North Maricopa Mountains Wilderness Area, the Sonoran Desert National Monument, and a cluster of development east and west of State Route 85 and south of El Paso Gasline Road that includes Lewis State Prison, the Southwest Regional Juvenile Correctional Complex, and Southwest Regional Landfill. This area consists primarily of privately owned unincorporated land but also includes the Town of Gila Bend, the Gila Bend Indian Community, and state and federally managed land. The Town of Gila Bend incorporated in July 1962 with 1,837 acres and through annexation, town limits have increased to approximately 18,850 acres.

State Route 85, a Regionally Significant Roadway as designated by the Arizona Department of Transportation (ADOT), is the two lane rural highway that runs through the planning area from north to south. As traffic on the highway increases, and future traffic volumes have been projected to double in less than 20 years, expansion of the roadway has become a necessity. ADOT is widening State Route 85 to a four lane divided highway from Interstate 10 to Interstate 8 to accommodate future increases in traffic. ADOT’s Five-Year Transportation Facilities Construction Program includes seven roadway construction projects on State Route 85 for which funds will be available from 2003 through 2007. These include roadway construction between mileposts 120.54 and 147.60 and traffic interchange improvements at Lewis Prison.¹ ADOT anticipates that widening State Route 85 will be completed within the next ten years. During the freeway construction phase, access to the highway will be limited, but should accommodate existing businesses. People living and/or working in the immediate vicinity of the roadway will be exposed to noise, dust, and exhaust from construction equipment. Some existing residences will have to be relocated.

In the long term, upgrading State Route 85 from a two lane rural highway to a four lane freeway will improve traffic flow along the roadway, thereby relieving traffic congestion and greatly increasing safety in traveling along the freeway. Movement of goods through the area will be improved and a higher level of service will be provided for existing and future development in the planning area. The planning area could experience long term air quality degradation due to increased traffic, which could increase particulate matter, ozone, and carbon monoxide levels. However, air quality analysis using traffic projections indicate that regional and localized air quality will not be negatively affected. Noise from increased traffic will need to be mitigated by ADOT with noise abatement measures.

¹ Arizona Department of Transportation, http://tpd.az.gov/pps/cp.asp
Loss of wildlife habitat due to expansion of the roadway will occur. Some native plants will be lost even though revegetation efforts will take place. Desert bighorn sheep and wildlife of special concern species such as the Sonoran desert tortoise, the Western yellow-billed cuckoo, and the Yuma clapper rail will be affected, as will the cave myotis, listed as a sensitive species by the Bureau of Land Management (BLM). Visual changes will occur in the planning area as a result of roadway expansion. Two-lane frontage roads, traffic interchanges, and elevated portions of the roadway will be visible for a substantial distance from the highway. Landscape and slope changes will be quite noticeable. Drainage and floodplain problems include erosion, sedimentation at culverts, and debris accumulation.

Zoning Regulations
The planning area includes various zoning districts that Maricopa County enforces through its adopted zoning ordinance. Established zoning district categories, along with a zoning map (Figure 15), can be found in Appendix B, Generalized Existing Zoning.

Public Land Ownership

Figure 4 - Land Ownership identifies publicly held land in the planning area. Public land includes areas managed by the federal government, State of Arizona, and Maricopa County.

Federal Land
The BLM administers most of the federal land in the planning area. The majority of the 106,630 acres of BLM land is located south of the Gila River. Most of this land is undeveloped and in its natural state, protected as part of the Sonoran Desert National Monument, although numerous grazing claims are active. However, some BLM land located between the Gila River and El Paso Natural Gasline Road, between State Route 85 and the Sonoran Desert National Monument, and in the foothills of the Gila Bend Mountains northwest of the Town of Gila Bend is not protected and is administered through a Resource Management Plan, as directed by the 1976 Federal Land Policy and Management Act. This law established policy for the United States to retain public lands in federal ownership unless it is determined, through land use planning, that disposal of particular parcels will serve the national interest. Such parcels of land are suitable for sale if they meet one of three criteria: 1) they are scattered, isolated tracts, difficult or uneconomic to manage; 2) they were acquired for a specific purpose and are no longer needed for that purpose; or 3) disposal of the land will serve important public objectives, such as community expansion and economic development.
The disposal of BLM land is authorized through sales and exchanges as directed by the 1976 Federal Land Policy and Management Act. Typically, BLM does not offer much land for sale because of the 1976 congressional mandate to retain most of these lands in public ownership. However, land sales must be done under competitive bidding procedures, unless determined otherwise by the Secretary of the Interior (Secretary). Consideration is given to the following potential purchasers: 1) the State in which the land is located; 2) the local government entities in the vicinity of the land; 3) adjoining landowners; 4) individuals; and 5) any other person. The Secretary has 30 days to accept or reject any written offers to purchase land.

Public lands may be exchanged by BLM for lands owned by corporations, individuals, states or local governments. The lands to be exchanged must be of equal monetary value and located within the same state. Through exchanges, non-Federal parties can acquire lands. The advantages of land exchanges include placing public lands in private ownership for local needs, consolidating scattered tracts of land for more efficient and less costly management of resources, and protection of environmentally sensitive lands. Some examples of these exchanges include lands in San Pedro National Riparian Conservation Area, Cienega National Conservation Area, Agua Fria National Monument, Silver Saddle Ranch in Nevada, and desert tortoise habitat in the St. George, Utah area. In the past, large areas of land exchanged through BLM have also been developed as towns, portions of towns, and master planned developments, thereby dramatically increasing the value of the land after the exchange by changing the existing use of the land from rural to residential, commercial, and/or industrial. Some examples of these exchanges include the lands on which the communities of Fountain Hills and Mobile, parts of Peoria, and Estrella Mountain Ranch have been developed, and where Sun Valley will be developed in the future. A more recent example of a proposed land exchange would increase sensitive and valuable lands for riparian plant and animal species managed by BLM in Cochise, Yavapai, Pinal, Pima, Maricopa, and Santa Cruz counties, while creating private lands near Dewey, Humboldt, and Mayer in Yavapai County. The land exchange process consists of BLM assessing the feasibility of the proposed land exchange. Both parties then sign a nonbonding agreement to the exchange. A review of title, appraisals, and environmental issues and a public review and comment period should take place. Finally, the title evidence and land status are reviewed and a Federal patent is issued, completing the transaction.2

Land that BLM has specifically identified for disposal may be indicated in a BLM Resource Management Plan. The Lower Gila South Resource Management Plan Environmental Impact Statement, issued in August 1985, identified disposal lands in the planning area. These lands are shown in Figure 4. Generally, the parcels eligible for disposal border State Route 85 or the Sonoran Desert National Monument and are located in the southern half of the planning area.

INVENTORY AND ANALYSIS

State Land
The Arizona State Land Department administers approximately 28,208 acres of State Trust land within the planning area. Under state charter, the Arizona State Land Department has the responsibility on behalf of beneficiaries to assure the highest and best use of the lands. The Federal Enabling Act and State Constitution mandate that fair market value must be obtained from all trust land transactions that include sales and commercial leasing. All revenues derived from the sale of trust lands are placed in a fund to be used to benefit public education. Given this well-defined mission, development can and does occur on state-owned land. All leases and sales of State Trust land must occur at public auction.

Maricopa County Land
Maricopa County manages the 4,474 acre Buckeye Hills Recreation Area. This park, which overlooks the Gila River and floodplain, offers mostly passive recreation opportunities along with picnic and restroom facilities, but no running water. A small shooting range is located in the recreation area that could be expanded in the future to replace a County Sheriff’s range presently located near Sun City West. The County Sheriff’s range and the public range would be separate but adjacent to each other.

Tribal Lands
The San Lucy District of the Tohono O’Odham Nation manages approximately 455 acres of land near the Town of Gila Bend. Tribal and allotted lands can be leased to non-Indian entities pursuant to tribal and federal law and would not be subject to state or county law.

Public Facilities and Utilities
This element describes the various public and private facilities and utilities in the planning area (Figure 5) and provides an overview of existing conditions to help determine how current services can help support increased development.

The review is organized into seven subsections:

- Water Distribution Systems
- Sanitary Sewer System
- Sheriff’s Department
- Fire Protection
- Educational Facilities
- Parks and Open Space
- Landfills
Water Distribution Systems
Valencia Water Company, Water Utility of Greater Buckeye, Buckeye Irrigation District, Town of Buckeye, and Town of Gila Bend serve domestic needs in the planning area through groundwater pumped from wells. Agricultural irrigation water is supplied by the Roosevelt Irrigation District, the Buckeye Water Conservation and Drainage District, and by the Arlington Canal Company, as well as by numerous irrigation wells throughout the area. Surface water in the form of treated wastewater, combined with irrigation return flow, and groundwater make up the agricultural water supply.

Groundwater quality in the planning area is generally characterized as poor, with high concentrations of fluoride, sulfate, and total dissolved solids, but can generally be treated to drinking water quality. Surface water quality in the planning area is not considered suitable for drinking purposes and is commonly used for agricultural and industrial uses.

Sanitary Sewer System
Sewer system availability varies throughout the planning area. Most areas in and adjacent to municipalities are served by public or private sanitary utilities. Areas outside of the Urban Service Area operate primarily on septic tank, although the use of package wastewater treatment plants for larger developments is becoming a common practice.

Sheriff’s Department
The Maricopa County Sheriff’s Department, operating out of one substation in Avondale, provides protective services for unincorporated areas. The Town of Gila Bend also contracts with the Sheriff’s Department for services within the town limits. Additionally, the Buckeye Police Department provides protective services within the Buckeye town limits.

Fire Protection
The Phoenix Fire Department currently provides dispatch services to the Town of Buckeye, Buckeye Valley, Gila Bend, and other communities within the planning area for medical emergencies and fire protection. In addition, the Buckeye Fire Department and the Buckeye Valley Rural Fire District dispatch staff within the city and the area surrounding Buckeye for fire emergencies. To ensure complete coverage in the event of fire emergencies, Rural Metro may provide services for all rural areas in Maricopa County.

Educational Facilities
Three elementary schools, a middle school, and two high schools are located in the planning area. Most of the students in the area attend one of the following school districts:
As in other parts of the metropolitan area, rapid population growth is having significant impact on capacity and construction financing in several of these school districts. Many new developments may be required to dedicate land for future schools and/or assist in school construction.

**Parks and Open Space**

The following are park and open space facilities in and adjacent to the planning area:

*Buckeye Hills Recreation Area*

Buckeye Hills Recreation Area is managed by Maricopa County Parks Department. It contains approximately 4,470 acres of natural desert and rolling hills. The park has restroom facilities, picnic areas, and a small shooting range, but no running water. However, a water system has been designed for the recreation area and should be available for use within 5 years.

*Robbins Butte Wildlife Area*

Robbins Butte Wildlife Area encompasses 1,448 acres and is managed by AGFD. Vegetation has been planted to provide habitat and food for small game, such as mourning and white winged doves, and Gambel’s quail.

*North Maricopa Mountains Wilderness Area*

North Maricopa Mountains Wilderness Area, managed by BLM, contains 63,200 acres of mountains with elevations ranging from 1,000 to 2,800 feet. The area supports a variety of wildlife, with many hiking and biking trails traversing the area.

*Sonoran Desert National Monument*

The Sonoran Desert National Monument is managed by BLM and covers approximately 496,300 acres, with 48,400 acres within the planning area. A variety
of plant and animal life thrives in the monument, which also has several historic and hiking trails. The BLM plans to develop a management plan to guide best uses of the monument and preserve the ecological diversity and historical significance of the area.

**Landfills**
The Southwest Regional Solid Waste Landfill, owned by Buckeye Pollution Control Corporation and leased to Allied Waste Industries, is located south of El Paso Gasline Road on the east side of State Route 85. The landfill serves the Town of Buckeye and anyone who pays a per ton charge to use it. The City of Phoenix is planning to build a new solid waste landfill for use by their city and the Town of Buckeye, to be located one-half mile west of State Route 85 between Patterson Road and Wood Road. Careful monitoring of landfills, with attention to U.S. Environmental Protection Agency regulations, should be done to reduce the risk of contaminants entering drainage ways, groundwater, and surface water.

**Special Planning Concerns**
Traffic congestion, air pollution, and environmental degradation are concerns that are inherent with rapid growth. Because State Route 85 serves as the only continuous north/south road within the planning area, the increase in traffic on the highway as growth and development in the area continues raises concerns for many of the planning area residents. Increased development along the highway will increase traffic, reduce air quality, and could cause harm to important species habitat and the pristine Sonoran Desert.

Preservation of the area’s rural character is also important to many residents. However, meeting the daily needs of rural residents is also necessary, especially for access to medical and day-to-day services, such as schooling and grocery shopping. As the population ages in the planning area, the need for medical services and transport for those not able to drive will increase. Balancing the need for these services while maintaining rural lifestyles poses a significant challenge for policymakers. Specific goals and policies relating to these needs are included in the Plan Elements section of this area plan to help achieve a necessary balance.

**Future Land Use Definitions and Guidelines**
Definitions and guidelines are included for better understanding of land use discussions. In addition, for each land use designation the corresponding definitions and guidelines help assure consistent interpretation. Land use categories in the State Route 85 Corridor Area Plan are in agreement with the Maricopa County Comprehensive Plan and the system of regional land use standards.
Future Land Use Analysis

An analysis of future land use development in the planning area follows each definition. While the goals, objectives, and policies are the basis of the area’s desired future land use, the ultimate development pattern is tempered by recognition of existing development activities and established patterns. This includes consideration for land uses and features outside the planning area that might affect desired future development patterns. In addition, adopted municipal land use plans were considered during the analysis of land uses.

State law requires that any and all rezonings be consistent with the adopted county plan. Therefore, changes in zoning for specific areas or land parcels must be evaluated in relation to overall advancement of this plan’s goals, objectives, and policies. Guidelines following the land use definitions are useful for ensuring the intent and integrity of the Area Plan are retained.

Open Space Land Use: Definitions & Guidelines

Preservation of open space in rural areas is an important consideration in the State Route 85 Corridor Area Plan. In addition, the Growing Smarter Act of 1998 requires that Maricopa County plan for the acquisition and preservation of open space. A more complete discussion of open space is in the Open Space element of this area plan.

The Open Space category denotes areas best suited for open space and recreation. It includes uses such as parks, recreation and scenic areas, and drainage. Residential development of 1 dwelling per acre or less is permitted in certain open space areas, provided development in environmentally sensitive areas like steep slopes, floodplains, and significant wildlife and plant habitat is in compliance with all applicable federal, state, and county regulations. The Maricopa County Comprehensive Plan defines two types of open space: Dedicated and Proposed. It is important to note that Dedicated Open Space areas are those under public ownership such as county parks, federally designated wilderness areas, and national monuments. Proposed Open Space areas are those that have been identified for potential open space and recreational purposes and are intended to be managed to protect public access and encourage environmental preservation. However, per State law, all private and State Trust Land set forth in this area plan as proposed open space may be developed at residential densities of 1 dwelling unit per acre – subject to applicable planning and zoning regulations – unless the land is added to the public domain or protected using other techniques that respect private property rights. Also, if BLM sells or exchanges parcels of land to be used for development, or if land presently in unincorporated areas is annexed by municipalities, land use designations could be changed. Estrella Mountain Ranch, on former BLM land close to the planning area,
is currently being developed into low, medium and high density residential housing. As late as the 1980s, this tract of land was part of BLM holdings. The Open Space element of this area plan describes and offers examples of the two types of open space.

The extent to which open space can be added to the public domain or can otherwise be protected depends on both the availability of specific preservation techniques (i.e. actions that can be used to acquire and protect open space) and the public’s commitment to financially support such techniques. Techniques that could be used include:

- Fee simple purchase ("pay as you go")
- Conservation easements
- Purchase of development rights
- Purchase of right-of-way easements
- Environmentally sensitive land ordinance
- Right of first refusal
- Density transfers
- Performance based zoning
- Dedications/donations
- Preservation easement
- Hillside ordinance
- Cluster development
- Conveyance of property to homeowners association
- Arizona Preserve Initiative
- Lease/use agreements

The feasibility of using any of these preservation techniques should be evaluated on a case-by-case basis. However, the use of any of the techniques should not infringe on the property rights of any landowners.

Open Space Land Use: Analysis
A significant portion of the lower half of the planning area is designated as open space. The largest concentration of dedicated open space is located east of State Route 85 and south of El Paso Gasline Road in the recently established Sonoran Desert National Monument. The monument, administered by BLM, contains the North Maricopa Mountains Wilderness Area. Buckeye Hills Recreation Area, in the northern portion of the planning area, is located west of State Route 85 and is managed by Maricopa County Parks and Recreation Department. Robbins Butte Wildlife Area is a small area north of Buckeye Hills Recreation Area that is managed by AGFD. These areas will remain as permanent, dedicated open space. Much of
the land between the Gila River and El Paso Gasline Road is administered by the Arizona State Land Department and BLM. Generally, proposed open space in the planning area includes those areas that are managed by BLM, that have slope of 15% or greater, and/or those lands located in floodplains.

It is important to note that BLM has designated several one-mile wide transmission line corridors in the planning area. One corridor extends the width of the planning area and straddles El Paso Gasline Road. Power transmission lines are planned that will originate near the Palo Verde Generating Station and continue east along El Paso Gasline Road through the planning area. Another such corridor is designated along the east side of State Route 85, originating near the Town of Gila Bend and continuing north between State Route 85 and the Sonoran Desert National Monument boundary.

A large area in the southern portion of the planning area, west of State Route 85 in the foothills of the Gila Bend Mountains, is administered by BLM. In the future, some of this land may be made available for sale or exchange, or may be retained as open space. Because of this particular area’s scenic beauty and potential as wildlife habitat, the State Route 85 Corridor Area Plan encourages its preservation as much as possible. If the land is not acquired by the county, this area plan recognizes the private property rights of those private land owners to develop their respective lands to a density of 1 residential dwelling unit per acre or with a higher density if included in a development master plan. These Open Space lands are shown in Figure 14 – Future Land Use.

Residential Land Use: Definitions and Guidelines

Eye to the Future 2020, the Maricopa County Comprehensive Plan, outlines 24 land use categories, five of which are residential. The Area Plan contains two residential land use categories, although additional categories are permitted within Development Master Plans that allow higher density development. In addition, other “uses by right,” such as schools and churches, are permitted in residential land use categories although special consideration should be given to their specific locations. As with all types of development, care should be given to ensure appropriate preservation of environmental and cultural features such as hillsides, washes, archaeological sites, and other sensitive areas. In unincorporated Maricopa County, residential density within any given project is calculated based upon the overall gross acreage of the project.

Rural (0-1 Dwelling Units per Acre)
The Rural category identifies areas where single family residential development is desirable, but unique circumstances dictate lower density or urban services such as sewer, water, schools, roads, and emergency services are limited or nonexistent.
Suitability is determined based on location, access, existing land use patterns, and natural or human constraints. Densities greater than 1.0 dwelling unit per acre may be permitted in new development, but only if areas of lower densities offset the increase such that an average of no more than 1.0 dwelling unit per acre is maintained. Uses in this category include agriculture and single family residential. Although the rural areas will generally develop at low density, higher densities are not precluded if requested as part of a development master plan.

Large Lot Residential (greater than 1 but less than or equal to 2 Dwelling Units per Acre)

The Large Lot Residential category denotes areas where single family residential development is desirable and urban services such as sewer, water, schools, parks, and fire and police protection may only be partially available or be required as an improvement district. Suitability is based on location, access, existing land use patterns, and natural and human constraints. Densities greater than two dwelling units per acre may be permitted in new development, but only if areas of lower densities offset the increase such that an average of no more than two dwelling units per acre is maintained. A community sewer and water system will be required for developments above 1 dwelling unit per acre and may be required for those below 1 dwelling unit per acre depending on preexisting conditions. Although the rural areas will generally develop at low density, higher densities are not precluded if requested as part of a development master plan.

Residential Land Use: Analysis

Continuation of rural densities in areas considered environmentally sensitive, where residents desire a rural lifestyle, and where urban services are limited or not available is the principle that guides residential development in the Area Plan. Low density development can negatively impact land patterns and can be an inefficient use of public resources; therefore, this designation is primarily located in regions outside of the Urban Service Area. Residents who choose a rural lifestyle should not expect urban services in the unincorporated area.

Development Master Plans

Master planned communities have long been a preferred type of development in Maricopa County because they promote quality standards of prudent and sustainable land use. Maricopa County advocates using Development Master Plans (DMPs) to allow flexibility in the master planning of large tracts of unincorporated land. DMPs provide opportunities for creative design and development techniques, and generally require a high level of commitment to ensuring they have adequate facilities and infrastructure to serve their residents’ needs. Master planned communities may be initiated by property owners and should consider having the following features:
• Creative and innovative designs.
• Mixed land use opportunities and a range of housing types.
• Mixed housing densities that are transitioned with spatial, structural, and visual buffers.
• Multi-modal transportation opportunities to reduce automobile dependency and increase access and mobility.
• Flexible standards for roadway design, transit facilities, pedestrian circulation, and bicycle lanes.
• Employment opportunities that contribute to a community’s economic base while increasing the jobs/housing balance.
• Open space preservation to enhance economic value, visual character, wildlife and vegetation preservation, and residents’ overall quality of life.
• Availability of urban services such as water and sewer systems, police and fire protection, schools (except in retirement communities), parks, and libraries if needed and not available within a reasonable distance.

Historically, DMPs have been allowed throughout the county, although appropriate development guidelines will vary depending on the individual circumstances of each DMP and the goals, objectives, and policies set forth in the Comprehensive Plan. In addition, a DMP developer must demonstrate how the project will impact the affected Area Plan, both positively and negatively, at project build out.

**Development Agreements and DMPs**
Development agreements are voluntary arrangements between local governments and developers concerning the design and construction of specific development projects. These agreements protect projects from changes in laws and regulations, while allowing governments to obtain specified exactions to ensure infrastructure construction and reinforce local planning efforts. Development agreements offer a way to reduce developers’ risk while simultaneously increasing government’s ability to guide local development.

**Commercial Land Use: Definitions**
The following commercial land use categories are allowed in the State Route 85 Corridor planning area.

**Neighborhood Retail Center — NRC**
The Neighborhood Retail Center category identifies convenience commercial areas for the location of small shops and services that benefit local residents. This category permits developments with a total building area of less than 100,000 square feet. The category is designated in areas having a more rural character.
Community Retail Center – CRC
The Community Retail Center category includes areas where general neighborhood/community based commercial uses may take place. This category permits developments with total building area of 100,000 to 500,000 square feet. CRCs provide convenience goods and personal services that meet the daily needs of an immediate neighborhood trade area. These trade areas should serve a minimum population of 5,000 people, and a limited number of permitted activities should be provided. A community sewer and water system will be required for development, and a market analysis may be required. All uses within this category are subject to plan review and approval.

Commercial Land Use: Guidelines
The following guidelines assist land use planning as it relates to the commercial land use designation:

- Commercial activities include appropriate service and retail uses. These uses may be permitted in neighborhood retail and community retail centers, but only on a scale compatible with adjacent residential development.
- All commercial development should be landscaped utilizing themes that are related to, and cohesive with, adjacent development. Landscaped easements along public rights-of-way using shrubs, trees, and/or earth berming will be provided and installed at the time of street construction. Both on-site and off-site signs should be controlled in terms of location and maximum size.

Commercial Land Use: Analysis
Given the significant number of arterial streets and the proposed expansion of State Route 85 in the planning area, it is likely that commercial development will increase as opportunities along these corridors become available. However, commercial development should be carefully planned so as not to negatively impact traffic patterns and adjacent land uses.

A unique challenge is presented along State Route 85, where neighborhood retail centers may not be sufficient to provide necessary services to the vast number of people traveling through the area. Therefore, community retail centers are encouraged proximate to the Riggs Road and State Route 85 intersection in coordination with the Town of Buckeye General Development Plan, and along State Route 85 between Sisson and Watermelon Roads. Establishment of necessary infrastructure would be essential to future development along State Route 85. At this time, it is not possible to determine the location of State Route 85 interchanges that would allow easy access to commercial nodes at other locations along the highway. However, commercial nodes would be encouraged proximate to these
areas, as long as adequate access from the highway, as well as adequate infrastructure, is provided. As work continues on widening the highway, this area plan should be updated to reflect changes in land use designations.

Neighborhood retail centers are encouraged along MC 85 between State Route 85 and Rooks Road, along MC 85 between Apache and Rainbow Roads, and at Apache and Yuma Roads north of the Gila River in the planning area. New commercial development should be permitted only in those areas designated on the Future Land Use map (Figure 14).

Employment Center Land Use: Definitions

The following is the employment center land use category allowed in the planning area. Access to arterial roads is an important consideration.

Industrial Employment Centers

The Industrial Employment Centers category identifies locations for major employment centers. Uses permitted in this category include general warehousing, storage, distribution activities, and general manufacturing. Compatibility with adjacent current and future land use is an important consideration, and developments within this category are subject to plan review and approval.

Employment Center Land Use: Guidelines

The following guidelines help govern all land use planning as it relates to the Employment Center land use designation:

- Proposed uses must be appropriate for the type of employment center in which they are located.
- Heavy industrial uses and warehousing activities should be located set back from arterial streets, allowing garden-type light industrial and business park uses to buffer the general view of heavy industrial activities. Industrial development may also be required to landscape and/or to screen uses from the public view.

Employment Center Land Use: Analysis

The lack of existing employment centers is an important concern. Because portions of the planning area will experience an increase in population over the next two decades, residents will require employment opportunities proximate to their homes. These employment opportunities should be located in areas close to Buckeye and Gila Bend. Therefore, industrial employment centers are encouraged close to the intersection of MC 85 and State Route 85, along the Buckeye Canal and the Southern
Pacific Railroad tracks west of State Route 85, and surrounding the Buckeye Airport area. The Town of Gila Bend has designated a number of areas west and south of the town as light and heavy industrial sites.

**Transition Area: Definition**

When incorporating a land use of intermediate intensity between two different types of land uses, the use of a transition area is desired. In the State Route 85 Corridor planning area, the transition area located near the Town of Gila Bend and south of Fornes Road is intended to notify existing and future property owners and residents that, given their close proximity to Gila Bend, urban growth may occur in this area should services and infrastructure become available.

**Buffering and Transition Area Land Use: Guidelines**

When two or more types of land use are shown on the State Route 85 Corridor Area Plan or are approved as part of a DMP, buffering and/or transition land uses may be necessary. Buffering may consist of open space placed between two incompatible land uses, density transitions, walls, berms, landscaped setbacks, or other recognized methods. Buffering is beneficial for intensive uses where a less intensive use already exists, or where the Area Plan shows a less intense use adjacent to a more intense use. Situations that may benefit from transition-land use include:

- Areas of low density, single-family residential development adjacent to multi-family development.
- Areas of single or multi-family development adjacent to commercial or industrial land uses.

In cases where buffering is necessary, these and other methods may be considered:

- Landscaped open space
- Arterial or collector streets with landscaping
- Major landscaped transmission line easements
- Block walls, landscaping, earth berms
- Any combination of the above

**Facilities and Services**

The planning area contains a variety of traditional urban, suburban, and rural developments. In these developments, the quantity and location of facilities and services varies. To encourage orderly, timely, and fiscally responsible growth, higher density development (greater than 1 dwelling unit per acre) will be required to locate in the Urban Service Area.
## Table 7
### Facility Standards

<table>
<thead>
<tr>
<th>Type</th>
<th>Standard</th>
<th>Source</th>
</tr>
</thead>
<tbody>
<tr>
<td>Parks &amp; Recreation Facilities</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Parks</td>
<td>6½ - 10½ acres /1,000 persons¹</td>
<td>National Recreation &amp; Parks Association</td>
</tr>
<tr>
<td>Playlots</td>
<td>0.1 - 0.3 acres /1,000 persons</td>
<td>ibid</td>
</tr>
<tr>
<td>Neighborhood Playground</td>
<td>2 acres /1,000 persons</td>
<td>ibid</td>
</tr>
<tr>
<td>Neighborhood Park</td>
<td>2 acres /1,000 persons</td>
<td>ibid</td>
</tr>
<tr>
<td>Community Playfield</td>
<td>1 acre /1,000 persons</td>
<td>ibid</td>
</tr>
<tr>
<td>Major Community Park</td>
<td>5 acres /1,000 - 10,000 persons</td>
<td>ibid</td>
</tr>
<tr>
<td>Open Space</td>
<td>¾ - 1 acre /1,000</td>
<td>ibid</td>
</tr>
<tr>
<td>Baseball (youth)</td>
<td>1.2 acres /5,000 persons</td>
<td>ibid</td>
</tr>
<tr>
<td>Basketball</td>
<td>7,280 sq. ft /5,000 persons</td>
<td>ibid</td>
</tr>
<tr>
<td>Swimming Pool</td>
<td>2 acres /20,000 persons</td>
<td>ibid</td>
</tr>
<tr>
<td>Libraries</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Regional Library</td>
<td>40,000 - 50,000 sq. ft / 80,000 - 125,000 persons</td>
<td>Planning for Implementation for the Maricopa County Library District, 1990</td>
</tr>
<tr>
<td>Community Library</td>
<td>15,000 - 20,000 sq. ft / 30,000 - 50,000 persons</td>
<td>ibid</td>
</tr>
<tr>
<td>Neighborhood Library</td>
<td>3,000 - 5,000 /10,000 - 20,000 persons</td>
<td>ibid</td>
</tr>
<tr>
<td>Educational Facilities²</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Elementary Schools</td>
<td>8 - 12 acres; 1 school /1,500 - 5,000 persons</td>
<td>U.S. Dept Health, Education, Welfare; Urban Planning &amp; Design Criteria, 3rd Edition</td>
</tr>
<tr>
<td>Junior High School</td>
<td>20 - 25 acres; 1 school /1,000 - 16,000 persons</td>
<td>ibid</td>
</tr>
<tr>
<td>Senior High School</td>
<td>30 - 45 acres; 1 school /14,000 - 25,000 persons</td>
<td>ibid</td>
</tr>
</tbody>
</table>

¹Using the NRPA standard applied to the existing planning area population, a park system, at a minimum, is composed of total acreage of 6½ to 10½ acres developed open space per 1,000 persons.

²These standards are provided as a base reference for the Area Plan. Each of the respective school districts in the planning area determines standards for all facilities within the school district. Consultation with these school districts is recommended.
The Urban Service Area (USA) designation serves as a decision making guide to encourage coordinated physical development within the urbanizing area. The USA is based on the provision of infrastructure and services necessary to establish and maintain high quality urban development. The USA is not delineated on the land use map. Rather, it is defined by the ability of a jurisdiction, improvement district, or private entity to provide infrastructure and appropriate urban services to a specific site or project. The USA is considered suitable for higher density development, as well as an area considered efficient to expend public infrastructure funds. A proposed development might be considered within an USA if it conforms to the relevant general/area plan, and utilities, infrastructure, and urban services can be provided.

For rural development outside the USA, a range of facilities, infrastructure, and services may not be required and will be reviewed by the County on a case-by-case basis. Although each development must be considered on its own merits, Table 7 provides reference guidelines that should be used when determining and sizing necessary facilities. DMPs have somewhat different rules for determining and sizing necessary facilities. These can be found in Maricopa County’s Development Master Plan Guidelines.
TRANSPORTATION

This portion of the State Route 85 Corridor Area Plan analyzes existing transportation plans, studies, programs, public transit service issues, and provides an inventory of the area’s roadway system.

Existing Transportation Plans

Maricopa County Transportation System Plan

The mission of the Maricopa County Department of Transportation (MCDOT) is to provide a quality transportation system for the citizens of Maricopa County. The Transportation System Plan (TSP) was adopted by the Board of Supervisors in December of 1997, as the transportation element of Maricopa County’s Comprehensive Plan 2020. It states that the transportation network should support the safe and efficient movement of goods and people, be environmentally compatible with surrounding conditions, and supportive of economic development activities. The TSP helps evaluate regional transportation system impacts; helps identify funding and maintenance priorities; and organizes roadways under MCDOT’s jurisdiction into primary, secondary, and local roads. According to the TSP, primary roads satisfy the underlying principle to serve regional travel and constitute a seamless system crossing jurisdictional boundaries. They are either Maricopa Association of Governments (MAG) Roads of Regional Significance, or are of major importance to the county roadway system.

MAG developed the Roads of Regional Significance (RRS) concept, and has assigned this designation to a limited number of key arterials whose primary function is to provide mobility within the urbanized area by supplementing and interchanging with the freeway system. Roads of regional significance are expected to receive priority for improvement to a regional standard, where feasible. A six-lane divided roadway with 140 feet of right-of-way is the ultimate design standard for urban RRS. State Route 85 has been designated as a Gateway Road of Regional Significance, which provides access to the region and requires protection to maintain free flow access in and out of the region.

Maricopa County Major Streets and Routes Plan

The TSP calls for the preparation of a Major Streets and Routes Plan (MSRP). This plan was completed and adopted April 18, 2001. The MSRP designates and maps future functional classifications for all primary and secondary roads in the Maricopa County roadway system. The Plan includes two components: A Street Classification Atlas and a Policy Document to support the Atlas. The functional classification

3 Maricopa County Planning and Development. Transportation System Plan, 1997
system used by Maricopa County to classify County streets includes six classifications: expressway, principal arterial, minor arterial, major collector, minor collector, and local street. Typical geometric design standards are illustrated in cross-section in the MSRP. These future roadway classifications are identified in Figure 6 - Future Street Classification System. Current street classifications for the State Route 85 Corridor Area Plan are provided in the Inventory segment of this element. This map also includes traffic counts for heavily used streets within the planning area.

The MSRP defines the components of the future functional classification system as follows:

Expressway/Freeway
An expressway/freeway provides for the expeditious movement of large volumes of through traffic; is a divided roadway and is not intended to provide access to abutting land; will have complete separation of opposing traffic flows; and will have grade separated intersections or at grade, signalized intersections at a minimum of one mile spacing. The MSRP identifies three future expressways/freeways in the planning area. They are Interstate 8, Interstate 10, and State Route 85.

Principal Arterial Street
A principal arterial street provides for long distance traffic movement within Maricopa County or between Maricopa County and urban areas. Service to abutting land is limited. Access is controlled through frontage roads and raised medians, as well as the spacing and location of driveways and intersections. Opposing traffic flows are separated often by a raised median. The ultimate cross section is four to six lanes in width and includes bike lanes. The future principal arterial streets identified in the planning area by the MSRP include MC85, Maricopa, Baseline, Broadway, Yuma, Palo Verde, Miller, and Watson roads.

Minor Arterial Street
A minor arterial street provides for moderately long distance traffic movement within Maricopa County or between Maricopa County and urban areas. Moderate access is provided to abutting land. Access is controlled through frontage roads, raised medians, and the spacing and location of driveways and intersections. A raised median or a continuous left-turn lane separates opposing traffic flows. The ultimate cross section is four lanes in width and includes bike lanes. Future minor arterial streets in the planning area include Old US 80, Southern Avenue, Patterson, Komatke, Narramore, Lower River, Broadway, Yuma, Hazen, Lower Buckeye, Johnson, Bruner, Palo Verde, Wilson, Turner, Rooks, Apache, Watson, and Rainbow roads.

4 Maricopa County Department of Transportation. Maricopa County Major Streets and Routes Plan, 2001
**Major Collector Street**
A major collector street provides for short distance (less than three miles) traffic movement; primarily functions to collect and distribute traffic between local streets or high volume traffic generators and arterial streets; and provides direct access to abutting land. Raised medians and the spacing and location of intersections and driveways may control some access. A major collector is two to three lanes in width and includes bike lanes. Future major collector streets in the planning area include Enterprise, Pierpoint, Wood, and Fornas roads.

**Minor Collector Street**
A minor collector street provides for short distance (less than three miles) traffic movement; primarily functions to collect and distribute traffic between local streets and arterial streets; and provides direct access to abutting land. The spacing and location of intersections and driveways may control some access. A minor collector street is two lanes in width. Future minor collector streets in the planning area include Main Street (Gila Bend), Gila Boulevard, Indian, Watermelon, Sisson, San Lucy, and Stout roads.

**Local Street**
A local street provides for direct access to residential, commercial, or other abutting land, and for local traffic movements. Local streets connect to collector or arterial streets. A local street is a two-lane roadway. Examples of future local streets in the planning would be Deniza Boulevard, Watkins Avenue, and 7th Avenue E.

**Transportation Overlays**
The TSP introduces the concept of overlays for the roadway system within the County, stating that “overlays acknowledge the special importance of roads for purposes other than mobility”. The MSRP incorporates six overlays: Scenic/Recreational, Public Transportation, AZTech, Oversize Load, School Safety, and Roads of Regional Significance.

**Scenic/Recreational Overlay**
The scenic/recreational overlay acknowledges the need to minimize impacts to, or preserve, characteristics of a road’s environment, or it recognizes a road’s importance as access to recreational facilities. Characteristics such as design speeds, right-of-way, cuts and fills, existing vegetation and viewsheds will be carefully analyzed for these roadways. The planning area currently has one designated scenic corridor: Old US 80 from the junction with State Route 85 south to Stout Road in the Town of Gila Bend.
AZTech Overlay
The AZTech overlay recognizes the special importance of roadways and corridors to implement transportation-related technology. The AZTech overlay identifies corridors where technology will be incorporated to improve transportation service. No roadways in the planning area are designated with the AZTech overlay by the MSRP.

Oversize Load Overlay
The oversize load overlay identifies routes designed for usage by oversize vehicles and restricted routes where oversize vehicle use is discouraged. An oversize load is defined as a vehicle having a gross weight of over 160,000 pounds or having dimensions larger than one of the following:

- 120 feet in length
- 14 feet in width?
- 16 feet in height

The MSRP identifies two roadways in the planning area with an oversize load overlay. They are MC85 throughout the corridor and Baseline Road. There are no roadways in the planning area identified as being restricted.

School Safety Overlay
The school safety overlay identifies sites where special design or operational criteria will be implemented to provide for safety. The MSRP identifies one school safety overlay in the planning area. It is the Palo Verde Elementary School located at the intersection of Old US 80 and Palo Verde Road.

Roads of Regional Significance Overlay
The Roads of Regional Significance (RRS) concept and design guidelines were adopted by the MAG Regional Council in the spring of 1991, and by the Maricopa County Board of Supervisors in October 1992. Further analysis of this concept was completed in January 1996. The concept is a system of upgraded streets and roads to improve mobility in the urban areas, as well as into and out of the region. The adopted RRS concept includes Urban and Gateway routes. Urban routes are designed to complement the freeway system and are three to six miles apart. The concept facilitates the development of a system of routes with higher design standards and higher speeds that will help ensure regional mobility. Gateway routes provide access to the region and need protection to maintain free flow access in and out of the region. The MSRP identifies two roadways in the planning area with an RRS overlay. They are MC 85 and State Route 85.
Emergency Management Overlay
The emergency management overlay identifies roadways that are of special importance in case of emergencies or catastrophes at the Palo Verde Nuclear Generation Station. Approximately 8.6 square miles on the northwestern edge of the planning area lies within the ten-mile radius surrounding the Palo Verde Nuclear Generation Station. Old US 80 and Interstate 10 are roads in the planning area identified by the TSP as emergency evacuation routes.5

Southwest Valley Transportation Study
The Southwest Valley Transportation Study (SWVTS) was completed in June 1997 for MCDOT, the cities of Avondale, Goodyear, Litchfield Park, Tolleson, and the Town of Buckeye. The purpose of the study was to develop a 25-year multimodal transportation plan for the entire area, plus a community plan for each jurisdiction. This study, which encompasses some of the State Route 85 planning area, developed a comprehensive, multimodal transportation plan consisting of short, medium, and long-range transportation improvements.6 The SWVTS identified several key issues, including:

- Preservation of existing lifestyles (generally rural) in established communities, including supporting a balanced, multi-modal transportation system that will serve people rather than just automobiles.
- Improvement of all-weather access across major streams and drainageways, including the Gila River.
- Recognizing the importance of MC 85 as a key east-west arterial across the entire Southwest Valley. As such, supporting coordinated planning by the County and other jurisdictions for the ultimate function, cross-section, and appearance of MC 85.

Rural Maricopa Transit Development Program
In 1997, Maricopa County completed the Rural Maricopa County Transit Development Program. The purpose of this study was to identify transit needs and ways to provide additional transit options in rural Maricopa County. The study also identified several important recommendations, including:

- Have Maricopa County serve as the lead agency in establishing public transit service from rural to urban areas.
- Implement a pilot transit program between Gila Bend, Buckeye, and Phoenix. When operations prove successful, establish a similar program along Wickenburg Highway.
- Continue support for a regional transportation system through service coordination.

5 Maricopa County Planning and Development. Transportation System Plan, 1997
6 Maricopa County Department of Transportation. Southwest Valley Transportation Study, 1996
MCDOT Bicycle Transportation System Plan
With the adoption of the MCDOT Bicycle Transportation System Plan on May 19, 1999 by the Board of Supervisors, Maricopa County recognized bicycling as a viable transportation mode and actively works toward improving the transportation network to increase access and safety for bicyclists. MCDOT includes bicycle facilities on all County roadways as described in the Roadway Design Manual and the Pavement Marking Manual. The standard cross section for all County arterial and collector streets includes bike lanes.

The 1999 plan identified 473 miles of County roads for the addition of on-road bicycle facilities. This network reflects a backbone for bicycle facilities to prioritize investment and guide project development. Components of the identified bicycle network within the State Route 85 Corridor Area Plan include MC 85, Baseline Road, Old US 80, and Palo Verde Road.

Maricopa County Regional Trail System Plan
The Board of Supervisors adopted Phase One of the Maricopa County Regional Trail System Plan on September 4, 2002. Their vision is to connect the majestic open spaces of the Maricopa County Regional Parks with a non-motorized trail system. Phases Two and Three are expected to be completed by June 2004. The State Route 85 Corridor Area Plan lies within the study area included in Phase Three.

Maricopa Association of Governments Regional Transportation Plan
The Regional Transportation Plan (RTP) was initiated in 2001 and is scheduled for completion by 2004. It represents the first comprehensive review of transportation investment needs for the region since the early 1960s. When completed, it will provide a broad framework for future development of the regional transportation system, designed to accommodate the growth expected over the next several decades. Specific transportation infrastructure investments will be identified and prioritized. Performance measures for regional transportation facilities and services will be used to monitor and plan improvements to the system in the future.

Maricopa Association of Governments Long Range Transportation Plan
The Long Range Transportation Plan (LRTP) identifies specific transportation facilities and services to be constructed or provided in the next twenty years and is updated annually. Following completion of the RTP, the LRTP will be revised to reflect results of that major planning initiative and its new priority list of projects. The LRTP addresses: freeways, streets, transit, aviation, bicycles, pedestrians, demand management, system management, special transportation needs, and safety.
CANAMEX Corridor Study

State Route 85 between Interstate 8 and Interstate 10 has been recommended as part of the CANAMEX Corridor by MAG. The designation calls for an upgrade of State Route 85 to a four lane state highway, which will be accomplished by ADOT in approximately ten years. State Route 85 may ultimately be developed as a freeway corridor. No funding has been identified for this at this time. The CANAMEX Corridor may increase truck traffic through this planning area when it becomes more advantageous to take this route versus travel through the Phoenix area.

Existing Conditions

Transportation Improvement Program

Roadway investment decisions by the Maricopa County Department of Transportation are based on a fundamental principle: to provide the right transportation system, at the right time, and for the right cost. To achieve this vision, Maricopa County develops an annual Transportation Improvement Program (TIP) to identify project funding priorities for the next five years. In other words, each year new projects are added to the fifth year, while previously programmed projects move up a year in the schedule. As a structured finance plan, the TIP determines future road expansions and improvements. There are no projects in the State Route 85 Corridor planning area identified in the 2002-2007 Transportation Improvement Plan.

Arizona Statewide Transportation Improvement Program

State Route 85, designated by ADOT as a Regionally Significant Roadway, is a two lane rural highway. ADOT’s Five-Year Transportation Facilities Construction Program, part of the Statewide Transportation Improvement Program (STIP), includes seven roadway construction projects on State Route 85 for which funds will be available from 2003 through 2007. These include roadway construction between mileposts 120.54 and 147.60 and traffic interchange improvements at Lewis Prison. ADOT anticipates that widening State Route 85 will be completed within the next ten years.

Average Daily Traffic Counts

The Maricopa County Department of Transportation’s website provides average daily traffic count data on many major streets. Table 8 summarizes traffic count information for some major roads in the planning area and shows a comparison of 1995 and 2000 traffic counts. Figure 6 shows traffic counts for about 20 locations in the planning area.

### Table 8
Average Daily Traffic Counts

<table>
<thead>
<tr>
<th>Street</th>
<th>Location</th>
<th>Year 1995</th>
<th>Year 2000</th>
<th>% Change</th>
</tr>
</thead>
<tbody>
<tr>
<td>Beloat Rd.</td>
<td>East of Johnson Rd.</td>
<td>75</td>
<td>126</td>
<td>68%</td>
</tr>
<tr>
<td>Apache Rd.</td>
<td>North of Baseline Rd.</td>
<td>1518</td>
<td>2309</td>
<td>52%</td>
</tr>
<tr>
<td>Apache Rd.</td>
<td>North of Southern Ave.</td>
<td>978</td>
<td>1280</td>
<td>31%</td>
</tr>
<tr>
<td>Baseline Rd.</td>
<td>West of Central Blvd.</td>
<td>2163</td>
<td>3214</td>
<td>49%</td>
</tr>
<tr>
<td>Baseline Rd.</td>
<td>East of Palo Verde Rd.</td>
<td>1393</td>
<td>2170</td>
<td>56%</td>
</tr>
<tr>
<td>Broadway Rd.</td>
<td>East of Oglesby Rd.</td>
<td>258</td>
<td>453</td>
<td>76%</td>
</tr>
<tr>
<td>Bruner Rd.</td>
<td>North of Southern Ave.</td>
<td>103</td>
<td>33</td>
<td>(68)%</td>
</tr>
<tr>
<td>Hazen Rd.</td>
<td>East of State Route 85</td>
<td>925</td>
<td>665</td>
<td>(28)%</td>
</tr>
<tr>
<td>Johnson Rd.</td>
<td>North of Broadway Rd.</td>
<td>142</td>
<td>275</td>
<td>94%</td>
</tr>
<tr>
<td>Miller Rd.</td>
<td>South of Baseline Rd.</td>
<td>3482</td>
<td>4968</td>
<td>43%</td>
</tr>
<tr>
<td>Miller Rd.</td>
<td>South of MC 85</td>
<td>1160</td>
<td>1845</td>
<td>59%</td>
</tr>
<tr>
<td>Old U.S. 80</td>
<td>South of Patterson Rd.</td>
<td>229</td>
<td>255</td>
<td>11%</td>
</tr>
<tr>
<td>Palo Verde Rd.</td>
<td>South of Baseline Rd.</td>
<td>411</td>
<td>725</td>
<td>76%</td>
</tr>
<tr>
<td>Pierpoint Rd.</td>
<td>West of Old U.S. 80</td>
<td>38</td>
<td>51</td>
<td>34%</td>
</tr>
<tr>
<td>Southern Ave.</td>
<td>East of Watson Rd.</td>
<td>396</td>
<td>535</td>
<td>35%</td>
</tr>
<tr>
<td>Turner Rd.</td>
<td>North of Baseline Rd.</td>
<td>752</td>
<td>74</td>
<td>(90)%</td>
</tr>
<tr>
<td>Wood Rd.</td>
<td>West of State Route 85</td>
<td>119</td>
<td>214</td>
<td>80%</td>
</tr>
</tbody>
</table>
Street Lighting in Rural Areas

Many people who live in rural areas enjoy views of the night sky without interference from tall buildings and outdoor lighting. Maricopa County’s Zoning Ordinance provides good lighting practices such that outdoor artificial lighting systems are designed to conserve energy and money, while increasing nighttime safety, utility, security, and productivity. However, the provisions in the Zoning Ordinance are intended to control the use of outdoor artificial lighting devices that emit rays into the night sky having a detrimental effect on astronomical observations. Additionally, MCDOT has a policy that outlines four methods of establishing street lighting. The four methods are:

- Create a street lighting improvement district (SLID) – Citizens who desire lighting in a neighborhood must have a majority agreement and cover installation costs. Maricopa County Superintendent of Streets organizes the installation and residents pay for installation through property taxes.
- Create a private lighting agreement – Citizen requests dusk to dawn lighting and pays a monthly fee to the power company that organizes installation and maintenance.
- Street lights at signalized intersections – Maricopa County Traffic Engineering Division provides lighting at all four corners of an intersection. Lighting will not be provided if there is an overhead utility conflict at the intersection.
- History of night accident – Maricopa County Traffic Engineer would approve installation of lighting after all other methods have been attempted. Traffic Engineering Division pays for installation and maintenance until area is annexed or incorporated.

Dust Abatement

MCDOT is paving numerous County maintained dirt roads as an effort to reduce dust. The Environmental Protection Agency (EPA) imposed the 1998 Federal Implementation Plan for PM$_{10}$ nonattainment in Maricopa County, requiring dust control measures for publicly maintained roads with more than 250 vehicles per day. EPA indicated in the fall of 1999 that the measures submitted with the Serious Area Plan for PM$_{10}$ were inadequate and needed additional measures. Maricopa County proceeded to obtain MAG approval for Congestion Management and Air Quality (CMAQ) funding to assist with paving dirt roads, and has included this as a committed measure in the revised serious area plan submitted February 2000. MCDOT maintains nearly 800 miles of unpaved roads in Maricopa County. There are many more unpaved roads within the County that are private roads and it is the responsibility of the property owners to maintain or pave these roads. MCDOT is able to help property owners set up improvement districts to manage and finance paving and maintenance projects. Plans are underway to pave more than 60 miles of highly

traveled, unpaved County roads over the next three years (beginning in 2001) to help relieve some dust problems. Funding constraints currently limit paving projects to those dirt roads with approximately 150 vehicles per day and higher. There are no roads in the planning area currently scheduled for paving.

**Inventory of the Existing Transportation System in the State Route 85 Corridor Planning Area**

In general, the existing roadway system is based on a grid with arterials spaced at one mile intervals. This network is incomplete outside the established urbanized areas, with many gaps that reflect both the sparse development and the river barriers that have few bridged crossings. The State Route 85 Corridor planning area roadway system consists of expressways, principal arterials, minor arterials, major collectors, minor collectors, and local streets. Using national classification terminology, these systems are classified based on the trips served and the operational characteristics of the streets or highways. Streets in the planning area that were built to prior MCDOT standards may not possess the pavement width, number of lanes, bike lanes, or shoulders that are reflected in today's standard cross sections. Cross sections may be urban or rural. Rural cross sections do not include curb, gutter, or sidewalk.

**Current Functional Classification**

Interstate 8 and Interstate 10 are currently functioning as freeways. State Route 85, designated by ADOT as a Regionally Significant Roadway, is a two lane rural highway. ADOT is widening State Route 85 to a four lane divided highway from Interstate 10 to Interstate 8 to accommodate future increases in traffic. County roadways, except local roadways, and their current functional classifications are listed in Table 9.

**Bicycle and Pedestrian Facilities**

Bicyclists and pedestrians have access to all of the roadways in the planning area. In most cases, bike lanes or shoulders will be added during construction, reconstruction, or widening of existing roadways. Sidewalks will be constructed when an urban cross section is used. However, there is currently no continuous or integrated bikeway or pedestrian system serving the study area as a whole. Within the State Route 85 Corridor planning area, the MCDOT Bicycle Transportation System Plan identifies MC 85, Old US 80, Palo Verde, and Baseline roads as components of the regional bicycle network.

The Southwest Valley Transportation Study includes a Long-Range Non-Motorized Transportation Plan indicating potential bike and pedestrian use areas. The plan depicts multi-use paths along the Roosevelt Irrigation District and Buckeye Canal
<table>
<thead>
<tr>
<th>Road</th>
<th>Functional Classification</th>
</tr>
</thead>
<tbody>
<tr>
<td>Apache Road</td>
<td>urban minor collector</td>
</tr>
<tr>
<td>Baseline Road</td>
<td>urban major collector (west of Miller Rd.)</td>
</tr>
<tr>
<td>Broadway Road</td>
<td>urban major collector (Oglesby Rd. to Rainbow Rd.)</td>
</tr>
<tr>
<td>Durango Street</td>
<td>urban minor collector (west of Johnson Rd.)</td>
</tr>
<tr>
<td>Gila Boulevard</td>
<td>urban minor collector</td>
</tr>
<tr>
<td>Hazen Road</td>
<td>urban minor collector</td>
</tr>
<tr>
<td>Johnson Road</td>
<td>urban minor collector</td>
</tr>
<tr>
<td>Lower River Road</td>
<td>urban minor collector</td>
</tr>
<tr>
<td>Maricopa Road</td>
<td>rural collector</td>
</tr>
<tr>
<td>MC 85</td>
<td>urban principal arterial</td>
</tr>
<tr>
<td>Miller Road</td>
<td>urban major collector (north of Hazen Rd.)</td>
</tr>
<tr>
<td>Narramore Road</td>
<td>urban minor collector</td>
</tr>
<tr>
<td>Old U.S. Highway 80</td>
<td>urban major collector (west of Turner Rd.)</td>
</tr>
<tr>
<td>Palo Verde Road</td>
<td>urban minor collector (north of Carver Rd.)</td>
</tr>
<tr>
<td>Patterson Road</td>
<td>rural collector</td>
</tr>
<tr>
<td>Pima Road</td>
<td>urban major collector (north of 7th Ave. E)</td>
</tr>
<tr>
<td>Rainbow Road</td>
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</tr>
<tr>
<td>Rooks Road</td>
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</tr>
<tr>
<td>Southern Avenue</td>
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</tr>
<tr>
<td>Turner Road</td>
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</tr>
<tr>
<td>Watermelon Road</td>
<td>rural collector</td>
</tr>
<tr>
<td>Wilson Avenue</td>
<td>urban minor collector</td>
</tr>
<tr>
<td>Wood Road</td>
<td>rural collector</td>
</tr>
<tr>
<td>Yuma Road</td>
<td>urban major collector (west of Watson Rd.)</td>
</tr>
<tr>
<td></td>
<td>urban minor collector (west of Palo Verde Rd.)</td>
</tr>
</tbody>
</table>
banks to link Buckeye with Goodyear and the Tres Rios Greenbelt in Avondale. Off-road bikeways are planned along the Gila River. Phase Three of the Maricopa County Regional Trail System Plan will be evaluating potential trail corridors within the planning area.

**Existing Transit and Rail Services**

There are currently no local bus routes serving the Southwest Study Area. The closest facility, a shared use park-and-ride lot at the southwest corner of Dysart Road and Van Buren Street in Avondale, is about 15 miles away. Route 560 provides four eastbound and four westbound trips per day on weekdays only. Passengers may use Route 560 to make local trips between Goodyear, Avondale, Tolleson and Desert Sky Mall in Phoenix. Transfers to local routes are available at Desert Sky and Downtown Phoenix. Lack of public transportation within the Southwest Study Area may pose problems for planning area residents, particularly the elderly and disabled, in the future. Maricopa County supports any efforts to increase transport services into and throughout the planning area.

Greyhound Lines operates a few inter-city bus trips between Phoenix and southern California that serve Buckeye, Tolleson, and Avondale. Two to three eastbound and westbound trips per day stop at each location. Passengers may make connections in Phoenix for other destinations.

Maricopa County Human Services Department, Special Transportation Services (STS), offers transportation service to elderly, disabled, and low-income individuals. The service is provided Monday through Friday from 8:00 am to 4:00 pm. Reservations are made in advance and trips are provided on a space available basis. Trips can be for medical appointments, dialysis, shopping/personal, adult day care, social service appointments, and recreational purposes. STS also provides senior transportation to local senior centers and delivers noon meals to homebound individuals. These services are very important to residents in rural areas, as elderly, disabled, and low-income individuals are less likely to be able to own or operate a vehicle. It is hoped that funding for STS will continue and possibly even increase hours of operation, as it is the only means of transport for a substantial percentage of the planning area population and will continue to be into the future.

Maricopa County Public Health Department, Office of Family Health, offers transportation service to certain special needs clients, based on availability of vehicles. One example is the Babymobile, a 14-passenger van used to transport women to their prenatal care visits or to transport a child to a doctor appointment.
The Southern Pacific Railroad maintains a line through the State Route 85 Corridor area, running northeast towards Phoenix. The line traverses the area in the vicinity of the Buckeye Canal and runs northeast across the planning area. General merchandise, mineral resources, and goods are transported on this line. A second Southern Pacific Railroad line runs across the southern tip of the planning area through Gila Bend towards Casa Grande. The line runs parallel to Interstate 8 and Maricopa Road.
ENVIRONMENT/ENVIRONMENTAL EFFECTS

An important principle of the State Route 85 Corridor Area Plan is the maintenance and improvement of the existing physical environment. Therefore, a thorough understanding of major natural and cultural resources is necessary and will be accomplished by analyzing several environmental features.

Environmental Features

The following environmental features describe those natural and human-made elements that affect planning area growth and development:

- Physical Setting
- Topography
- Climate
- Soils
- Geology
- Air and noise quality
- Hydrology
- Vegetation
- Wildlife
- Archaeology

Physical Setting

The State Route 85 Corridor study area is located in the south and west portion of Maricopa County (Figure 7). The study area’s northern boundary is Interstate 10, the southern boundary is Interstate 8, and the eastern and western boundaries run parallel to State Route 85 and extend five miles east and west.

These boundaries border the Maricopa County Tonopah/Arlington Area Plan to the west and the Little Rainbow Valley Area Plan to the east and allow an almost contiguous planning area for the central part of Maricopa County. Some of the distinctive features located at least partially within the planning area include the Gila River, Gila Bend Indian Reservation, Robbins Butte Wildlife Area, Buckeye Hills Recreation Area, North Maricopa Mountains Wilderness Area, Sonoran Desert National Monument, Lewis State Prison, Southwest Regional Juvenile Correctional Complex, Southwest Regional Landfill, Roosevelt Irrigation District Canal, Buckeye Canal, Arlington Canal, Gila Bend Canal, Enterprise Canal, and State Route 85. The planning area encompasses approximately 360 square miles of varying landscapes, with the northern and southern areas characterized by urban and suburban development patterns, and the central part of the area predominately rural.
Topography
Elevation in the planning area is illustrated in Figure 8. The planning area is composed of three distinct landforms: floodplains, rolling hills, and steep rocky cliffs. The Gila River flows from east to west in the northern part of the planning area, north to south in the central and southern part of the planning area, and is generally the lowest point in elevation at approximately 900 feet above sea level. Buckeye Hills and Robbins Butte lie to the south of the Gila River. The highest point in the Buckeye Hills is 1,952 feet, while Robbins Butte reaches 1,179 feet. The North Maricopa Mountains are located in the central part of the planning area and reach 2,813 feet above sea level. Directly west of these mountains lies Woolsey Peak, towering 3,171 above and to the west of the Gila River.

The planning area is characterized by three slope categories: 0% to 1%, 1% to 15%, and 15%+. The majority of the area (63.8%) contains slopes of 0% to 1%. The largely agricultural areas north of the Gila River and surrounding the Gila River in the central part of the planning area have slopes of 0% to 1%. Another 27.7% of the area exhibits slopes of 1% to 15%, while slopes of 15% or more can be found in 8.5% of the area. The three irrigation canals that cross the north portion of the planning area exhibit slopes of 3% to 4%.

Climate
Hot and dry summers, with generally short, mild winters, are typical of the planning area. Precipitation is less than 9 inches annually with frequent prolonged droughts. Daytime temperatures reach or exceed 100º Fahrenheit about 115 days each year. Temperatures from June through September are usually in the 100s, while temperatures from October through May range from the 40s through the 90s.

Annual precipitation averages between 7 and 9 inches, but varies significantly from year to year. As much as 14 inches of precipitation have been recorded in some years, but less than 2 inches in others. The greatest amount of precipitation usually falls in July and August.

Soils
Soil types and their location have a direct effect on potential land uses. Indeed, development type, quality, and character can be significantly influenced by soil properties. Important soil properties include permeability, compaction, shear strength, shrink-swell potential, plasticity, salinity, susceptibility to erosion, corrosiveness, and the amount and type of cementation.
Physical Setting
Figure 7
INVENTORY AND ANALYSIS

Soil types are normally categorized by associations. Soil associations describe a group of soils that occur in a repeating pattern and usually consist of one or more dominant soils along with at least one minor soil. The name of an association consists of the names of the dominant soils, joined by a hyphen. There are eight major soil associations in the study area and their characteristics are described later in this element. Because soil characteristics vary, testing should be done prior to development to determine if the soils pose problems for septic tanks, water and sewer lines, and/or building and road foundations.

Figure 9 - Soils shows the eight major soil associations in the planning area. These soils and their characteristics are as follows:

A) Gilman-Estrella-Avondale Association: Well-drained soils consisting of deep, moderately permeable, coarse to fine, loamy material formed in mixed recent alluvium on floodplains, low terraces, and alluvial fans.


C) Carrizo-Brios Association: Deep and excessively drained soils on floodplains, alluvial fans, stream channels, and low stream terraces. Slopes range from 0 to 3 percent and permeability is very rapid.

D) Torrifluvents Association: Nearly level to gently sloping soils that are gravelly, cobbly, and stony throughout on recent alluvial fans at the base of mountains.

E) Rillito-Gunsight-Perryville Association: Well-drained soils on nearly level to moderately steep gravelly loams and loams on old alluvial fans and valley plains.

F) Laveen-Coolidge Association: Well-drained soil on nearly level sandy and clay loams on old alluvial fans and valley plains.


H) Cherioni-Rock Outcrop Association: Well-drained soils on gently sloping to very steep, very gravelly loams and rock outcrop mountains, buttes, and low hills.

The four primary soil properties that effect development suitability are permeability, available water capacity, shrink-swell potential, and corrosivity.
Permeability
Permeability refers to the rate at which water moves through soil and is usually determined by soil texture. Soils with slow permeability pose severe limitations for septic tank absorption fields. Likewise, soils with slow permeability do not allow adequate absorption of effluent from tile or perforated pipe into natural soil.

Available Water Capacity
Refers to the amount of water a soil can hold that is available for plants. The ability of soil to hold water helps determine the type of plants that can be used for landscaping and lawns. It should be noted that these soil limitations do not prevent the use of imported topsoil for landscaping purposes provided that it has a high available water capacity.

Shrink-Swell Potential
Identifies the capacity of a soil to expand or shrink as the moisture content is increased or decreased. Soils with a high percentage of clay tend to have a high shrink-swell capacity that can contribute to structural problems for buildings and roads.

Corrosivity
Refers to a soil’s capacity to induce chemical reactions that will corrode or weaken metals and concrete. Corrosive soils may create problems for underground utilities if installed unprotected.

Table 10 displays development constraints associated with the eight soil associations found in the planning area.

Geology
The planning area lies in the Sonoran Desert section of the Basin and Range Province. The Sonoran Desert section is characterized by mountain ranges that are smaller and perhaps older than in other sections of the Basin and Range Province. The planning area lies at an elevation of approximately 900 feet and is bounded on the north by the White Tank Mountains. The Buckeye Hills, part of the North Maricopa Mountains, and the eastern-most portion of the Gila Bend Mountains are also within the planning area. These mountains are composed of fine to coarse-grained igneous intrusive rocks, schist, and gneiss.
<table>
<thead>
<tr>
<th>Activity</th>
<th>A</th>
<th>B</th>
<th>C</th>
<th>D</th>
<th>E</th>
<th>F</th>
<th>G</th>
<th>H</th>
</tr>
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<tbody>
<tr>
<td>Septic tank absorption fields</td>
<td>Slight</td>
<td>Slight</td>
<td>Severe</td>
<td>Moderate</td>
<td>Slight</td>
<td>Slight</td>
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<td>Severe</td>
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<tr>
<td>Dwellings without basements</td>
<td>Slight</td>
<td>Slight</td>
<td>Severe</td>
<td>Slight</td>
<td>Slight</td>
<td>Slight</td>
<td>Moderate</td>
<td>Severe</td>
</tr>
<tr>
<td>Local roads and streets</td>
<td>Moderate</td>
<td>Slight</td>
<td>Severe</td>
<td>Slight to Moderate</td>
<td>Slight</td>
<td>Moderate</td>
<td>Severe</td>
<td>Severe</td>
</tr>
<tr>
<td>Small commercial buildings</td>
<td>Moderate</td>
<td>Moderate</td>
<td>Severe</td>
<td>Moderate</td>
<td>Slight to Moderate</td>
<td>Slight</td>
<td>Moderate</td>
<td>Severe</td>
</tr>
<tr>
<td>Lawns and landscaping</td>
<td>Slight to Moderate</td>
<td>Slight</td>
<td>Severe</td>
<td>Slight to Moderate</td>
<td>Slight</td>
<td>Severe</td>
<td>Severe</td>
<td>Severe</td>
</tr>
</tbody>
</table>

A) Gilman-Estrella-Avondale Association  
B) Antho-Valencia Association  
C) Carrizo-Brios Association  
D) Torrifluvents Association  
E) Rillito-Gunsight-Perryville Association  
F) Laveen-Coolidge Association  
G) Casa Grande-Harqua Association  
H) Cherioni-Rock Outcrop Association
The geology of the area north of the Gila River and south of Interstate 10 consists of poorly sorted, moderately bedded gravel and sand, as well as basin floor deposits that are primarily sand, silt, and clay. Unconsolidated deposits of fine-grained well-sorted sediment and gravelly channel, terrace, and alluvial-fan deposits on middle and upper piedmonts can be found in this area to a lesser degree. Sand, silt, and clay make up the floodplains of the Gila River, while unconsolidated to weakly consolidated sand and gravel are found in the river channels. South of the Gila River as the land slopes upward into the Buckeye Hills, a wide variety of granitic rocks, including granite, granodiorite, tonalite, quartz diorite, diorite, and gabbro, are found. These rocks can also be found in the North Maricopa Mountains and in the Gila Bend Mountains located farther south in the planning area. At the southeastern foot of the Buckeye Hills, coarse alluvial fan deposits are found that are moderately to strongly consolidated and commonly coarser grained sediment than younger deposits in the same area.

Adjacent to and west of State Route 85, between Patterson Road and Wood Road, an area of unconsolidated deposits of fine-grained well-sorted sediment and including gravelly channel, terrace, and alluvial-fan deposits on middle and upper piedmonts are found. The broad flat agricultural lands along the Gila River south of the Buckeye Hills and the valleys between State Route 85, the North Maricopa Mountains, and the Palo Verde Hills consist of coarse, poorly sorted alluvial-fan and terrace deposits on middle and upper piedmonts and along large drainages, sand, silt, and clay on alluvial plains and playas, and wind-blown sand deposits.

**Air Quality**

Air quality is affected by many different activities. Air pollution sources may be mobile, such as motor vehicle use, or stationary, such as roads, agricultural fields, construction sites, and vacant lots. Vehicle generated emissions include carbon monoxide, nitrogen oxides, and hydrocarbons.

Six pollutants have been identified as detrimental to human health and for which standards have been set by the Environmental Protection Agency (EPA). These pollutants are carbon monoxide (CO), nitrogen dioxide (NO₂), ozone (O₃), lead (Pb), particulate matter (PM₁₀, and PM₂.₅), and sulfur dioxide (SO₂). National Ambient Air Quality Standards, required by the Clean Air Act, allow the EPA to set two types of standards for pollutants. Primary standards set limits to protect public health. Secondary standards set limits to protect public welfare, including protection against decreased visibility and damage to animals, crops, vegetation, and buildings. Primary standards have been set for CO, while both primary and secondary standards have been set for NO₂, O₃, Pb, PM₁₀, PM₂.₅, and SO₂.
Air Pollutants

CO is an odorless, colorless, toxic gas formed when carbon-containing compounds or fuels are burned incompletely. CO can cause physiological and pathological changes by damaging red blood cells and interfering with their ability to transport oxygen to body tissues. The primary sources of CO are on-road mobile (automobiles and trucks), non-road mobile (lawn and garden equipment, construction, farm, and recreational equipment, aircraft, and trains), area sources (residential wood and industrial fuel combustion, on-site incineration, and open burning), and point sources (industrial, manufacturing, and electrical power generation facilities). Exposure to elevated CO levels is associated with impairment of visual perception, manual dexterity, learning ability, and performance of complex tasks. CO pollution reaches unhealthy levels in Maricopa County during the winter.

O₃ is a gaseous form of oxygen with three oxygen atoms per molecule, formed by electrical discharge in oxygen. At ground level, O₃ is a primary component of photochemical smog. Health effects of O₃ exposure include damage to the respiratory system, reduced breathing capacity, chest pain, nasal congestion, sore throat, and headache. It presents a serious health threat to people suffering from respiratory disease. O₃ reaches unhealthy levels in Maricopa County during the summer.

PM₁₀ are fine particles suspended in the atmosphere. These particles have an aerodynamic diameter equal to or less than 10 micrometers. The primary sources of PM₁₀ include non-road sources (construction/earthmoving dust, construction trackout, engine exhaust, and construction windblown dust), on-road sources (paved road dust, unpaved road dust, and vehicle exhaust), area sources (disturbed vacant land and agricultural windblown dust, agricultural dust, and residential wood burning), and point sources. When inhaled, the fine particles can be deposited in the lungs, resulting in permanent lung damage. The particles may interfere with the body’s mechanism for clearing the respiratory tract and may act as carriers of an absorbed toxic substance. The national standard for PM₁₀ is based on 24 hour standards (150 ug/m³ [micrograms per cubic meter]) and annual standards (50 ug/m³). Maricopa County Rule 310 for control of Fugitive Dust Sources limits particulate matter emissions into the ambient air from any property, operation, or activity that may serve as a fugitive dust source. Fugitive dust is defined as particulate matter not collected by a capture system that is released in the ambient air and is caused from human and/or natural activities, such as movement of soil, vehicles, equipment, and wind. It is the intent of Rule 310 to minimize the amount of PM₁₀ entering the air due to human activities.

PM₂.₅ are minute particles with a diameter less than 2.5 micrometers. They are the dominant cause of the haze known as brown cloud. The haze appears brown due to light absorbed by elemental carbon. On calm fall and winter mornings, cool air
near the ground forms a stable layer that traps emissions near the surface of the earth. The primary source of PM$_{2.5}$ is vehicular engine exhaust. The haze produced by these particles is perceived as being unhealthy and can impair visibility. It has been found that non-road, on-road, and area sources of dust are not major contributors to brown clouds. However, dust control measures do provide some alleviation of brown cloud.

The EPA normally designates nonattainment areas only after air quality standards are exceeded for several consecutive years. A nonattainment area is defined as a locality where air pollution levels persistently exceed National Ambient Air Quality Standards. A portion of the planning area, from Interstate 10 south to the Sonoran Desert National Monument and from Rooks Road east to Rainbow Road, has been designated as a nonattainment area for PM$_{10}$ only.

**Regulations and New Developments**

Although air quality regulations and responsibilities are described in detail in the Environmental Effects Element, prepared for the *Eye to the Future 2020 Comprehensive Plan Update*, some of the general regulations and responsibilities are included here. The EPA oversees and enforces provisions of the Clean Air Act. The Clean Air Act gives state and local governments primary responsibility for regulating pollution from power plants, factories, and other stationary sources. The Arizona Department of Environmental Quality (ADEQ) is the state agency responsible for compliance and enforcement for all portable sources of air pollution within the state and all stationary sources outside Maricopa, Pinal, and Pima counties. The state is also responsible for vehicle emission testing, administering the Stage II Vapor Recovery Program, enforcing the Agricultural Best Management Practices Rule, and issuing Air Quality Control permits to industries and facilities that emit regulated pollutants. The Maricopa Association of Governments is responsible for maintaining plans and addressing problems with CO, O$_3$, and PM$_{10}$ within Maricopa County.

Maricopa County agencies are responsible for issuing permits for most stationary sources of air pollution emissions, as well as enforcing the county’s Fugitive Dust Rule 310, the Trip Reduction Program, the Clean Burning Fireplace Ordinance, and the voluntary Lawn Mower Emission Reduction and Vehicle Retrofit and Repair programs. Maricopa County air quality regulations provide emission standards or limitations for many sources and activities.

The proposed CANAMEX Corridor designation includes State Route 85, Interstate 8, and Interstate 10 within the planning area. The area could experience long term air quality degradation due to increased traffic, which could increase particulate matter, ozone, and carbon monoxide levels. Additionally, ADOT’s State Route 85
expansion activities will expose people living and/or working in the immediate vicinity of the roadway to noise, dust, and exhaust from construction equipment. However, ADOT’s air quality analysis using traffic projections indicate that regional and localized air quality will not be negatively affected. ADOT anticipates that widening State Route 85 will be completed within the next ten years. Noise from increased traffic will need to be mitigated by ADOT with noise abatement measures.

Air Quality and Generation of Electrical Power
Electrical power in Maricopa County is produced by using natural gas, fuel oil, nuclear reaction, or hydroelectric generation. However, fuel oil is used only during peak demand periods. As natural gas or fuel oil combusts, CO, NO\textsubscript{x}, reactive hydrocarbons, and CO\textsubscript{2} are emitted into the air. Ground-level ozone is produced in part by NO\textsubscript{x} and hydrocarbons. NO\textsubscript{x} can adversely affect individuals with asthma and cardiac conditions. CO\textsubscript{2} in the atmosphere has been associated with concerns about global warming.

Although Maricopa County uses primarily the cleanest methods of generation (natural gas, nuclear reaction, or hydroelectric generation) to produce electricity, the increased demand for electrical power as the population grows can increase the amount of CO, NO\textsubscript{x}, reactive hydrocarbons, and CO\textsubscript{2} released into the air. It is important now and will become more important in the future to find ways to reduce the demand for electrical power. Conservation of energy may be the only means of reducing emissions from power plants in the future.

Noise Concerns
Noise pollution presents another potential problem. Noise from airports, roadways, and construction can be significant. Negative effects such as hearing loss, sleep loss, stress, and high blood pressure can result from increased noise. In the planning area, the primary sources of noise include the Town of Buckeye airport, the Town of Gila Bend airport, and vehicular traffic on State Route 85, MC 85, Interstate 10, and Interstate 8. Eye to the Future 2020, the Maricopa County Comprehensive Plan, addresses the need for compatible land use planning around airports, along highways, and around other noise generating operations.

Hydrology
Water use, water conservation, drainage, flooding, and water quality greatly impact an area’s potential for physical, social and economic growth, as well as the quality of life of the inhabitants of the area. The Flood Control District of Maricopa County administers flood and drainage regulations that all development in the planning area must comply with.
Water Supplies
Water supplies in the planning area include surface water, Central Arizona Project (CAP) water, groundwater, and effluent. Surface water can be found in the Gila River, and to a lesser degree in the Hassayampa River. The rivers carry natural flow, effluent, and Salt River Project irrigation water. Groundwater is found primarily in basin-fill sediments. The planning area lies within the Gila Bend Basin and the West Salt River Valley Subbasin. Groundwater in the planning area is used primarily for irrigation of agricultural land and by individual exempt wells. Buckeye and Gila Bend use approximately 2,200 acre feet of groundwater per year. The CAP allocation in the planning area is approximately 70 acre feet per year. Effluent is used for crop irrigation, maintaining riparian areas, and by the Palo Verde Nuclear Generating Station, located outside the planning area. Detailed information about water resources in the planning area can be found in the Water Resources element of this area plan.

Water Quality
Groundwater quality in the planning area is generally characterized as poor, with high concentrations of fluoride, sulfate, and total dissolved solids. Irrigation water seeps downward in irrigated areas, where dissolved solids concentrations can be as much as five times as in the original irrigation water due to concentration by evaporation and plant use. Although high levels of agricultural pesticides have been detected in groundwater in the planning area, none of the concentrations exceeded drinking water standards or guidelines. However, it is known that pesticides can cause birth defects, nerve damage, cancer, and disruption of the endocrine system in humans. The health effects on humans are not thoroughly understood, particularly when estimating risks of exposure to mixtures of pesticides in water.

Surface water quality in the planning area could be affected by runoff from agricultural fields, construction sites, urban development, industry, mining activities, landfills, drinking water treatment plants, wastewater treatment plants, and natural sources. Metals, total dissolved solids, turbidity, suspended solids, pathogens, and pesticides are contaminants associated with surface water pollution. Due to the location of the planning area, surface runoff from the East and West Salt River Valleys tends to move into the area and create a waterlogged condition consisting primarily of poor quality water. Dissolved solids carried into the planning area, as well as that which is created in the area, accumulate in soils and groundwater in irrigated agricultural and urban areas. Nitrogen and phosphorus from use of fertilizers, feedlots, dairies, human waste, and industrial waste are much greater in the planning area than in other areas with little or no agricultural or urban land use. Pesticide concentrations in the Hassayampa River near its confluence with the Gila River are among the

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8 Arizona Water Quality Assessment, Arizona Department of Environmental Quality, pgs. 59, 117, and 122. 1994
highest in the nation, due in part to the treated effluent that enters the Gila River from the wastewater treatment plant upstream and to the irrigation return flow that enters the Hassayampa River north of Arlington from the agricultural lands in the northern portion of the planning area. Some of the insecticides that exceeded aquatic-life guidelines include DDE, dinoseb, malathion, diazinon and parathion, presenting a potential hazard to aquatic life.

Groundwater in the planning area can generally be treated to drinking water quality. Surface water is commonly used for agricultural and industrial uses and not for drinking purposes. Both are valuable water resources that need to be preserved for future use.

Vegetation
The planning area is located within the Lower Colorado River Sonoran Desertscrub area of the Sonoran Desert. Three native plant communities can be found in this area: Palo Verde-Saguaro, Creosote, and Riparian. The Palo Verde-Saguaro Community, the most scenic of the Sonoran Desert communities, is found in the undeveloped mountainous areas within the planning area. Trees in the Palo Verde-Saguaro Community include palo verde (Cercidium spp.), catclaw (Acacia spp.), and mesquite (Prosopis spp.). Shrubs found in this community are creosote (Larrea tridentate), bursage (Ambrosia deltoidea), and saltbush (Atriplex spp.). Cacti include giant saguaro (Carnegiea gigantean), barrel (Ferocactus acanthodes), hedgehog (Echinocereus engelmannii), prickly pear (Opuntia spp.), and cholla (Opuntia spp.). This vegetative community supports a number of diverse wildlife species, provides scenic enhancement to the area, and should be protected wherever possible.

The Creosote Community, located in valleys and on the lower, more arid portions of the planning area, creates a uniform landscape over large areas. Larger trees, shrubs, and cacti are absent, except along washes where ironwood (Olneya tesota), mesquite, palo verde, and catclaw may grow. The ironwood plays an important role in supporting the biodiversity of over 500 Sonoran Desert plant and animal species.

The Riparian Community is found along the Gila River as it traverses the northern portion of the planning area from east to west, exits the planning area and turns south, then reenters the planning area and continues south to the Gila Bend area. Riparian habitat provides abundant, lush vegetation that supports local wildlife and fish species, as well as those species traveling through the area. The Gila River drainage corridor is an environmentally sensitive area and should be considered for protection as development occurs.
The Riparian Community is concentrated along drainage channels and is generally composed of tall dense stands of mesquite, catclaw, desert willow (Chilopsis linearis), blue palo verde, Goodding willow (Salix gooddingii), and cottonwood (Populus fremontii). The Riparian Community along the Gila River includes plant species not found elsewhere in the planning area, such as salt cedar (Tamarix chinensis), velvet mesquite (Prosopis velutina), saltbush (Atriplex spp.), and seepweed (Suaeda torreyana). Currently salt cedar dominates much of the riparian and wetland in the planning area. Salt cedar was originally imported from Europe in the nineteenth century for use in erosion control. Difficult to eradicate, salt cedar stands have lower wildlife value than native riparian species. However, they provide high-quality nesting sites for white-winged doves (Zenaida asiatica). The Riparian Community has high scenic value and is unique within the desert. Especially important for erosion control, natural flood control, and as wildlife habitat, efforts should be made to protect these areas from development.

Residential landscapes constitute another plant category in the planning area. Restricted generally to the urban areas in and around the towns of Buckeye and Gila Bend, these landscapes consist primarily of non-native trees, shrubs, vines and groundcovers.

There may be particular native plant species that by law (Arizona Revised Statutes, Title 3, Chapter 7, Article 1) can only be moved from one location to another after applying for a state permit. Removing or destroying protected species from public and private property requires notification to the Arizona Department of Agriculture. Some protected plants within this area include:

- **Cacti:**
  - Barrel
  - Cholla
  - Hedgehog
  - Mammillaria
  - Night Blooming Cereus
  - Pin Cushion
  - Prickly Pear
  - Saguaro

- **Trees, Shrubs**
  - Agave (Century Plant)
  - Crucifixion Thorn
  - Desert Holly
  - Desert Spoon (Sotol)
  - Ironwood Tree
  - Jerusalem Thorn
  - Mesquite
  - Ocotillo
  - Palo Verde
  - Smoke Tree
  - Yucca

High scenic quality, the presence of endangered wildlife species, and high sensitivity to development are characteristics of the Palo Verde-Saguaro habitat located in the
mountainous areas bordering and within the planning area. To preserve this habitat, limited or no development should occur and recreational use and motor vehicle access should be confined to designated areas. Conservation and preservation of local drainage ways could also help provide some habitat preservation.

Wildlife

The riparian habitat provided by the water in the Gila River is a major resource that supports a large number of mammals, reptiles, and birds not usually found within the Lower Colorado River Sonoran Desertscrub area of the Sonoran Desert. The predominance of woody vegetation creates hiding places, roosting perches, and thermal cover, and the readily available water in the stream channel provides a vital ingredient for wildlife survival. Some fish species found in riparian habitat in the planning area include: Sonora sucker (Catostomus insignus), desert sucker (Catostomus clarki), threadfin shad (Dorosoma petenense), carp (Cyprinus carpio), Eastern channel catfish (Ictalurus punctatus), Gila topminnow (Poeciliopsis occidentalis), razorback sucker (Xyrauchen texanus), and desert pupfish (Cyprinodon maculatus). Mammals include black-tailed jackrabbit (Lepus californicus), beaver (Castor canadensis), raccoon (Procyon lotor), badger (Taxidea taxus), and bobcat (Lynx rufus). Reptiles and amphibians include tiger salamander (Ambystoma tigrinum), leopard frog (Rana pipiens), bullfrog (Rana catesbeiana), common kingsnake (Lampropeltis getulus), and checkered garter snake (Thamnophis marcianus). Birds found in riparian habitat include double crested cormorant (Phalacrocorax auritus), green heron (Butorides virescens), great blue heron (Ardea herodias), snowy egret (Egretta thula), clapper rail (Rallus longirostris), and Cooper’s hawk (Accipter cooperii).

Common wildlife species found in the desert areas, mountainous areas, and agricultural areas of the planning region include desert cottontail (Sylvilagus audubonil), round-tailed ground squirrel (Spermophilus tereticaudus), desert pocket mouse (Perognathus amplus), desert kangaroo rat (Dipodomys deserti), curved-bill thrasher (Toxostoma curvirostre), banded sand snake (Chilomeniscus cinctus), Southwestern willow flycatcher (Empidonax traillii extimus), cactus ferruginous pygmy-owl (Glaucidium brasilianum), Harris’ hawk (Parabuteo unicinctus), javelina (Tayassu tajacu), mule deer (Odocoileus hemionus), desert bighorn sheep (Ovis canadensis), and coyote (Canis latrans).

In the planning area, the Sonoran desert tortoise (Gopherus agassizii), the Western yellow-billed cuckoo (Coccyzus americanus occidentalis), and the Yuma clapper rail (Rallus longirostris yumanensis) are considered Wildlife of Special Concern by the Arizona Game and Fish Department. The Bureau of Land Management has determined that a portion of the planning area is Category II, Desert Tortoise Habitat.
Category II habitat goals are to maintain a stable, viable population and to halt further declines in tortoise habitat values. Habitat for the Sonoran desert tortoise exists both east and west of State Route 85 in the vicinity of and south of Buckeye Hills Recreation Area. Special consideration should be given to protect desert tortoise habitat. Additionally, the BLM lists the cave myotis (Myotis velifer) as a sensitive species.

Wildlife corridors connecting important desert bighorn sheep habitat between portions of the Buckeye Hills, and between the Maricopa Mountains and the Gila Bend Mountains should be maintained to facilitate wildlife movement between these habitats. Major dry watercourses, as well as the Gila River, should be maintained as natural open space for their value to wildlife as movement corridors and habitat protection.

ADOT is widening State Route 85 to a four lane divided highway from Interstate 10 to Interstate 8 to accommodate future increases in traffic. ADOT anticipates that widening State Route 85 will be completed within the next ten years. Loss of wildlife habitat due to expansion of the roadway will occur. Some native plants will be lost even though revegetation efforts will take place. Desert bighorn sheep and wildlife of special concern species such as the Sonoran desert tortoise, the Western yellow-billed cuckoo, and the Yuma clapper rail will be affected, as will the cave myotis.

Archaeology

Arizona and especially Maricopa County has one of the highest concentrations of archaeological sites in the United States. Over 800 Hohokam sites have been recorded within the Salt River Valley. The State Historic Preservation Office (SHPO) keeps detailed files on locations and surveys that have been conducted in the planning area, although only members of federal, state, and local government agencies can examine these files. Federal and state agencies, if involved in projects that will affect undisturbed areas, are required to consult with SHPO to determine if historic or archaeological properties exist in the project area and/or if a survey is necessary.

A cultural resources survey was performed in 1995 by the Arizona Department of Transportation along the State Route 85 right-of-way. Sixty-six new cultural sites were located and recorded. Of these new sites, 48 contained trails or trail segments with associated artifacts and features. The remaining sites consisted of prehistoric artifact scatters and historic features or structures. One site that is listed on the National Register of Historic Places is the southbound State Route 85 bridge over the Union Pacific Railroad in Gila Bend.
The American Indian Religious Freedom Act of 1978 (AIRFA) protects any site or place having religious, sacred, or ceremonial aspects or components according to American Indian traditional beliefs. Given the presence of the Gila River, it is highly likely that sites protected under AIRFA exist in the planning area.

The high potential for the existence of significant historic or archaeological sites in the planning area indicates that an archaeological/historical review should be performed prior to development, excavation, or grading to determine the presence of these sites. Preservation precautions should be taken where necessary.
ECONOMIC DEVELOPMENT

Social and Economic Characteristics
The social and economic characteristics of the State Route 85 Corridor planning area are described in the following five segments:

- Area Economy/Economic Base
- Housing
- Residential, Commercial, and Industrial Demand
- Economic Base Potential
- Policy Implications

Area Economy/Economic Base
Two types of markets provide income and employment within any economy. These include the local market, or the non-basic sector, which sells products to consumers within a city or area, and the export market or basic sector, which sells products to consumers outside a city or area. Economic theory purports that a region must produce and export goods and/or services to an outside market in order to increase local income.

The planning area economy is closely linked to the larger Phoenix metropolitan area. Major local employers provide a variety of jobs although many residents work outside the West Valley. Nevertheless, the State Route 85 Corridor area enjoys a healthy economic base. Among the area’s industries are those in product distribution, home manufacturing, sand and gravel extraction, and various service industries.

Agriculture
Although agriculture accounts for only a small percentage of total employment in any area, the importance of farming and related activities in the planning area is immeasurable. Historically, the planning area has depended on farming as a significant part of the economy and the culture. Even today, large tracts of agricultural land are found throughout the planning area. However, some portions of agricultural land have been and will continue to be converted to other uses. The preservation of agricultural land with an agricultural or conservation easement for protection of open space or native species habitat or to preserve the historical, architectural, archaeological, or cultural aspects of the land now exists due to the passage of agriculture and conservation easement legislation. In addition, the transformation of farms that have historically grown crops for animal feed and manufacturing purposes into pick-your-own produce farms that can also be used for public education and entertainment purposes (i.e., classes for schoolchildren and family festivals) would allow opportunities for the area farms to continue as they have in the past.
Economic Development Corridors
The planning area is attractive to business and industry because of its proximity to major markets in Phoenix, Los Angeles, and the southwestern United States. The communities of Buckeye and Gila Bend are members of the Western Maricopa Enterprise Zone that is made up of 14 towns west of metropolitan Phoenix. The goal of the Western Maricopa Enterprise Zone is to improve the economies of areas involved by enhancing opportunities for private investment within the enterprise zone. The two benefits provided by the enterprise zone program are income or premium tax credits and property tax benefits. The income and premium tax credits are provided for net increases in qualified employment positions at a site located in an enterprise zone. Credits may be up to $3,000 per qualified employment position over a three-year period. A qualified employment position must be a full-time permanent job, must pay an hourly wage above the “wage offer by county”, and must provide health insurance to employees for which the employer pays at least 50 percent. Property tax benefits are available for qualified manufacturing businesses locating or expanding facilities in an enterprise zone. An assessment ratio of five percent on all personal and real property in the enterprise zone is available to a manufacturer if it is minority-owned, woman-owned, or small and it makes an investment in fixed assets in the enterprise zone after December 31, 1995.9

Housing
Over the last several years, there has been growth in the planning area housing market. Home prices are still considered relatively affordable, although housing costs are increasing rapidly. Although home prices continue to increase, the West Valley, including the planning area, remains more affordable than other valley locations. While reasonably priced in relation to other major metropolitan areas, housing affordability for low-income residents is becoming a problem. This is due not only to a significant increase in home prices, but also because the availability of affordable rental units has decreased. In addition, financing credit for construction and rehabilitation of quality, affordable rental and owner-occupied housing is lacking. Supplying more affordable housing is an important issue in the planning area and in Maricopa County, as approximately 12% of Maricopa County residents live below the federal poverty line.

Residential, Commercial, and Industrial Demand
Using countywide averages and basing land use demand on projected population, the following calculations have been made for land absorption in both the incorporated and unincorporated planning area.

9 Arizona Department of Commerce, http://www.commerce.state.az.us
Residential Demand
It is estimated that there were approximately 5,547 housing units in 2000. Based on these figures, approximately 7,330 additional units will be required by 2020.

Predicting how much land is necessary to accommodate these additional units is difficult due to uncertainties in future land use and density patterns. However, assuming a density rate of 2 dwelling units per acre, approximately 3,665 additional acres will be needed to accommodate residential demand over the next 20 years. Predicting residential distribution patterns among incorporated and unincorporated areas is also difficult due to future annexations. However, given the current trend of residential development occurring mostly within municipalities, it is assumed that incorporated areas will receive most of the residential housing units.

Estimated commercial land use demand is based on projected resident population increase. As noted earlier, population projections show an estimated 32,700 planning area residents by the year 2020. Based on this projection and using the ratios listed in Table 11, it is estimated that approximately 340 acres of retail and general commercial land will be needed to support area population.

<table>
<thead>
<tr>
<th>Table 11</th>
<th>Recommended Commercial / Industrial Land Use Ratios</th>
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</thead>
<tbody>
<tr>
<td>Land Use</td>
<td>Acres per 1,000 Population</td>
</tr>
<tr>
<td>Commercial</td>
<td>10.5</td>
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<tr>
<td>Retail</td>
<td>5.5</td>
</tr>
<tr>
<td>General</td>
<td>5</td>
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<tr>
<td>Industrial</td>
<td>8</td>
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</tbody>
</table>
Commercial / Industrial Demand
Demand for industrial land is calculated using the same method as commercial land. Based on a year 2020 resident population projection of 32,700, approximately 260 acres of industrial land will be required. As with residential demand, estimating the quantity and location (e.g. incorporated vs. unincorporated areas) of commercial and industrial land is difficult due to the uncertainty of future annexations, density patterns, and economic conditions. However, current patterns dictate that industrial and commercial activity is attracted to areas in and near municipal population cores. Therefore, a majority of these uses will likely be established in incorporated areas.

The Area Plan uses a variety of criteria to identify locations for future planning area employment centers. Such criteria include:

- Access to transportation networks and markets
- Compatibility with surrounding areas
- Sufficient areas of vacant land
- Matching sites to different types of employment needs
- Availability of utilities
- Access to labor force
- Location choices
- Public visibility
- Appropriate terrain

Economic Base Potential
Because of its size, the planning area’s economic potential varies according to location. Therefore, a brief examination of these locations is warranted.

North
The northern portion of the planning area has substantial economic potential due to the proximity of Interstate 10 and State Route 85. Because of the access the freeway and highway provides to southwestern United States markets, it will likely attract additional manufacturing and distribution activities. ADOT is widening State Route 85 to a four lane divided highway from Interstate 10 to Interstate 8 to accommodate future increases in traffic. They anticipate the State Route 85 widening project will be completed within the next ten years. As this is not a Maricopa County project, timing is controlled by ADOT.

Additionally, the CANAMEX Corridor designation proposed by MAG includes State Route 85 between Interstate 8 and Interstate 10. The CANAMEX Corridor will bring a great deal more truck traffic through the planning area, providing an opportunity for increased commercial and industrial development, as warehousing, manufacturing, and distributing facilities would benefit from locations close to the highway. Commercial and industrial development would be best suited to the
northern and southern portions of the planning area, where services and infrastructure are already in place. The communities of Buckeye and Gila Bend would benefit economically from increased employment opportunities offered by these facilities, as well as from providing services for truck drivers as they travel through the communities.

Central
The central portion of the planning area has limited potential for economic growth due to the amount of land set aside for preservation as wilderness area, national monument, and a major mile-wide utility corridor that exists along the east side of State Route 85, between the highway and the Sonoran Desert National Monument. However, within this portion of the planning area, there are approximately 1,900 acres of BLM land that has been indicated for disposal by sale or exchange and approximately 9,500 acres of State Trust land that may be sold or leased and developed.

South
The southern portion of the planning area also has significant economic potential due to the proximity of Interstate 8 and State Route 85, and as described previously, from increased truck traffic on the proposed CANAMEX Corridor. The freeway and highway are frequently used as a bypass for the Phoenix metropolitan area and therefore, presently experience a substantial amount of traffic.

Policy Implications
Employment Corridors
As growth and development increase, appropriate locations for future employment corridors will need to be identified and should provide diverse employment opportunities to create a better jobs/housing balance. Employment corridors should also take advantage of the area’s strategic location and transportation system that provide competitive access to local and regional markets.

Residential Development
Continued residential development will also impact the region’s environment and character. As such, policies and land use guidelines should encourage suitable locations for new residences. In addition, a variety of incentives, such as transfer of development rights, density and floor area ratio bonuses, flexible standard agreements, and development agreements can be used to both preserve sensitive areas and reward developers.

Coordinated & Comprehensive Economic Development Strategy
To successfully expand and diversify the area’s economy, cooperative and coordinated strategies are necessary. Maricopa County should actively participate in and support such strategies and programs.
INVENTORY AND ANALYSIS

GROWTH AREAS

Accommodating growth in an efficient and functional manner is essential for the State Route 85 Corridor planning area to retain its unique agricultural lifestyle and rural character. But besides encouraging efficient growth patterns, Maricopa County also strives to achieve a balanced development pattern whereby housing and employment are more integrated rather than separated. Such integration helps reduce traffic congestion and infrastructure costs, and makes multi-modal transportation and natural resource conservation more likely. As always, Maricopa County encourages innovative growth and development to meet the needs of Maricopa County residents. Further, Maricopa County encourages phasing development to coincide with the extension of urban services.

The Growth Areas element establishes guidelines for promoting when and where growth should occur. As noted in the Land Use element, Maricopa County encourages urban growth within the urban service area where services, infrastructure, and facilities are readily available to serve resident’s needs. Most of the urban service area is located within the General Plan Development Areas for the towns of Buckeye and Gila Bend. Those areas outside of the urban service area are generally not suitable for urban type growth (i.e. commercial, employment, and residential density greater than 1 dwelling unit per acre) unless it can be demonstrated that services and infrastructure are available or will be provided, but are generally suitable for rural growth that is consistent with the underlying zoning.

The Growth Areas element is important to the planning area’s future because it allows the area to grow in an orderly and fiscally responsible manner that is sensitive to the natural environment and residents’ quality of life. This is the type of growth that will keep Maricopa County economically, socially, and environmentally successful for many years to come.

Development Pattern Analysis

Present

The planning area is largely devoted to agriculture; however, some industry, such as Wal-Mart Distribution, employing 800 people, Schult Homes, employing 230 people, Rip Griffin Travel Center, with 180 employees, various sand and gravel operations, and a proposed City of Phoenix landfill provide employment opportunities for residents of the area. The State of Arizona Lewis Prison Complex is also located in the planning area, along the west side of State Route 85, south of El Paso Gasline Road. The prison currently has the capacity to house 4,386 inmates and employs 1,060 people. When completed, the prison complex will have the capacity to house 4,736 inmates. Additionally, the Southwest Regional Juvenile Corrections Facility is
located directly across State Route 85 from the prison. This facility houses 600 male juveniles, employs 260 people, and provides education, medical treatment, and counseling for inmates. Two power plants under construction in the Gila Bend area will add to employment opportunities in the southern portion of the planning area. Additionally, Palo Verde Nuclear Generating Station, located 15 miles west of the Town of Buckeye, employs 2,100 people.

**Future**

The planning area is expected to grow in the next 10 to 20 years, with a projected population in 2020 of approximately 32,700 persons, more than double the 2000 population of 15,273 persons. Most of this growth will occur in the Buckeye area. Additionally, residential housing units are expected to more than double in the same time period, from approximately 5,500 in 2000 to approximately 13,000 in 2020. With the completion of the State Route 85 expansion project in the next ten years, it is likely that land adjacent to the highway will develop to accommodate the needs of local residents, truck traffic, and tourists traveling through the area.

**Projected Population and Land Use**

As noted earlier, the planning area as a whole is expected to grow in the foreseeable future. Using historic data compiled by the Maricopa Association of Governments, future population projections for the planning area are established using a trend extrapolation model.

To determine projected land use, several assumptions were made:

- 2.4 persons per household
- One household equates to a single dwelling unit
- Average residential density per gross acre equals 2 dwelling units (per planning area Land Use Map)
- 8 acres per 1000 population for large-scale employment land use (per Maricopa County standards)
- 10.5 acres per 1000 population for commercial land use (typical)

The planning area has a current population of approximately 15,273. At 2.4 persons per household, the planning area will add approximately 7,330 dwelling units over the next 20 years. At 2 dwelling units per acre, this equates to approximately 3,665 acres of additional land needed to accommodate future residential development.

Besides residential development, the planning area will need approximately 600 acres of additional land to accommodate employment and commercial uses. When

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10Population, Housing Unit and Income Data by Traffic Analysis Zone 1990-2020, March 1993, MAG
commercial and employment land use needs are combined with residential land use needs, the planning area will need to provide approximately 4,265 additional acres of land for growth and development.

It is important to note that these numbers should be used as a guide rather than definitive criteria. Various factors, such as changing economic conditions, demographic conditions, and land use patterns can alter population growth in the planning area. However, this overview does provide an historical foundation for determining future needs.

Growth Area Issues and Considerations

Although significant growth is expected to continue for the foreseeable future, where and when growth occurs is determined by a variety of factors. Both natural and built features can impact growth, as can land ownership and existing infrastructure. However, public opinions regarding growth and development are also important in determining growth patterns. Included in this element is an overview of public issues, identified during the public participation process, regarding growth. Also included is a review of potential physical, built, and jurisdictional considerations that may affect future growth and development patterns.

Growth Area Issues

Stakeholders involved in the planning process were very helpful in identifying the following growth-related issues and concerns:

- Encourage preservation of open space and agricultural areas, especially from the southern boundary of Buckeye to the northern boundary of Gila Bend.
- Provide for non-residential land uses from Interstate 10 south to Baseline Road.
- Protect endangered and sensitive species.
- Preserve significant visual amenities, such as the Gila Bend Mountains to the west, the North Maricopa Mountains to the east, and desert vistas along State Route 85.
- Protect national monument and wilderness areas, historic trails and recreation areas.
- Preserve water supply and quality.
- Growth should occur in an orderly manner, with development in and adjacent to Buckeye and Gila Bend.
- Have a plan in place for the location of future transmission line corridors and power plants.
In general, stakeholders believe that the agricultural nature of the planning area will continue, although they realize that growth will occur in the future along State Route 85 and in the northern and southern portions of the planning area. Therefore, stakeholders in general believe that local jurisdictions can do a better job of ensuring that there are adequate facilities to accommodate growth, and that cooperation is necessary to ensure that growth occurs in an orderly fashion.

**Growth Area Considerations**

Besides public attitudes about growth, there are also potential natural, built, and ownership constraints to growth. While not necessarily a complete list, this element presents a brief overview of some of these possible constraints.

**Natural Considerations**

**Topography**

The planning area varies considerably in terms of slope and elevation. Significant slope areas exist in the Buckeye Hills, the Gila Bend Mountains, and the North Maricopa Mountains. Maricopa County encourages preservation of significant slope areas, especially those above 15%. For areas over 15% slope, the Maricopa County Zoning Ordinance provides guidelines for development to protect public health, safety, and welfare, and to minimize impacts to the existing character of such areas.

**Floodplains**

Floodplains are those areas that are susceptible to flooding during significant rain events. The most common delineation is the Federal Emergency Management Agency (FEMA) 100-year floodplain. The 100-year flood is defined as the flood level having a 1% chance of occurring within a year. It is important to note that the 100-year flood may occur more often than once every 100 years, that it is not the maximum flood that can occur along a waterway, and that flooding could occur in areas that have not been designated as 100-year floodplains by FEMA.

Flooding typically occurs in major drainages, but can also occur in and along canals. Within the planning area, there are at least 16,700 acres of land within the 100-year floodplain. An additional 13,000 acres are located within the floodway, which is a particular area of the floodplain that has restrictions on the type of development that can occur. *Eye to the Future 2020* contains policies that discourage development within the 100-year floodplain.

The Flood Control District of Maricopa County (FCDMC) maintains some flood control structures and facilities, including dams and underground conduits and improved channels. Flood control structures are located throughout the planning area in both urban and rural areas. The location of existing and future flood control structures
can impact the location and type of future development. Despite flood control structures and channels, there is no assurance that flooding will not occur. While flood control structures minimize the impacts of floods on human safety, health, and welfare, they can also influence where specific development is and is not appropriate.

The Flood Control District of Maricopa County (FCDMC) maintains some flood control structures and facilities, including dams and underground conduits and improved channels. Flood control structures are located throughout the planning area in both urban and rural areas. The location of existing and future flood control structures can impact the location and type of future development. Despite flood control structures and channels, there is no assurance that flooding will not occur. While flood control structures minimize the impacts of floods on human safety, health, and welfare, they can also influence where specific development is and is not appropriate.

**Water Supply**

Water in the planning area comes from both groundwater and surface water sources. Groundwater is found in the West Salt River Valley Subbasin within the Arizona Department of Water Resource’s Phoenix Active Management Area and in the Gila Bend Basin. Surface water is composed of treated wastewater and irrigation return flow in the Gila River. Additionally, a small amount of CAP water is allocated to the Town of Buckeye and the Water Utility of Greater Buckeye in the planning area. Growth in the planning area will affect water supplies in two ways. Treated wastewater supplies will increase as population increases and demand for potable water will also increase.

**Vegetation and Wildlife Habitat**

The unique Sonoran Desert environment is well preserved and very accessible in the planning area. The area is home to various species of animals and plants that are found nowhere else in the world. As such, identifying and protecting critical species and environmentally sensitive areas is an important part of this area plan.

A variety of federal and state laws that protect biological resources help govern development. These include the Endangered Species Act, the Clean Water Act, the National Environmental Protection Act (NEPA), and the Arizona Native Plant law. A more in-depth discussion of vegetation and wildlife is found in the Environment/Environmental Effects element.
Built Considerations

*Infrastructure and Services*

One of the most important considerations for growth is the availability of infrastructure and services. Both can dictate the type and timing of future development. The availability of infrastructure and services is especially important to support urban development.

One of the principles of *Eye to the Future 2020* is ensuring that growth occurs in an orderly and fiscally responsible manner. This includes ensuring that necessary infrastructure and services are available to meet the needs of future residents. When evaluating future urban development, Maricopa County analyzes whether the following urban services and infrastructure either exist or will be provided for future residents in a timely manner:

- All necessary roads
- All necessary flood control structures
- Adequate utilities (sewer, water, electric, natural gas, etc.)
- Adequate capacity and appropriate proximity to elementary, middle, and high schools
- Appropriate emergency service (police and fire) response time
- Proximity to library facilities
- Adequate supply and appropriate proximity to parks and open space
- Proximity to commercial and large-scale employment opportunities
- Proximity to hospital/emergency medical facilities
- Opportunities for multi-modal transportation
- Other services and infrastructure on a case by case basis

Locations having these services are known as the Urban Service Area. The adequacy of infrastructure and services influences timing more than the specific locations of future growth. In addition, it is reasonable to conclude that since urban services more likely exist near urban areas, future growth is more feasible and appropriate near these locations.

*Noise Generating Operations*

Careful consideration must also be given to noise generating operations. Significant and sustained noise can affect health, sleep, and learning patterns. Prolonged exposure to loud noise can cause general community annoyance and possibly a reduction in property values. There are many potential sources of noise throughout the planning area. A brief overview of two prominent noise generating operations follows.

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11 Additional discussion of the Urban Service Area can be found in the 'Land Use' section of this area plan.
A. Airports
Given their potential noise and safety hazards, airports can impact the type of
development that is appropriate in certain areas of the county. In particular, the
type of airport plays a significant role in determining the impact it has on surrounding
areas, as well as the suitability of specific uses.

While the Buckeye Airport in the northwest corner of the planning area and the Gila
Bend Municipal Airport in the southeast corner of the planning area create certain
noise and safety issues, they also have an important economic impact on the planning
area and Maricopa County in general. Compatible land use planning around these
airports is an important consideration.

B. Major Roadways
Major roadways, especially highways, can generate significant vehicle noise. While
potentially annoying for certain uses, major roadways are an important part of
growth and development. Therefore, major roadways can and should play a role in
determining the location of future growth, especially for commercial and employment
type uses. Major roadways in the planning area include Interstate 10, Interstate 8,
and State Route 85. Increased truck traffic that will occur as a result of the proposed
CANAMEX Corridor designation of State Route 85, as well as the ADOT expansion of
State Route 85 from a two lane rural highway to a four lane freeway will increase
vehicle noise not only on State Route 85, but also Interstate 10 and Interstate 8.
Air quality in the planning area will also be affected and is discussed in the
Environment/ Environmental Effects section.

Ownership Considerations
Besides potential physical and built constraints, land ownership can also impact
growth and development. Approximately 40% of the total 364 square miles in the
planning area is held in private ownership. Of the remaining land, approximately
46% is managed by the Federal government (Department of the Interior), 12% by
the State of Arizona, and less than 1% by Indian tribes. The remaining land is
controlled by various entities, including Maricopa County. A brief overview of land
ownership is included below.

Federal
The Bureau of Land Management (BLM), an agency of the United States Department
of the Interior, is the largest land manager in the planning area. Among the agency’s
responsibilities are the Sonoran Desert National Monument, which includes the
North Maricopa Mountains Wilderness Area, and most of the land between the Gila
River and El Paso Natural Gasline Road. Portions of the area BLM manages will not
be available for development. However, some BLM land may be available for either
disposal or exchange since many of these areas are administered according to the 1976 Federal Land Policy and Management Act. This law states that it is the policy of the United States to retain public lands in federal ownership unless it is determined, through a land use plan, that disposal of a particular parcel will serve the national interest. The BLM Lower Gila South Resource Management Plan Environmental Impact Statement, issued in August 1985, identified disposal lands in the planning area. These lands are shown in Figure 4 – Land Ownership. Generally, the parcels eligible for disposal border State Route 85 or the Sonoran Desert National Monument and are located in the southern half of the planning area. However, sale of such land must meet specific criteria. Land exchanges and land sales are described in detail in the Land Use element of this area plan, under the heading Public Land Ownership.

State
The State of Arizona manages approximately 28,200 acres of land in the planning area. Under state charter, the Arizona State Land Department has the responsibility on behalf of beneficiaries to assure the highest and best use of Trust lands. The Federal Enabling Act and State Constitution mandate that fair market value must be obtained from all Trust land transactions that include sales and commercial leasing. All revenues derived from the sale of Trust lands are placed in a fund that is administered by the State Treasurer. Trust beneficiaries include the public schools, colleges, hospitals, charitable institutions, and specialized schools as well as other entities. Given this well-defined mission, development can and does occur on state-owned land. Figure 4 – Land Ownership illustrates areas of Trust land that may be sold in the future.

Indian Communities
The Tohono O'odham Indian tribe owns approximately 530 acres of land in the planning area, located northwest of the Town of Gila Bend. While development can occur on tribal lands, it is subject to the rules and regulations of the respective Indian community.

Maricopa County
The Maricopa County Parks and Recreation Department owns and manages approximately 5,000 acres of land in the planning area, including Buckeye Hills Recreation Area. The park offers both passive and active recreation opportunities for all county residents. Because this is a public park, development is prohibited other than for park enhancements.
Development Considerations: Conclusion
The potential constraints identified in this element will continue to affect the amount, type, and location of future development. Indeed, some of these constraints make development impossible, while others may only have a minimal effect. However, the combination of these potential constraints will continue to guide public and private decision makers in future land use decisions.

Growth Area Opportunities
Despite potential constraints, there are still many opportunities for continuing physical and socioeconomic growth in the planning area. The key, however, is to encourage growth that is done in a fiscally responsible and orderly manner. Maricopa County will continue to evaluate future development to ensure that it is consistent with infrastructure and service needs identified earlier in this report. Based primarily on the need for services and infrastructure, areas where growth and development should occur in the planning area have been identified.

General Plan Development Areas
The General Plan Development Area (GPDA) is unincorporated area that is likely to be annexed by a city or town in the future, and is therefore included in an adopted municipal general plan. Municipal general plans often provide specific recommendations for proposed land use.

Future growth is encouraged within GDPAs for several reasons. First, development in these areas will likely be annexed in the future. This is beneficial since municipalities have the ability to provide the types of services and infrastructure necessary to support urban development. Second, encouraging growth within the GDPAs is consistent with the goals, objectives, and policies already established in Eye to the Future 2020. Third, development in GDPAs represents orderly growth patterns that offer the best opportunity for mixed use development, as required under the Growing Smarter Act. Finally, development within the GDPAs helps Maricopa County fulfill other requirements under the Growing Smarter Act. As noted, these requirements include:

- Making multi-modal transportation circulation more efficient.
- Making infrastructure expansion more economical.
- Providing for rational land development patterns.
- Conserving significant natural resources and open space within growth areas, and coordinating their location to similar areas outside of growth areas.
- Promoting timely and financially sound infrastructure expansion.
Therefore, it is important to locate future growth within the planning area from Interstate 10 south to the Gila River (included in the Town of Buckeye General Plan area), and from Interstate 8 to north of Watermelon Road (within the Gila Bend General Plan area), where infrastructure expansion is more likely to occur. Some commercial development could also be located at the intersection of State Route 85 and Riggs Road, close to an existing employment center, Lewis State Prison.

**Development Master Plans**

*Eye to the Future 2020* recognizes Development Master Plans (DMPs), also known as master planned communities, as a preferred type of development because of the opportunity they provide for mixed land uses. Historically, DMPs have been allowed throughout Maricopa County, but Maricopa County will continue to evaluate DMPs on an individual basis to determine if they provide mixed use, multi-modal development opportunities as encouraged under Growing Smarter, and that they either have or will provide the necessary infrastructure and services to support urban type development.

**Growth Area Opportunities: Conclusion**

With the recognition of General Plan Development Areas, specific locations within the State Route 85 Corridor Area Plan and other area plans, and mixed use Development Master Plans as growth opportunities, Maricopa County reaffirms its commitment to orderly and fiscally responsible growth that is consistent with the requirements of the Growing Smarter Act. These growth opportunities also reaffirm Maricopa County’s long-standing policy of coordination and cooperation with incorporated municipalities. Although these areas represent the best opportunities for urban style growth, future development will still be evaluated on an individual basis in concert with the potential constraints noted in this element. Also, because the areas best suited for mixed use, multi-modal urban growth will continue to change, Maricopa County will periodically review these growth areas and make changes to them as necessary.
OPEN SPACE

This element includes information and analysis of dedicated open space, proposed open space, land ownership considerations, and policy implications for the State Route 85 Corridor planning area. *Eye to the Future 2020*, the Maricopa County Comprehensive Plan, classifies open space as dedicated open space and proposed open space.

Background Plans

It is important to consider a number of regional and local open space planning efforts that may be relevant to State Route 85 Corridor open space and recreation planning.

**Town of Buckeye Open Space Element**

Scenic protection, farmland conservancy, and protection of natural land and water resources are addressed in Buckeye’s open space recommendations. The Town’s open space element refers to *Desert Spaces, An Open Space Plan for the Maricopa Association of Governments* and *Environmentally Sensitive Development Areas: Policies and Guidelines* as sources that will provide useful references when planning for future open space. Buckeye intends to prepare a Parks and Recreation Master Plan that will address both a regional open space strategy and a plan for long-range municipal system recreational needs for persons of all ages. El Rio, the multi-purpose riparian preserve planned along the Gila River, is considered a top priority for the Town of Buckeye’s open space improvements. This goal includes an emphasis on water features intended to attract tourism and support community economic development.

*Desert Spaces, An Open Space Plan for the Maricopa Association of Governments*

The Maricopa Association of Government’s Regional Council adopted the *Desert Spaces* plan on October 25, 1995. The plan provides a non-regulatory framework for decision making and coordinating local and regional efforts toward establishing a viable open space system. The *Desert Spaces* plan identifies and recommends conservation and management strategies for natural resources and open spaces critical to the quality of life in Maricopa County. Existing parks and preserves are the foundation of the plan.

The *Desert Spaces* plan seeks to preserve, protect and enhance the mountains and foothills; rivers and washes; canals, cultural sites, upland desert vegetation, wildlife habitat, and existing parks and preserves. In the planning area, the primary rivers in the system are the Gila River and parts of the Hassayampa River. Also established in the plan are trails, whichprimarily follow rivers, washes, and canals and allow the
public to enjoy a diversity of open spaces. Proposed trails are seen as linking and integrating existing parks and preserves throughout the region to each other. The plan encourages infill development in urbanized areas to reduce the need to develop undisturbed open space.

Two basic management approaches, based on public comments, are identified in the Desert Spaces plan for protecting priority areas and resources. Conservation Areas are public and private lands with outstanding open space value. Lands in this category are recommended for protection from development and its effects through policy amendment, easements, restrictions, and/or acquisition. An example within the State Route 85 Corridor planning area includes land in the Gila River floodplain. Retention Areas are public and private lands with high open space value and are recommended for sensitive development regulation. Examples in the planning area include lands near Rainbow Wash and Buckeye Hills.

Area Drainage Master Plans and Watercourse Master Plans, Maricopa County
The FCDMC conducts a proactive program of regional flood control studies called Area Drainage Master Studies that identify existing flood-prone areas and project future conditions. Area Drainage Master Plans (ADMPs) are being prepared for all developable portions of the county. The ADMPs will develop plans to mitigate flood hazards in the study area. Water Course Master Plans (WCMPs) are similar to ADMPs, except that a WCMP focuses more on the management of a particular river or wash and its banks and flood zones, while an ADMP focuses on flooding issues over a wider drainage area. The FCDMC has made a commitment that new flood control projects not only protect people and property, but also provide opportunities for multiple uses such as natural habitat protection, recreational facilities, and aesthetically pleasing designs.

There are two FCDMC projects within the boundaries of the State Route 85 Corridor planning area. The El Rio Watercourse Master Plan extends 17 miles along the Gila River, from the confluence of the Agua Fria River westward to State Route 85. Partners for the project include Maricopa County, Buckeye, Avondale, and Goodyear. The project began as a restoration effort to return the Gila River to its natural state while accomplishing the goal of improved flood control. Currently, the river is choked with salt cedar bushes and has become the dumping place for trash, abandoned automobiles, and appliances. With the efforts of the FCDMC and partnering cities, the river could become beautiful again and afford a recreational corridor that brings high-end economic development to West Valley communities.

The Gila Bend Area Drainage Master Plan Covers approximately 48 square miles, extending south from the Gila River as it bends near the Town of Gila Bend to the Barry M. Goldwater Range and from Citrus Valley Road on the west to east of the
Gila Bend Municipal Airport. The plan identifies existing drainage problems, develops corrective measures, and develops a drainage plan that provides a tool for planning adequate storm water conveyance for future growth.

**Maricopa County Regional Trail System Plan**

On September 4, 2002, the Board of Supervisors adopted the Maricopa County Regional Trail System: Phase One. The trail system’s goals are to connect the County Park System, link recreational corridors around the Valley, and help preserve open space in the community. The project will capitalize on existing right-of-ways such as canals, parks, utility corridors, and flood control projects. The Maricopa County Trail Commission is developing community partnerships to make the program a reality. Phase One studied the connections between White Tank Mountain Regional Park, Lake Pleasant Regional Park, Cave Creek Recreation Area, and Spur Cross Ranch Conservation Area. When completed, a large non-motorized loop will be created around the County with spurs branching off into important open space and recreation areas. Some of the projects identified for possible incorporation in the regional trail system in or near the State Route 85 study area include:

- Maricopa County Regional Park System (e.g., Buckeye Hills Recreation Area)
- Desert Spaces Plan (adopted by MAG October, 1995)
- El Rio Master Plan (along the Gila River)

Existing and planned trails identified for the system cross through many jurisdictions, communities, and properties, so partnerships and agreements are important to creating the regional trail. Maricopa County will serve as the facilitator to bring all the different links together. Many types of recreational opportunities are anticipated for the trail system, including biking, walking, jogging, and horseback riding.

**Regional Off-Street System Plan**

The 2001 Regional Off Street SYSTEM Plan (ROSS), initiated by MAG, reveals a region-wide system of off-street paths and trails for non-motorized transportation. Easements associated with canal banks, utility line easements, and flood control channels intersect numerous arterial streets where local daily destinations are typically located. The goal of the ROSS Plan is to help make bicycling and walking viable options for daily travel using off-street opportunities.

**Open Space Issues**

Identification of the following regional and State Route 85 Corridor open space issues was made through research of Maricopa Open Space documents and input from planning area stakeholders:
INVENTORY AND ANALYSIS

- Agricultural preservation is an important component for surrounding communities (Buckeye and Gila Bend). However, questions as to how and where to preserve these lands are unresolved.
- Regional connectivity and linkages are important for both recreation and wildlife.
- Environmentally sensitive areas including mountains and slopes; rivers and washes; historic, cultural, and archeological resources; view corridors; Sonoran Desert; and wildlife habitat and ecosystems need to be protected.
- Buffers and/or transitional land uses between communities and potentially conflicting land uses are important in rural areas on the fringe of growing metropolitan areas.
- Implementation of existing plans (Desert Spaces; Maricopa County Regional Trail System Plan; proposed El Rio Master Plan) is important.
- BLM will need to update land use plans to reflect contemporary open space needs of communities.

Dedicated Open Space

Dedicated open spaces are areas under public management, except State Trust Land, that have unique environmental and physical qualities. In the planning area, dedicated open space exists as regional parks and recreation and conservancy areas (wilderness areas, wildlife areas, national monuments, linear parks, and greenbelts), as well as neighborhood parks within the towns of Buckeye and Gila Bend. Linear parks or trails are important to all open space plans as they can provide both access and connections to open space areas.

Neighborhood Parks

Neighborhood park is defined by the National Recreation and Park Association (NRPA) as an area of 15 or more acres that is suitable for intense recreational activities. However, neighborhood parks within municipalities generally range in size from two to ten acres. Community parks range in size from 10 to 25 acres. There are no dedicated neighborhood or community parks located in unincorporated Maricopa County; however, numerous neighborhood parks in this category are located in the planning area within the towns of Buckeye and Gila Bend. Buckeye neighborhood parks include Bayless Park, Central Park, Earl Edgar Recreational Facility, Estrellas Garden Park, Kell Park, Narramore Park, Town Park, and Veterans Park. Gila Bend neighborhood parks include Burleson Park, Community Park, Unity Park, and the Gaitlin site. Table 7 displays National Recreation and Parks Individual Park Type Standards for parks and recreation facilities.

Regional Parks and Recreational Areas

The NRPA defines a regional park as an area 1,000 acres or larger that is suitable for nature-oriented recreation. The planning area has one regional park,
INVENTORY AND ANALYSIS

Buckeye Hills Recreation Area, that offers picnic facilities, restrooms without running water, and a small shooting range. Mountain elevations in the park range from 850 to 1,859 feet.

Conservancy Areas
Conservancy areas are defined by the NRPA as areas set aside for the protection and management of natural or cultural environments with recreational use as a secondary objective. The conservancy areas within the State Route 85 Corridor planning area include BLM Wilderness Areas, the Fred J. Weiler Greenbelt, and Robbins Butte Wildlife Area (both managed by AGFD).

The Wilderness Act of 1964 defines a wilderness as an area “which is protected and managed so as to preserve its natural conditions and which 1) generally appears to have been affected primarily by the focus of nature, with the imprint of man’s work substantially unnoticeable,

2) has outstanding opportunities for solitude or a primitive and unconfined type of recreation, 3) has at least five thousand acres of land or is of sufficient size to make practicable preservation, and 4) may also contain ecological, geological, or other features of scientific, educational, scenic or historical value”.12

Wilderness areas include 63,200 acre North Maricopa Mountains Wilderness Area that lies partially within the planning region. Mountain elevations range from 1,000 to 2,813 feet and support a variety of wildlife such as desert bighorn sheep, desert tortoise, coyote, bobcat, fox, deer, and quail. The Butterfield Overland Stage Road runs through the southern boundary. This historic road represents the remains of a mail route that ran from Missouri to California from 1858 to 1861. The 64,000 acre Woolsey Peak Wilderness Area lies just west of the planning region. Other wilderness areas close to the planning area include South Maricopa Mountains Wilderness Area and Signal Mountain Wilderness Area. The Fred J. Weiler Greenbelt encompasses approximately 63,000 acres extending along the Gila River from the Sierra Estrella Regional Park to twelve miles west of Dateland, Arizona. The greenbelt is a federally designated area for wildlife habitat, flood and erosion control, and recreation opportunities.

Regional wildlife areas include the Robbins Butte Wildlife Area and the Arlington Wildlife Area. Robbins Butte Wildlife Area, encompassing 1,448 acres, is managed by AGFD for small game, such as mourning and white-winged doves, Gambel’s quail, and various raptors. Cottonwoods, mesquite trees, and grain crops have been planted to provide habitat and food for small game. Additionally, AGFD manages approximately 6,700 acres of federal land known as PLO (Public Land Order) 1015,

a portion of which lies within the planning area along the Gila River from Rainbow Road to Gillespie Dam.

The Sonoran Desert National Monument, managed by BLM, was designated as a national monument on January 17, 2001. The monument’s total acreage is approximately 496,300 acres; however, only about 48,400 acres of the monument lie within the planning area. Rich in plant and animal diversity, the monument includes portions of the North and South Maricopa Mountains, the Sand Tank Mountains, and the Table Top Mountains. Saguaro cactus, palo verde trees, ironwood, and prickly pear and cholla cactus, along with various plants from the creosote-bursage plant community, are the dominant plant species. These plant communities support a wide variety of wildlife, including desert bighorn sheep, mule deer, javelina, mountain lion, gray fox, and bobcat. Over 200 species of birds are found in the monument, including bat, bird, owl, and raptor species. The Sonoran desert tortoise and the red-backed whiptail can also be found. Remnants of several important historic trails are found in the monument, including the Juan Bautista de Anza National Historic Trail, the Mormon Battalion Trail, and the Butterfield Overland Stage Route. Many significant archaeological sites are also found in the Sonoran Desert National Monument including rock art and scattered artifacts. The BLM will develop a management plan to guide best uses of the monument, while at the same time preserve the ecological diversity and historical significance of the area.

Other Regional Open Space

Several other types of open space may be considered important, but are not necessarily dedicated or publicly accessible. Such open space includes agricultural land and designated open space in DMPs. This type of open space is important for visual and aesthetic purposes. Explanations of these types of open space follow.

Agricultural Land

Agricultural land benefits individuals who own and farm land, provides aesthetic benefit for people living in urban settings, and offers habitat and feeding areas for local wildlife. Farmland accounts for approximately 30% of the land in the planning area. As agricultural landowners struggle to protect the landscapes on which their livelihoods depend, efforts have been made in western Maricopa County to preserve agriculture through land use designation and preservation districts. However, owners of agricultural properties have the right to develop their land within the limitations of zoning, planning, and other applicable laws and regulations. Information on legislation concerning agricultural and conservation easements for preservation purposes can be found in the Economic Development element.
INVENTORY AND ANALYSIS

MAG’s Valley Vision 2025 plan emphasizes agricultural preservation. As such, Maricopa County could consider providing technical guidance to ensure future viability of agriculture by implementing the following techniques:

- Transfer development rights to other areas where development may be more appropriate.
- Encourage infill development and direct high intensity development into an urban service area.
- Establish land use buffers to mitigate the impact of agriculture and agricultural resources on non-agricultural development.
- Provide incentives to promote preservation of agricultural lands, such as clustered development or community-supported farms.

Scenic/Recreational Overlays
Within the planning area, US Highway 80 is designated as a scenic/recreational overlay by MCDOT. This designation acknowledges the need to minimize impacts to, or preserve characteristics of, a road’s environment or recognizes a road’s importance as access to recreational facilities. Characteristics such as design speeds, right-of-way, cuts and fills, existing vegetation and viewsheds will be carefully analyzed for roads with scenic/recreational overlays.

Proposed Open Space
Eye to the Future 2020, the Maricopa County Comprehensive Plan, distinguishes between publicly-owned proposed open space and privately-owned proposed open space. Proposed open spaces are intended to be planned and managed to protect, maintain, and enhance their inherent value for recreational, aesthetic, and biological purposes. Public access should be protected and preservation encouraged within proposed open spaces. Generally, proposed open space in the planning area includes those areas that are managed by BLM, that have slope of 15% or greater, and/or those lands located in floodplains. It is important to note that all privately-owned and state trust land considered for open space conservation may be developed unless it becomes part of the public domain or is protected using other techniques that respect private property rights. Also, disposal of BLM land considered for open space conservation is authorized through sales and exchanges. Detailed information concerning land sales and exchanges can be found in the Land Use element under Public Land Ownership.

Desert Spaces, An Open Space Plan for the Maricopa Association of Governments adopted in 1995, considers areas for proposed open spaces in Maricopa County. Most conservation areas are identified to preserve, protect, and enhance mountains, foothills, rivers, washes, canals, cultural sites, Upland Sonoran Desert, and wildlife
habitat. Environmentally sensitive areas of Upland Sonoran Desert, floodplains of major rivers and washes that provide valuable wildlife habitat, and the most scenic landscapes are included in the plan. This plan strives to protect important natural areas that support valuable wildlife habitat and allow wildlife to move freely between the larger preserves.

The Desert Spaces, also prioritizes areas for protection. Criteria used for prioritization include proximity to population growth, location of the greatest number of natural and cultural resources, existing land use, visibility, and overall importance for establishing an interconnected system. Sensitive open space in areas with rapid growth is considered higher priority than in slower growing areas. The plan assigns medium priority to the area along the Gila River from its confluence with the Salt River (in the planning area, from Rainbow Road to Johnson Road and from approximately Riggs Road to northwest of the Town of Gila Bend between Gila Road and Citrus Valley Road). The open space plan considers the Gila River and the Salt River to be the spine of the open space system. The plan also mentions the possibility of implementing trails along both the Buckeye Irrigation District canal and the Roosevelt Irrigation District canal. Eye to the Future 2020 also recommends this area as proposed open space, incorporating a mix of publicly-owned land and privately-owned land.

In addition, El Rio, a proposed multi-purpose flood control project along the Gila River extending from the confluence of the Agua Fria River to State Route 85, has potential to be included as proposed open space in Maricopa County. The Flood Control District of Maricopa County is preparing a Watercourse Master Plan to maintain and enhance the natural functions of the Gila River through responsible flood control measures. The plan will be a joint effort between the District, the City of Avondale, the Town of Buckeye and the City of Goodyear. The portion within the planning area would stretch from Rainbow Road to State Route 85.

MAG’s Regional Off-Street System (ROSS) Plan was completed in February 2001. The purpose of the plan is to define potential corridors for off-street travel and assist communities in implementing an off-street system of paths and trails for non-motorized travel. Potential corridors identified in the plan include canals, flood control projects, power line corridors, railroads, and rivers, streams, and washes. Corridors identified within the planning area include the Buckeye Irrigation Company and Roosevelt Irrigation District canals, the FCDMC project, APS and SRP power line easements, and the El Paso Gasline Road. The ROSS Plan concludes with descriptions of different types of funding that might be used to create an off-street system of paths and trails.
WATER RESOURCES

Water resource planning is an important consideration in planning for future growth. All available water sources need to be considered in long-term, comprehensive water planning.

This water resources element includes an inventory of available water supplies in the planning area, as well as calculations of historical and projected water demand. Issues relevant to water use in the planning area and an analysis of available supplies for future growth are included. Additionally, segments describing practices for managing future water supplies and policy implications are included.

Renewable water supplies available in the State Route 85 Corridor planning area include CAP water, which comes from the Colorado River, surface water, and effluent. The use of each renewable source has certain obstacles, most importantly the ability to transport the water from the source to the user. Groundwater is used to a great extent for irrigation of crops and in dairy and feedlot operations.

Water Supply Inventory

Water supplies in the planning area include surface water, CAP water, groundwater, and effluent (treated wastewater). An overview of the available water supplies follows.

Surface Water

Surface water, as defined by state law, is “the waters of all sources, flowing in streams, canyons, ravines or other natural channels, or in definite underground channels, whether perennial or intermittent, flood, waste, or surplus water, and of lakes, ponds and springs on the surface.”13 Surface water in the planning area can be found in the Gila River and to a lesser degree, the Hassayampa River. Water can be found in the Gila River during flood events and as perennial (i.e. continuing without interruption) flow from the wastewater treatment plant east of the planning area. Additionally, some of the flow in the Gila River comes from Salt River Project (SRP) water deliveries to Buckeye Water Conservation and Drainage District.

Flow in the Hassayampa River, which originates in the Bradshaw Mountains south of Prescott, sinks below the bed of the river approximately seven miles south of Wickenburg and rarely reaches the Gila River confluence during storm runoff. At times, however, irrigation return flow from Buckeye Water Conservation and Drainage District and Roosevelt Irrigation District does reach the Gila River via the Hassayampa River.

13 A.R.S. § 45-101(9)
Surface water (treated wastewater and irrigation return flow) in the Gila River is used primarily to irrigate crops and by Palo Verde Nuclear Generating Station for cooling purposes. Water used to irrigate crops is drawn from the Gila River and delivered by Roosevelt Irrigation District, Buckeye Water Conservation and Drainage District and, south of Buckeye down to Gillespie Dam, the Arlington Canal Company. Gillespie Dam diverts river water into two irrigation canals, the Enterprise Canal and the Gila Bend Canal. Water flowing in these canals supplements groundwater used for crop irrigation south of the dam.

**Groundwater**

Groundwater is defined by state law as “water under the surface of the earth regardless of the geologic structure in which it is standing or moving. Groundwater does not include water flowing in underground streams with ascertainable beds and banks.”15 The northern portion of the planning area is contained within the Phoenix Active Management Area and more specifically, within the West Salt River Valley Subbasin. South of Buckeye Hills Recreation Area, the planning area is contained within the Gila Bend Basin.

Groundwater in the planning area is found primarily in basin-fill sediments. Three distinct water bearing geological units make up the Gila Bend Basin and the West Salt River Valley Subbasin. These units include an upper alluvial unit, a middle fine-grained unit, and a lower conglomerate unit. Groundwater is generally pumped from the middle fine-grained unit. Bedrock, consisting of various metamorphic and igneous rocks, underlies the basin-fill sediments. Bedrock has little groundwater storage or production capacity and is therefore not considered to be an aquifer.

In the alluvium, depth to groundwater near the Gila River is usually the shallowest, while depth is deepest near the mountain fronts. Measured yields from wells in the alluvial aquifer range from several hundred gallons per minute to over 2,000 gallons per minute. Most of the groundwater pumped in the Gila Bend Basin and the West Salt River Valley Subbasin is used for irrigation. Since groundwater development began in 1935 when several wells were drilled to supplement Gila River surface water diversions, an estimated 7,239,000 acre-feet of water (one acre-foot of water is equal to 325,851 gallons) have been withdrawn from the Gila Bend Basin through 1984. Groundwater pumage in the Gila Bend Basin prior to 1998 averaged approximately 188,000 acre-feet annually. A decrease in cropped acreage in the area as of 1998 greatly decreased the annual amount of groundwater taken out of the basin. The most recent water resources information from the Arizona Department of Water Resources (ADWR) estimates that there are 27.6 million acre-feet of recoverable groundwater to 1,200 feet below land surface in the Gila Bend Basin. Of the total 1,280 square mile Gila Bend Basin, approximately 805 square miles will

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15 A.R.S. § 45-101(5)
likely remain undeveloped as part of the Barry M. Goldwater Range or as part of the Sonoran Desert National Monument. The remaining 475 square miles are either privately owned (192 square miles), Indian lands (36 square miles), or under BLM or Arizona State Land Department management. Of the remaining area, 236 square miles or 50%, fall within the planning area. Most of the developable land in this area is presently within the Gila Bend town limits or has historically been used for agriculture.

The remaining 127 square miles of the planning area fall within the West Salt River Valley Subbasin in the Phoenix Active Management Area (AMA) and account for about 9.5% of the total subbasin land area. Total recoverable groundwater in the subbasin has been estimated at 59,000,000 acre-feet. This portion of the planning area has been historically used for agricultural purposes. Irrigation water for this area consists of groundwater or a mix of groundwater, treated wastewater, and surface water delivered by either Roosevelt Irrigation District, Buckeye Water Conservation and Drainage District, or Arlington Canal Company.

Other groundwater uses in the planning area include industrial and residential. This water is generally pumped from wells that are exempt from reporting annual water use to ADWR. Three water delivery companies serviced the Town of Buckeye and delivered a total of 1,534 acre-feet of groundwater in 2000, while the Town of Gila Bend had deliveries of 690 acre-feet in 2000. The Gila Bend Power Generating Station and the Panda Power Plant propose to use an average of 20,600 acre-feet of groundwater each year.

Groundwater recharge occurs in the planning area during Gila River flow events, infiltration of irrigation and canal water, underflow from the Gila River and its tributaries, and direct precipitation. It is unknown how much recharge actually occurs.

The area in the vicinity of the Buckeye Water Conservation and Drainage District, as well as the Arlington Canal Company, has an extremely shallow depth to groundwater. This condition, known as waterlogging, may be caused by the natural drainage of the East and West Salt River Valley toward the confluence of the Gila and Salt rivers, by crop irrigation and canal seepage, and by effluent discharged to the Salt River from the City of Phoenix’s 91st Avenue wastewater treatment plant. In some areas, the depth to water is less than 10 feet. In these areas, water must be drained into channels that divert and discharge groundwater and surface runoff to the Salt and Gila rivers.

Groundwater quality throughout much of the planning area is poor. Salinity in the waterlogged area north of the Gila River has worsened over time as salts delivered
in irrigation water have accumulated. Deep percolation of water used to leach salts from the root zone has, in some cases, pushed salts further into the groundwater. Total dissolved solids (TDS) and fluoride generally exceed the maximum contaminant levels established by the United States Environmental Protection Agency. The recommended secondary maximum contaminant level for TDS is 500 milligrams per liter (mg/l). Along the Gila River between Gillespie Dam and Cotton Center, TDS values range from 1,200 mg/l to 4,290 mg/l. Northwest of the Town of Gila Bend, there is a perched water zone of poor quality water, high in sodium and chloride concentrations. This poor quality water probably is influenced by percolation of irrigation water and the presence of evaporite deposits.

Central Arizona Project Water
The CAP, a multipurpose water resource development and management project, delivers Colorado River water into Maricopa, Pinal, and Pima counties. The CAP consists of a system of pumping plants and aqueducts that convey the river water from the Bill Williams River arm of Lake Havasu to the project service area. The aqueduct system runs for about 336 miles from Lake Havasu to its end southwest of Tucson. The CAP was constructed to deliver 1.415 million acre-feet annually of Arizona’s allocation of 2.8 million acre-feet per year of Colorado River water. As much as 1.8 million acre-feet can be delivered through the CAP aqueduct if it is used at maximum capacity.

Originally allocated in 1983 to Indian users, municipal and industrial users, and agricultural users that requested allocations, CAP water is not available to everyone in Maricopa County. In the planning area, the Town of Buckeye has an original allocation of 25 acre-feet annually and the Water Utility of Greater Buckeye has an allocation of 43 acre-feet annually.14 There is no other CAP allocation available within the planning area.

Effluent
Effluent is used in and near the planning area primarily for crop irrigation, for maintaining riparian areas, and at Palo Verde Nuclear Generating Station for cooling purposes. The effluent supply in the planning area comes from the City of Phoenix’s 91st Avenue Wastewater Treatment Plant, which has a capacity of 161.75 million gallons per day (mgd) (181,000 acre-feet). Palo Verde uses approximately 50,000 acre-feet of effluent per year. The Buckeye Water Conservation and Drainage District has contracted for 30,000 acre-feet of effluent per year through the year 2030 to irrigate crops. Arlington Canal Company has rights to 3,200 acre-feet of effluent per year. Additionally, the Roosevelt Irrigation District uses effluent to irrigate crops. The remaining effluent supply travels down the Gila River into the planning area.

from the City of Phoenix, the City of Goodyear, and the Town of Buckeye wastewater treatment plants. In the planning area north of the Gila River, the Town of Buckeye has a wastewater treatment plant that can treat up to 0.60 MGD.

It is unknown how many acre-feet of effluent, combined with irrigation return flow, are diverted each year into the Enterprise and Gila Bend canals below the Gillespie Dam. Beyond this diversion, no effluent flows in the river.

**Water Supply Analysis**

Total water supplies for the planning area were determined by combining CAP allocations (68 acre-feet annually) and effluent production at the City of Phoenix’s 91st Avenue Wastewater Treatment Plant minus 50,000 acre-feet of use by Palo Verde Nuclear Generating Station (effluent production varies from year to year and season to season; however, approximately 168,000 acre-feet are discharged in a year). Added to this was the amount of SRP irrigation water delivered to Buckeye Water Conservation and Drainage District (approximately 22,000 acre-feet per year) and a percentage of the recoverable groundwater in the Gila Bend Basin (5,000,000 acre-feet) and the West Salt River Valley Subbasin (5,600,000 acre-feet). The total water supply available in 2000 would have been approximately 10.7 million acre-feet. However, as previously mentioned of the 1,280 square miles in the Gila Bend Basin, approximately 800 square miles will likely remain undeveloped and will therefore experience limited water use. This limited water use would result in a greater quantity of groundwater availability for the 475 square miles of developable land in the basin. Table 12 displays historical water demand in the planning area, while Table 13 shows projected water demand.  

**Issue**

*Riparian Habitat*

Preservation of riparian habitat depends in part on the continuous supply of groundwater or effluent available to maintain these areas. Effluent that has been discharged into the Gila River from the City of Phoenix 91st Avenue Wastewater Treatment Plant helps support riparian areas along the river. The Tres Rios riparian project south of the treatment plant might use more effluent through evaporation, plant use, and groundwater recharge. In this case, the amount of effluent available for power plants or downstream crop irrigation would decrease. In addition, as use of effluent increases in the future, riparian habitat along the river could decline. It may be necessary in the future to provide an alternative means of supplying renewable water sources for riparian areas in the planning region.

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16 Water use data were obtained from U.S. Geological Survey (USGS) water reports, ADWR well location data and annual water use reports, municipal water delivery data, and irrigation district water pumpage data.
### Table 12
Year 2000 Water Demand

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<td>Non-exempt well pumpage</td>
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<td>Exempt well pumpage</td>
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<tr>
<td>Roosevelt Irrigation District pumpage</td>
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<td><strong>Total</strong></td>
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1 United States Geologic Survey Water Resources Data, Arizona water year 2000  
2 Arizona Department of Water Resources annual reports  
3 Arizona Department of Water Resources well location data  
4 Arizona Department of Water Resources annual reports  
5 Arizona Department of Water Resources annual reports
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</tr>
</thead>
<tbody>
<tr>
<td>Gila Bend Basin irrigation pumpage ¹</td>
<td>17,500 acre-feet</td>
</tr>
<tr>
<td>Non-exempt well pumpage ²</td>
<td>61,570 acre-feet</td>
</tr>
<tr>
<td>Exempt well pumpage ³</td>
<td>894 acre-feet</td>
</tr>
<tr>
<td>Town of Buckeye water delivery</td>
<td>1,715 acre-feet</td>
</tr>
<tr>
<td>Town of Gila Bend water delivery</td>
<td>725 acre-feet</td>
</tr>
<tr>
<td>Panda Gila River Generating Station</td>
<td>20,600 acre-feet</td>
</tr>
<tr>
<td>Buckeye Water Conservation &amp; Drainage District pumpage</td>
<td>82,300 acre-feet</td>
</tr>
<tr>
<td>Roosevelt Irrigation District pumpage</td>
<td>138,000 acre-feet</td>
</tr>
<tr>
<td><strong>Total</strong></td>
<td><strong>323,304 acre feet</strong></td>
</tr>
</tbody>
</table>

¹ United States Geologic Survey Annual Water Report
² Arizona Department of Water Resources well locations data
³ Arizona Department of Water Resources well location data
⁴ Arizona Department of Water Resources annual reports
⁵ Arizona Department of Water Resources annual reports
Supplying Future Population

Total water supplies for future population in the planning area, based on present availability, are approximately 10.7 million acre-feet. Water sources include groundwater, surface water, effluent, and CAP water. The amount of effluent available could increase or decrease, based on the number of wastewater treatment package plants in operation north of the 91st Avenue Wastewater Treatment Plant.
COST OF DEVELOPMENT

The Cost of Development element identifies policies and strategies that the county will use to require development to pay its fair share toward the cost of additional public facility needs generated by new development. It also includes an analysis of existing techniques that can be used to fund additional public services associated with new development, and policies to ensure that any funding mechanism bears a reasonable relationship to the financial burden on the County. The Cost of Development element is important to help ensure a fiscally responsible budget and an efficient use of taxpayer funds.

Existing and Future Conditions: Demographics

Demographic characteristics of planning area residents can affect revenue from sales tax, residential property taxes, vehicle license taxes, and user fees, as well as expenditures for services such as health care, education, social services, and various types of infrastructure. According to 2000 Census data, 57% of the planning area residents are between the ages of 18 and 54.\(^{17}\)

Over the next several decades, the planning area population will not only become older, it will also become more diverse. According to 1990 and 2000 Census data, the percentage of people who classify themselves as being of Hispanic origin in the planning area increased from approximately 30% of the total area population in 1990 to approximately 40% of the total area population in 2000. During that same period, those people identifying themselves as White Not Hispanic decreased from approximately 60% of the population to approximately 50% of the total area population. For other ethnic groups, percentage of total planning area population remained about the same. Specifically, the proportion of Black Not Hispanic increased from 3% of the total population in 1990 to 4% in 2000. The American Indian population remained the same at 5% and the Asian Not Hispanic population decreased from 0.7% of the total population in 1990 to 0.3% in 2000 (Figure 11 and Figure 12).\(^{18}\)

Anticipating future economic conditions is important to allow forecasting of future county revenues and expenditures. However, anticipating economic activity beyond a few years is difficult due to unanticipated events and the cyclical nature of the economy. While not a detailed analysis, this report provides an overview of expected economic conditions.

\(^{17}\) U.S. Census Bureau, 1990 and 2000
\(^{18}\) U.S. Census Bureau, 1990 and 2000
Figure 10
1990 Population by Group

- Hispanic: 29%
- Asian: 1%
- American Indian: 5%
- Black: 3%
- White: 62%

Source: United States Census Bureau

Figure 11
2000 Population by Group

- Hispanic: 40%
- Black: 4%
- American Indian: 5%
- White: 51%
Existing and Future Conditions: Economics

Employment
An evaluation of employment growth by sector reveals that the planning area should experience growth in most sectors for the foreseeable future. However, one sector that will likely experience a decrease is agriculture. While agriculture has been the mainstay of the planning area’s economy, Maricopa County experienced a 9% decrease in total cropland from 1992 to 1997. Although data specific to the planning area are not available, it is likely that it has also undergone an approximately 9% decrease in total cropland.

In the planning area, retail employment is expected to increase 39% from 1990 to 2020. Additionally, office employment is expected to increase 148% during the same time period. Industrial jobs and government jobs in the planning area should increase 34% and 59%, respectively, between 1990 and 2020. Most of the job growth in all sectors will occur in the Buckeye and Gila Bend areas.19

Personal Income
Median household income in the planning area decreased by 2.1% from 1990 to 2000, which is considerably less than the 47% increase that was experienced in Maricopa County during the same period.20, 21 Projections of median household income in the planning area show an increase of less than 1% from 2000 to 2010. Projections for Maricopa County median household income are unavailable.

Construction and Real Estate
Construction and real estate conditions impact public revenues because they are factors in both tax base expansion and future service requirements. The number of residential completions in the unincorporated portions of the planning area (single family or manufactured homes built) increased during the late 1990s, but started decreasing again by the year 2000. Figure 12 illustrates the number of residential completions in the unincorporated portions of the planning area from 1990 through 2001. There have been no commercial or industrial facility completions during the 1990 through 2001 period in the unincorporated portions of the planning area.

Issues and Considerations
- As growth occurs in the planning area, the cost to service development further away from the central urban areas (Buckeye and Gila Bend) will increase.
- The planning area’s aging population and workforce may eventually result in a decrease in revenues in the area, as expendable income decreases for those

19 Update of the Population and Socioeconomic Database for Maricopa County, AZ, Maricopa Association of Governments. March 1993
20 Id
21 US Census Bureau, 1990 and 2000
no longer able to work. Housing and medical costs may increase. Costs of programs that provide transportation to the elderly and disabled, as well as medical care that accommodates specialized health problems may increase. Indeed, the elderly and disabled may need to relocate if services are not made available to them at a reasonable cost.

Available Funding Techniques
There are numerous techniques available to local governments to help fund additional public services necessary to serve future growth and development. The techniques are identified below. Additional information is available at [www.maricopa.gov/planning/compln/growing.asp](http://www.maricopa.gov/planning/compln/growing.asp) in the *Eye to the Future 2020* Cost of Development element.

- Property Tax
- Specialty/Industry Tax
- User Fees
- Bonds
- Lease Purchase Finance
Development Fee/Exaction

The development impact fee is a technique that requires a developer in a specified impact area to pay a fee that is usually assessed on individual residential units or development acres. If a county adopts a capital improvement plan, it can assess an impact fee within a specified area to help offset the capital costs for providing water, sewer, streets, parks, and public safety services. Under state law, development fees are subject to several requirements:

- The development fee must result in a beneficial use to the development.
- Development fees must be deposited in a separate fund and interest earned must be used as a credit to the fund.
- Credits must be provided in the event of dedication of public sites and improvements.
- The amount of a development fee must bear a reasonable relationship to the cost burden imposed on the county for providing services.
- Development fees cannot be assessed in a discriminatory manner.

One important advantage of impact fees is that new services and infrastructure are financed by the development it serves rather than by the general community. Moreover, impact fees are a widely accepted method of sharing costs associated with new development. But while impact fees do present certain advantages, they may be difficult to implement on a consistent basis in unincorporated Maricopa County. A more in depth discussion is found in the Eye to the Future 2020 Cost of Development report.

Current Cost Sharing Efforts

Although Maricopa County does not have an impact fee ordinance, there are ways in which new development is required to pay for and provide facilities and services associated with growth. A brief discussion of these efforts follows.

Urban Service Area

The Urban Service Area exists as part of Eye to the Future 2020, the Maricopa County Comprehensive Plan, and helps guide decision making to coordinate future development with urbanizing areas. It is based on the necessity for services and infrastructure to establish and maintain a high quality of life. The Urban Service
Area doesn’t exist as a designation on a map. Rather, it is based on the ability of new development to provide infrastructure and appropriate urban services to future residents as a particular location. This type of new development includes higher intensity uses such as residential densities greater than 1 dwelling unit per acre, commercial, industrial, and mixed use development. The unincorporated area of the State Route 85 Corridor planning area is not expected to see these higher intensity uses for the next ten years, although it is likely that they will occur in incorporated areas. If urban development is proposed in the planning area, the existence or future provision of the following infrastructure and services would have to be demonstrated:

- All necessary roads
- All necessary flood control structures
- Adequate utilities, including water, sewer, electric, and natural gas
- Adequate capacity and appropriate proximity to elementary, middle, and high schools
- Appropriate emergency service (police and fire) facilities and response time
- Adequate library facilities within appropriate proximity
- Adequate supply and proximity to parks
- Appropriate proximity to or supply of commercial and large-scale employment opportunities
- Appropriate proximity to hospital and emergency medical facilities
- Adequacy and proximity to multi-modal transportation facilities

Development Agreements
As identified earlier, development agreements are contractual arrangements between local governments and property owner(s) regarding land use and infrastructure. Development in the planning area could use development agreements, especially with respect to large, master planned communities, to ensure adequate road infrastructure is available for future residents. Development agreements are frequently based on phasing schedules and improvements are linked to allowable building permits.

Stipulations
Stipulations are conditions or restrictions placed upon the approval of entitlements granted to landowners. Stipulations cover a wide range of issues, including requirements for the services, infrastructure, and facilities associated with a particular project, and frequently set conditions for construction.
Voluntary Contributions

Developer donations and contributions are another way in which new development helps pay for infrastructure and service costs. Voluntary contributions are used for a variety of services, including monetary donations for regional parks and libraries, as well as property and monetary donations for schools and emergency service facilities. Contributions are beneficial because they are usually amenable to both public and private stakeholders.
ISSUE IDENTIFICATION

This segment summarizes current planning issues that were identified by Southwest Valley residents.

Public Meetings
In September and October, 2001 Maricopa County hosted public workshops at the Buckeye Community Center, Rainbow Valley Elementary School, Gila Bend Senior Center, and Liberty Elementary School. Residents, business people, property owners, and government agency representatives were invited to attend the workshops and identify specific issues and concerns they felt should be addressed in the area plan. The following table lists issues identified by the participants.

Current Issues

Land Use
- Housing adjacent to Lewis Prison for prison staff.
- Determine location of sand and gravel facilities.
- Indicate the locations of future transmission line corridors and power plants on land use map.
- Focus development close to Buckeye and Gila Bend.
- Maintain rural character where possible between the two towns.
- Maintain existing vistas along State Route 85.
- Controlled growth.
- Provide for entry into Buckeye from State Route 85.
- Provide for non-residential uses of land from Interstate 10 to Baseline Road.
- Limit access to State Route 85 along entire length.
- Coordinate area plan with Town of Buckeye plans.
- Encourage agricultural uses between Buckeye and Gila Bend.
- Maximize public access and use to the Gila River.
- Preserve significant visual amenities.
- Conform to Town of Buckeye General Plan.
- Provide for land uses that are compatible if State Route 85 is designated as part of the CANAMEX route.

Transportation
- Need east/west access to State Route 85 other than El Paso Natural Gasline Road, preferably Riggs Road.
- Complete widening of State Route 85.
- Allow for bicycle path, lane, or shoulder along entire State Route 85 corridor.
- Limit urban uses to north and south ends of corridor only, in and adjacent to Buckeye and Gila Bend.
**ISSUE IDENTIFICATION**

*Environment/Environmental Effects*
- Protect endangered and sensitive species.
- Protect Indian ruins and artifacts and other cultural resources.
- Determine effects of additional county regulations on agriculture, i.e. air quality regulations, such as no burning allowed during the winter month.

*Economic Development*
- Promote major commercial corridor from Interstate 10 south to Buckeye, combined with light industrial and employment uses.
- Promote commercial uses along MC 85 into downtown Buckeye.
- Promote economic development that is compatible with the proposed CANAMEX route, such as trucking related facilities, hospitality facilities, etc.

*Open Space*
- Protect established trails, such as the Juan Bautista de Anza National Historic Trail and the Mormon Battalion Trail, in national monument and wilderness areas.
- Coordinate plans for protection of Buckeye Hills Recreation Area as a multi use recreation area.
- Protect Sonoran Desert National Monument.
- Allow for bicycle path/trail options along entire length, either in vicinity of the highway and/or the river.
- Preserve most of middle portion of corridor as open space.
- Support El Rio plan.

*Water Resources*
- Address water quality and quantity.

*Issue Analysis*

*Land Use*
Some residents in the planning area expressed a desire to maintain the rural character of the area that has existed for so long. Additionally, they would like to see urban development concentrated in and adjacent to the towns of Buckeye and Gila Bend. In the area between the two towns, they would like to maintain the visual amenities they are accustomed to seeing as they travel through the corridor. Most importantly, residents would like to see controlled growth that is accomplished through coordinated and cooperative efforts by public and private sectors.
**Transportation**
By far, the most important concern of residents in the planning area is that improvements be made to State Route 85 to increase safety and ease of travel along the highway. They feel that additional east/west access to the highway is also necessary. Those who live adjacent to unpaved roads would like to see Maricopa County expand paving of the roads, particularly to cut down on the amount of dust raised as off-road, recreational vehicles travel at high speeds along the shoulders. There was some interest in creating a bicycle path along the entire length of State Route 85 from Interstate 10 to Interstate 8.

**Environment/Environmental Effects**
Residents and stakeholders wish to protect and preserve endangered and sensitive species habitat within the planning area. Protection of historic ruins, artifacts, and other cultural resources is also a concern for a number of residents. Those involved in agriculture are concerned about additional air quality regulations imposed by the county and the state.

**Economic Development**
Stakeholders in the planning area desire commercial, industrial, and employment land uses along State Route 85 from Interstate 10 south to Buckeye and along MC 85 into downtown Buckeye. Additionally, stakeholders would like to see trucking related facilities and hospitality facilities along State Route 85, which has been proposed as a possible CANAMEX route.

**Open Space**
Stakeholders would like to see established and historic trails protected. Preservation and expansion of Buckeye Hills Recreation Area as a multi-use recreation area is a concern of residents and stakeholders. Support of the proposed El Rio project along the Gila River in the planning area is important, as is the preservation of the middle portion of the corridor as open space.

**Water Resources**
Of equal importance to residents and stakeholders is water quality and adequate water supplies. There is concern that rapid growth in the area may result in water shortages that may not be met with present supplies.
PLAN ELEMENTS

The State Route 85 Corridor Area Plan establishes comprehensive goals, objectives, and policies that are derived from numerous public meetings. These goals, objectives, and policies help support and implement Eye to the Future 2020, the Maricopa County Comprehensive Plan. Therefore, this area plan should be read and used in conjunction with Eye to the Future 2020, the Maricopa County Comprehensive Plan.

Using the Comprehensive Plan’s format, the Area Plan elements are organized within eight subject areas:

- Land Use
- Transportation
- Environment/Environmental Effects
- Economic Development
- Growth Areas
- Open Space
- Water Resources
- Cost of Development

Several general definitions are provided to help understand these eight subject areas:

**Goal:** A concise statement describing a condition to be achieved. It does not suggest specific actions, but describes a desired outcome.

**Objective:** An achievable step towards a goal. Progress towards an objective can be measured and is generally time specific.

**Policy:** A specific statement to guide public and private decision-making. It is derived from the goals and objectives of the plan.

The goals, objectives, and policies are the action components of this area plan. Therefore, determination of land use on any specific parcel must be in conformance with the goals, objectives, and policies contained in this plan.

**Goals, Objectives, and Policies**

The following goals, objectives, and policies are designed to achieve specific outcomes in the State Route 85 Corridor Area Plan.
**Land Use**

**Goal L1:**
Promote efficient land development that is compatible with adjacent land uses, is well integrated with the transportation system, and is sensitive to the natural environment.

**Objective L1.1:** Encourage the timely and orderly expansion of the Urban Service Area.

Policy L1.1.1: Development needing urban level services outside of the Urban Service Area will be discouraged.

Policy L1.1.2: New residential development with gross densities greater than 1 dwelling unit per acre shall be located within the Urban Service Area. Maximum gross densities will be determined based on proximity to urban services and infrastructure, and compatibility with adjacent land uses.

Policy L1.1.3: Encourage federal, state, and local agency coordination on growth management strategies.

Policy L1.1.4: Encourage interdepartmental and inter-jurisdictional cooperation, coordination, and communication for area planning efforts.

**Objective L1.2:** Encourage the use of planned communities that provide a variety of land uses, housing types, employment opportunities, and offer a safe and pleasant living and working environment.

Policy L1.2.1: Provide incentives, such as density and floor area ratio (FAR) bonuses, for planned communities that exceed the recommended land use ratios defined in the Maricopa County Development Master Plan Guidelines.

Policy L1.2.2: Provide incentives, such as density bonuses, for planned communities that provide affordable housing.

Policy L1.2.3: Encourage developers to cooperate and communicate with residents and homeowners associations during any development review process for construction near the property holdings of those residents and homeowners associations.
**Objective L1.3:** Encourage high quality commercial centers and industrial parks that are properly located proximate to populated areas.

Policy L1.3.1: Encourage planned commercial centers that maximize vehicle circulation and pedestrian safety.

Policy L1.3.2: Discourage commercial or industrial developments in locations specified for rural density land uses.

Policy L1.3.3: Encourage low profile signage on the site for which it pertains and discourage off site advertising signs.

Policy L1.3.4: Encourage the use of non-illuminated signage or, if illuminated, where the source of illumination is not visible.

**Goal L2:**
Define future policies for area immediately adjacent to State Route 85.

**Objective L2.1:** Encourage development that is compatible with existing and future freeways, as well as other prominent land use features within the area immediately adjacent to State Route 85.

Policy L2.1.1: Encourage location of rural residential development in areas most suitable for such use and in a manner that will not adversely impact slopes, washes, vegetation, wildlife, or other fragile features of the area.

Policy L2.1.2: Encourage agriculture and/or other compatible uses in rural areas.

Policy L2.1.3: Encourage and support the El Rio Project along the Gila River.

Policy L2.1.4: Encourage land use and development that is compatible with agriculture activities.

Policy L2.1.5: Maintain and enhance opportunities for recreation offered by Buckeye Hills Recreation Area.
Policy L2.1.6: Encourage density transitions to buffer Buckeye Hills Recreation Area from urbanized areas for noise attenuation purposes.

Policy L2.1.7: Encourage open space, agriculture and/or other compatible land uses in areas within one mile of Buckeye Hills Recreation Area for noise attenuation purposes.

Policy L2.1.8: Encourage the use of dense plantings of trees and shrubs primarily indigenous to the Palo Verde-Saguaro and Creosote plant communities for buffering Buckeye Hills Recreation Area from the surrounding area for noise attenuation purposes.

Policy L2.1.9: Encourage the establishment of Buckeye Hills Recreation Area shooting range hours of operation between 7:00 am and 11:00 pm, unless shooting range operation is necessary between the hours of 11:00 pm and 7:00 am for law enforcement purposes.

Policy L2.1.10: Encourage planning and coordination between Maricopa County and the Town of Buckeye, the Town of Gila Bend, Arizona State Land Department, Bureau of Land Management, and Arizona Department of Transportation.

Policy L2.1.11: To help minimize the effects of the City of Phoenix landfill on adjacent land uses, encourage the use of buffering, such as earthen berms, vegetation, and other methods that reduce visual and noise impacts along U.S. Highway 80.

Policy L2.1.12: For all new residential subdivisions and development master plans located in the State Route 85 Corridor planning area, require that the master developer(s) notify future residents that they may be subject to noise and safety hazards from military aircraft overflights. Such notification shall be included on all final plats, be posted in home sales offices in a location and at a size determined by the Maricopa County Planning & Development Department, and be included in all applicable homeowner associations’ Covenants, Conditions, and Restrictions (CC&Rs).

Transportation

Goal T1:
Improve the roadway network to meet future transportation needs, promote safety, and mitigate congestion.

Objective T1.1: Determine the preferred location of new roadway connections and extensions for the next 10 years.

Policy T1.1.1: Preserve necessary rights of way to maintain and extend the grid system in response to future development in the areas adjacent to the Town of Buckeye and the Town of Gila Bend.

Policy T1.1.2: Preserve scenic corridors where appropriate.

Objective T1.2: Minimize traffic congestion on regional routes, state highways, and urban arterial roads.

Policy T1.2.1: Construction of new roads that are designed to provide access to new development should be the responsibility of the developer(s). Upon completion of construction, roads that are of regional or community-wide significance should be dedicated to the local jurisdiction or Maricopa County, as appropriate.

Policy T1.2.2: Support efforts to improve Riggs Road from Rainbow Valley Road to its western end, and extend and connect Riggs Road to State Route 85.

Policy T1.2.3: Promote regional signal coordination through inter-jurisdictional cooperation and the use of intelligent transportation system (ITS) innovations and program advancements.

Policy T1.2.4: Improve the level of service (LOS) on congested roads. Promote a minimum stable flow level of LOS D as defined in this plan for arterial and major collector roads.

Objective T1.3: Encourage the coordinated and timely development of new roadways.

Policy T1.3.1: Recommend standard or compatible roadway cross-sections for application by jurisdictions throughout the planning area.
Policy T1.3.2: Review minimum street standards and subdivision requirements to ensure adequate access for emergency vehicles.

**Objective T1.4:** Provide alternatives to mitigate conflicts between commercial trucking and the interests of planning area residents.

Policy T1.4.1: Support efforts by local jurisdictions to concentrate through trucks on the arterial street system.

Policy T1.4.2: Support truck traffic and noise mitigation measures, such as creating buffer zones between buildings and roadways.
Environment/Environmental Effects

Goal E1:
Promote development that mitigates adverse environmental impacts on the natural and cultural environment and preserves highly valued open space.

Objective E1.1: Encourage developments that successfully coexist and are compatible with significant natural features.

Policy E1.1.1: Continue supporting the hillside development standards in the Maricopa County Zoning Ordinance.

Policy E1.1.2: Encourage land uses and development designs that are compatible with environmentally sensitive areas such as floodplains, hillsides, wildlife habitat, scenic areas, and unstable geologic and soil conditions.

Policy E1.1.3: Discourage small lot residential and commercial development on land with hillside slopes of 10% or greater.

Policy E1.1.4: Control land use and development within the 100-year floodplain to minimize the threat to life and property.

Policy E1.1.5: Discourage the location of structures that increase water ponding and sheetflow in floodprone areas.

Objective E1.2: Preserve significant natural and cultural resources.

Policy E1.2.1: Preserve the scenic quality of the Buckeye Hills, the Gila Bend Mountains, and the Sonoran Desert National Monument in the review of applications for land development, and develop other preservation programs and strategies as necessary.

Policy E1.2.2: Support regional efforts to promote and preserve open space, such as the El Rio preserve.

Policy E1.2.3: Encourage efforts to establish an open space trails system along canals and rivers.

Policy E1.2.4: Support regional and statewide efforts to implement effective groundwater management programs.
Policy E1.2.5: Require proof of adequate future water supply for subdivisions and DMPs prior to development approval.

Policy E1.2.6: Support and foster federal, state, and local groundwater quality management programs.

Policy E1.2.7: Support and encourage local and region-wide efforts to preserve air quality.

Policy E1.2.8: Encourage the enforcement of measures necessary to maintain and improve existing national ambient air quality standards.

Policy E1.2.9: Encourage the protection of existing air quality in the review of plans for new industrial, commercial, and residential development.

Policy E1.2.10: Encourage the paving of unpaved roads where dust pollution affects residents and the environment, and where traffic counts warrant paving.

Policy E1.2.11: Prior to development, excavation, or grading, require applicant to submit a letter from the Arizona State Historic Preservation Officer stating that the proposed land development will have no effect on historical or cultural resources.

**Objective E1.3:** Preserve significant existing open space and habitat areas for wildlife and desert plant species.

Policy E1.3.1: Encourage the protection of sensitive, threatened or endangered plant and animal species.

Policy E1.3.2: Encourage the use of replacement vegetation that is primarily indigenous to the Palo Verde-Saguaro and Creosote plant communities for any land development that disturbs those communities. In addition, promote active efforts that discourage establishment and proliferation of on and off-site noxious weeds.

**Objective E1.4:** Support adequate opportunity for outdoor recreation that is sensitive to the environment.

Policy E1.4.1: Enhance opportunities for outdoor recreation offered in Buckeye Hills Recreation Area and the Sonoran Desert National Monument.
Policy E1.4.2: Support the use of irrigation canals, Gila River floodplain, and Rainbow Wash floodplain as recreation corridors.

Policy E1.4.3: Encourage developers to provide outdoor recreation facilities and amenities in their projects, including linear parks that provide for the joint use of flood control facilities.
Economic Development

Goal ED1: Promote a growing, balanced, efficient, and diversified economy, consistent with available resources, that enhances quality employment opportunities, improves quality of life, and is sensitive to the natural and cultural environment.

Objective ED1.1: Expand quality employment opportunities by supporting efforts that encourage business formation and expansion.

Policy ED1.1.1: Support, foster, and participate in efforts with the towns of Buckeye, Gila Bend, and Goodyear, their chambers of commerce, the Greater Phoenix Economic Council, and other business organizations to promote a comprehensive economic development strategy in the State Route 85 Corridor planning area.

Policy ED1.1.2: Encourage development of a range of employment industries.

Policy ED1.1.3: Continue participation in, and encourage the reauthorization and continuation of, the Western Maricopa Enterprise Zone.

Policy ED1.1.4: Support the location of planned distribution and warehouse centers along Interstate 10 and Interstate 8.

Policy ED1.1.5: Foster and support public/private partnerships that promote economic development in the State Route 85 Corridor planning area.

Policy ED1.1.6: Support the development of a regional medical facility to serve a wide range of healthcare needs.

Objective ED1.2: Help increase the jobs-to-residents ratio.

Policy ED1.2.1: Utilize Maricopa County’s recommended land use ratios to help ensure employment opportunities proximate to housing.

Objective ED1.3: Encourage a wide range of commercial activities at the intersections of roads of regional significance and where roads of regional significance intersect major freeways.

Policy ED1.3.1: Encourage commercial development when demand can be justified and with the provision that construction on the proposed facilities will be completed within a specified time.
Policy ED 1.3.2: Support development of special facilities that attract visitors to the area.

Policy ED 1.3.3: Encourage development of commercial nodes in the towns of Buckeye and Gila Bend and along State Route 85 close to its intersection with Riggs Road.
Growth Areas

Goal G1:
Promote orderly, timely, and fiscally responsible growth in the State Route 85 Corridor planning area.

Objective G1.1: Encourage timely, orderly, and fiscally responsible growth within the planning area and within mixed use Development Master Plans.

Policy G1.1.1: Evaluate future development in concert with physical, built, and jurisdictional constraints.

Policy G1.1.2: Evaluate future urban development to determine if adequate infrastructure and services are available or will be provided to meet the needs of future residents.

Policy G1.1.3: Within growth areas, evaluate future urban development to determine consistency with the guidelines of the Growing Smarter Act.

Objective G1.2: Evaluate growth areas to ensure continued feasibility and effectiveness.

Policy G1.2.1: Update the State Route 85 Corridor Area Plan to determine appropriate growth areas.

Objective G1.3: Maintain cooperation with stakeholders to help ensure that future growth is coordinated in an efficient manner.

Policy G1.3.1: Continue to solicit input from the towns of Buckeye and Gila Bend regarding future growth in the planning area.

Policy G1.3.2: Work with residents and other stakeholders in the review of future growth and development.
Open Space

Goal OS1
Maintain existing open space and encourage expansion of open space to address public access, connectivity, education, preservation, buffering, quantity, quality, and diversity.

Objective OS1.1: Promote physical and visual public access to open space resources.

Policy OS1.1.1: Encourage efforts to protect and improve public access to open space resources.

Policy OS1.1.2: Encourage protection of public access around existing regional parks from urban encroachment.

Policy OS1.1.3: Encourage efforts to preserve historic trails such as the Butterfield Overland Stage Road and the Juan Bautista de Anza National Historic Trail.

Objective OS1.2: Establish regional open space connectivity and linkages for both recreation and wildlife purposes.

Policy OS1.2.1: Coordinate trail linkages in new developments with Maricopa County Flood Control projects and other open space projects and/or resources.

Policy OS1.2.2: Encourage development of trails along the Gila River, Rainbow Wash, and irrigation canals to link existing open space resources throughout the region.

Policy OS1.2.3: Design all road crossings to minimize disturbance to the natural environment and to accommodate identified trail crossings and other open space.

Policy OS1.2.4: Support partnerships with public and private entities whenever possible to establish open space corridors and linkages.

Objective OS1.3: Promote the economic and quality of life benefits of open space.
Policy OS1.3.1: Encourage communication efforts with open space stakeholders to share information and discussion on current issues and/or projects.

Policy OS1.3.2: Discuss and encourage open space preservation with applicants during the zoning and subdivision process.

Policy OS1.3.3: Explore implementation of development standards for open space.

Policy OS1.3.4: Participate in multi-jurisdictional projects that promote open space protection.

Policy OS1.3.5: Encourage on-going education and communication with residents about open space needs.

Policy OS1.3.6: Support and encourage efforts to preserve agricultural land where deemed appropriate.

**Objective OS1.4:** Protect and enhance environmentally sensitive areas, including mountains and steep slopes; rivers and significant washes; historic, cultural, and archeological resources; view corridors; sensitive desert; and significant wildlife habitat and ecosystems.

Policy OS1.4.1: Conserve mountainous areas that contain important wildlife habitats, cultural resources, and scenic areas, such as within the Sonoran Desert National Monument, the Gila Bend Mountains, and the Buckeye Hills.

Policy OS1.4.2: Discourage development on ridges or crestlines and on steep slopes.

Policy OS1.4.3: Encourage the use of native plant material for all types of landscaping.

Policy OS1.4.4: Explore implementation of flexible zoning techniques that promote open space preservation.

Policy OS1.4.5: Consider alternate funding sources and protection techniques for acquisition of priority open space areas.

Policy OS1.4.6: Discourage development in areas that are environmentally sensitive.
Policy OS1.4.7: Encourage the preservation of riparian habitat along the Gila River.

Policy OS1.4.8: Encourage cooperation with the Arizona Game and Fish Department to protect desert tortoise habitat and minimize disturbance of desert tortoises from development, all-terrain vehicles, and illegal collectors.

**Objective OS1.5:** Encourage appropriate open space between communities and uses.

Policy OS1.5.1: Promote transitional land uses around mountainous areas, open space linkages, and public access points.

Policy OS1.5.2: Encourage density transitions to separate rural from urbanized areas and to buffer preserve areas from urbanized areas.

Policy OS1.5.3: Protect view corridors through buffering, screening, and other development standards.

**Objective OS1.6:** Improve quantity, quality, and diversity of open space and recreational opportunities.

Policy OS1.6.1: Protect significant cultural resources on developable lands from degradation by encouraging sensitive development or public acquisition.

Policy OS1.6.2: Monitor and coordinate with the State Land Department, the Bureau of Land Management, and the U.S. Forest Service regarding reclassification, exchange, disposal, and acquisition of lands identified as proposed open space under their management, to promote the cause of open space conservation.
Water Resources

Goal W1:
Promote development that makes conservative use of renewable water supplies such as effluent, surface water, and Central Arizona Project water when feasible, and that uses groundwater as the primary source only in the absence of renewable sources.

Objective W1.1: Encourage protection and enhancement of future renewable water and groundwater supplies within the framework of state and federal laws, regulations, and guidelines.

Policy W1.1.1: Encourage development in accordance with state and federal water laws, regulations and guidelines.

Policy W1.1.2: Encourage compliance with Arizona Department of Water Resources programs, rules, regulations, and water conservation guidelines for all new development.

Policy W1.1.3: Encourage the use of effluent.

Policy W1.1.4: To help reduce non-renewable water use, irrigation of golf courses, neighborhood and community parks, roadway right-of-ways and other large common areas shall be accomplished entirely with renewable supplies.

Objective W1.2: Ensure adequate facilities are available for the treatment of wastewater and the distribution of effluent in newly developing areas.

Policy W1.2.1: Encourage all new residential development include provisions for wastewater treatment and reuse.

Policy W1.2.2: Encourage compliance with Arizona Department of Environmental Quality standards for effluent treatment and reuse.

Goal W2
Reduce the impacts of development on water quality and riparian habitat.

Objective W2.1: Promote the protection and preservation of riparian areas within the framework of state and federal laws, regulations, and guidelines.
Policy W2.1.1: Encourage site evaluation and classification of riparian areas as required by the US Army Corps of Engineers 404 Permit Program or by other state or federal laws, regulations, and guidelines.

Policy W2.1.2: Consider incentives and options for preservation of riparian areas that are close to development.
**Cost of Development**

**Goal CD1:** Ensure that new development pays its fair and proportional share of the cost of additional public facility and service needs generated by new development.

**Objective CD1.1:** Develop a method to determine the need for, and assessing costs of, new facilities and services required to serve new development in order to maintain service levels.

Policy CD1.1.1: Work with other county agencies and affected stakeholders to establish cost sharing programs.

Policy CD1.1.2: Work to ensure that the proportional share charged to a project includes only those costs associated with the infrastructure and service needs of that project.

**Objective CD1.2:** Adopt and implement level of service standards for new development to help promote consistency and certainty in the cost sharing process.

Policy CD1.2.1: Maintain and support Maricopa County's capital improvement programs that help promote service needs and standards.

Policy CD1.2.2: Adopt and periodically update level of service standards for new development to maintain their viability.

**Objective CD1.3:** Identify and monitor cost sharing programs for potentially adverse impacts.

Policy CD1.3.1: Identify and periodically review administrative costs created by cost sharing programs to determine ongoing practicality.

Policy CD1.3.2: Periodically review cost sharing programs to ensure consistency with federal and state laws and court decisions.
Notes:
The determination of land use on any specific parcel is subject to compliance with the goal, objective, and policies of the State Route 85 Corridor Area Plan.

Proposed open space shown is approximate. All privately owned and state trust land considered for Proposed Open Space may be developed unless it is added to the public domain or protected using other techniques that respect property rights.

Development Master Plan may be located within any land use designation, subject to the requirement of the Development Master Plan Standards as noted in the text of the Comprehensive Plan.

Land use designation do not supersede existing zoning.

See Appendix E, for Comprehensive Plan Amendments and Development Master Plan updates.

Land Use Categories
- Commercial
- Transition Area
- Dedicated Open Space
- Proposed Open Space
- Rural Densities (0-1 du/ac)
- Large Lot Residential (1-2 du/ac)
- Industrial Employment Center
- Indian Community
- Gila River

Future Land Use
Figure 13

Planning Area Boundary
State Route 85
Interstate
Arterial

Maricopa County Planning and Development Department
AGENDA FOR ACTION

Purpose
The State Route 85 Corridor Area Plan encourages growth in areas suitable for
development. Ensuring the success of the plan requires an effective implementation
program.

The State Route 85 Corridor action plan identifies long and short-term measures
that can help implement the plan's goals, objectives, and policies. While some of
the activities require actions for a specific period of time, most will require ongoing
efforts. In addition, successful plan implementation will require cooperation,
coordination, and communication between public and private agencies, as well as
citizens and other concerned interests. Each of these groups will play an important
role in plan success and Maricopa County encourages their continued participation.
Table 16 details the State Route 85 Corridor Action Plan, and is organized as
follows:

<table>
<thead>
<tr>
<th>Action</th>
<th>Lists actions necessary to implement Area Plan</th>
</tr>
</thead>
<tbody>
<tr>
<td>Description</td>
<td>Describes the process for issue resolution</td>
</tr>
<tr>
<td>Elements Involved</td>
<td>Lists the elements of the Area Plan involved in the action</td>
</tr>
<tr>
<td>Timeline</td>
<td>Details when particular actions will take place</td>
</tr>
<tr>
<td>Department/Agency</td>
<td>Identifies county departments and/or partnering agencies involved in plan implementation, which include the following:</td>
</tr>
<tr>
<td>MCP&amp;DD</td>
<td>Maricopa County Planning and Development Department</td>
</tr>
<tr>
<td>MCDOT</td>
<td>Maricopa County Department of Transportation</td>
</tr>
<tr>
<td>MCCDD</td>
<td>Maricopa County Community Development Department</td>
</tr>
<tr>
<td>MCESD</td>
<td>Maricopa County Environmental Services Department</td>
</tr>
<tr>
<td>FCDMC</td>
<td>Flood Control District of Maricopa County</td>
</tr>
<tr>
<td>ADOT</td>
<td>Arizona Department of Transportation</td>
</tr>
<tr>
<td>AGFD</td>
<td>Arizona Game and Fish Department</td>
</tr>
<tr>
<td>AZDOC</td>
<td>Arizona Department of Commerce</td>
</tr>
<tr>
<td>AZDPS</td>
<td>Arizona Department of Public Safety</td>
</tr>
<tr>
<td>MC HEALTH</td>
<td>Maricopa County Health Department</td>
</tr>
<tr>
<td>MC PARKS</td>
<td>Maricopa County Parks Department</td>
</tr>
<tr>
<td>MUNICIPALITIES</td>
<td>Municipalities within the State Route 85 Corridor planning area</td>
</tr>
<tr>
<td>CITIZENS</td>
<td>Interested residents and landowners in the State Route 85 Corridor planning area</td>
</tr>
<tr>
<td><strong>Action</strong></td>
<td><strong>Description</strong></td>
</tr>
<tr>
<td>-----------------------------</td>
<td>---------------------------------------------------------------------------------</td>
</tr>
<tr>
<td>Scenic corridor overlay</td>
<td>Prepare scenic corridor overlay guidelines for Old U.S. Highway 80</td>
</tr>
<tr>
<td>Natural habitat preservation</td>
<td>Identify natural habitat for sensitive wildlife</td>
</tr>
<tr>
<td>Wireless communication</td>
<td>Develop criteria for location and placement of wireless communication facilities adjacent to State Route 85</td>
</tr>
<tr>
<td>Open space management</td>
<td>Coordinate land use planning efforts with BLM</td>
</tr>
<tr>
<td>Cooperative planning</td>
<td>Support West Valley interjurisdictional meetings to discuss current and long range planning strategies and techniques</td>
</tr>
<tr>
<td>Public outreach</td>
<td>Meet periodically with citizen groups, agencies, etc. to discuss planning and growth related issues</td>
</tr>
<tr>
<td>Economic development</td>
<td>Support interjurisdictional meetings to identify and implement coordinated West Valley economic development strategies</td>
</tr>
<tr>
<td>Update area plan</td>
<td>Periodically review State Route 85 Corridor Area Plan to maintain suitability</td>
</tr>
</tbody>
</table>
AMENDMENTS

Amending the Area Plan

Area Plan amendments may be filed with or without rezoning requests or Development Master Plan applications. Arizona Revised Statute §11-829A states that all applications for zoning changes in unincorporated Maricopa County must be in compliance with the County’s Comprehensive Plan and/or adopted Area Plan.

Plan amendments should not occur in an uncontrolled manner, and should only be allowed after careful public review and evaluation. The statutory requirements that guide Area Plan adoption will be followed for all requested amendments. The term amendment will apply to both text and map revisions.

Proposed amendments will be evaluated based on the following criteria:

1. Whether the amendment constitutes an overall improvement to the State Route 85 Corridor Area Plan, and is not solely for the good or benefit of a particular landowner or owners at a particular point in time.

2. Whether the amendment will adversely impact all or a portion of the planning area by:
   A. Altering acceptable land use patterns to the detriment of the plan
   B. Requiring public expenditures for larger and more expensive public improvements to roads, sewer, or water systems than are needed to support the planned land uses
   C. Adversely impacting existing uses because of increased traffic
   D. Affecting the livability of the area or the health and safety of present and future residents
   E. Adversely affecting the natural environment or scenic quality of the area in contradiction to the plan

3. Whether the amendment is consistent with the overall intent of the State Route 85 Corridor Area Plan.

4. The extent to which the amendment is consistent with the specific goals and policies contained in this Area Plan.

The requirements and guidelines necessary for Area Plan amendments are the same as those for Eye to the Future 2020, the Maricopa County Comprehensive Plan. Therefore, any change in Comprehensive Plan amendment requirements and guidelines will apply to the Area Plan amendment process.
Maricopa County, private individuals, or other agencies may initiate plan amendments. It is the burden of the party requesting the amendment to prove that the change constitutes a plan improvement. Conversely, it is not Maricopa County’s burden to prove that an amendment should be denied.
APPENDIX

APPENDIX A - GLOSSARY OF TERMS

Alluvial: General term for riverbed, floodplain, lake, estuary, and mountain base sediments laid down in relatively recent geologic times.

Annexation: Incorporate an area/territory into a city, service district, etc.

Area Plan: Plans adopted by Maricopa County for specific subareas of the unincorporated County. Area plans provide basic information on natural features, resources, and physical constraints that affect development in a planning area. They also contain detailed land use designations that are used to review specific development, service, and facility proposals.

Arterial: Street providing traffic service for large areas. Access to adjacent property is incidental to serving major traffic movement.

Agriculture: Any use of land for growing, harvesting, and sale of crops or animals. Also includes uses which are ancillary to the growing and harvesting of crops or animals, which is the exclusive or primary use of the lot, plot, parcel, or tract of land; processing crops to a generally recognizable level of marketability; or the open range grazing of livestock.

Aquifer: Saturated underground formation of permeable materials capable of storing water.

Basic Sector Employment: Industries that sell products to consumers outside of a particular city or region.

Buffer: Method of separating incompatible uses; examples include opaque fencing, vegetated berms, and dense landscaping.

Capital Improvement Program: Board of Supervisors approved timetable or schedule of future public improvements to be carried out during a specific period. These improvements are listed in order of priority together with anticipated costs and finance methods.

Cluster Development: Development design that concentrates buildings in areas of a site to allow remaining land to be used for recreation, common open space, and/or preservation of environmentally sensitive features.

Community: Group of individuals living in a common location sharing common interests.

Comprehensive Plan: Document containing guidelines for growth and land development within a jurisdiction. Also contains policies regarding public services, benefits, and regulations.
**Developed Recreation Site:** Distinctly defined area where facilities are provided for concentrated public use (e.g. campgrounds, picnic areas, boating sites, and interpretive facilities).

**Density:** Numeric average of families, individuals, dwelling units, or housing structures per unit of land, usually referred to as total dwelling units per acre.

**Density Bonus:** Allowing additional development on a parcel in exchange for items of public benefit such as affordable housing, recreation sites, infrastructure expansion, open space, etc.

**Dwelling Unit:** Room or group of rooms (including sleeping, eating, cooking, and sanitation facilities) that constitutes an independent unit, occupied or intended for occupancy by one household on a long-term basis.

**Endangered Species:** A type of animal or plant listed as endangered according to the Endangered Species list for Maricopa County.

**Environment:** All factors (physical, social, and economic) that affect a population.

**Floodplain:** The channel and the adjacent areas of a natural stream or river that has been or may be covered by floodwater.

**Floor Area Ratio (FAR):** The zoning control number that regulates the total square footage of floor area allowed on a lot. For example, a FAR of 1.0 on a 10,000 square foot lot would allow a building with a maximum of 10,000 square feet of floor area, with 1 story, covering the entire lot, or two stories of 5,000 square feet for each floor, each covering ½ of the lot.

**Goal:** An ideal future end, condition or state related to the public health, safety, or general welfare toward which planning and planning implementation measures are directed.

**Groundwater:** Water that is stored beneath the land surface in cracks and crevices of rocks, and in the pores of geologic materials that make up the earth’s crust.

**Habitat:** The typical place(s) occupied by a species or organism.

**Housing Unit:** A house, apartment, mobile home or trailer, group of rooms, or single room occupied as a separate living quarter or, if vacant, intended for occupancy as a separate living quarter. Separate living quarters are those in which the occupants live and eat separately from any other person in the building and which have direct access from the outside of the building or through a common hall.

**Incorporated City:** Area(s)/neighborhood(s) joined together for the purpose of self-government.

**Infrastructure:** Facilities and services needed to sustain a particular type of development. This includes water and sewer lines, streets, electrical power, fire and police stations, etc.
**Jobs-Housing Balance:** An attempt to balance the number and types of jobs with the amount and cost of housing.

**Landfill:** A site for disposal of solid wastes. At specific intervals, a layer of soil covers the waste and a process of deposit and compaction is repeated to reduce nuisances and hazards to public health and safety. The purpose is to confine wastes to the smallest practical area, and reduce them to the smallest practical volume.

**Land Use:** Occupation or use of land or water area for any human activity or any purpose defined in the Comprehensive Plan.

**Multi-modal:** Accommodating a variety of transportation modes, such as buses, automobiles, rapid transit, rail, bicycles and pedestrians. A multi-modal transportation hub is a facility for the transfer of passengers and/or goods between different modes of transportation.

**Natural Resources:** Elements relating to land, water, air, plant and animal life, and the interrelationship of those elements. Natural resources include soils, geology, topography, floodplains, vegetation, wildlife, surface and groundwater, and aquifer recharge zones.

**Neighborhood:** Area of a community with characteristics that distinguish it from other community areas and which may include distinct demographic characteristics, schools, social structure, or physical boundaries.

**Neighborhood Park:** Recreation site developed for active and passive activities that is designed to serve one or a few neighborhoods within a short walking or driving distance. Typical equipment and facilities in a neighborhood park include playground equipment, playing fields, picnic tables, landscaping, and on-site parking. Neighborhood parks are generally smaller than community parks, and typically lack the variety of recreation facilities available in a larger park.

**Rural Residential:** Single family residence on a 1 or more acre parcel, and may include mixed residential and agricultural use.

**Scenic Corridor:** A roadway with recognized high quality visual amenities that include mountain vistas, open country, or city.

**Subdivision:** Improved or unimproved land divided into 6 or more lots, parcels, or fractional interests for immediate or future sale or lease. Subdivided land includes a stock cooperative and lands divided or proposed to be divided as part of a common promotional plan (as defined by A.R.S. §32-2101-54).

**Subsidence:** The gradual settling or sinking of the earth's surface with little or no horizontal motion. Subsidence is usually the result of water extraction from underground supplies and not the result of a landslide or slope failure.
**Suburban:** When used in the context of a Maricopa County Area Plan, suburban includes residential uses at generally two to three single family units per acre and accompanying nonresidential and public development.

**Threatened Species:** Any species or subspecies that is likely to become endangered within the foreseeable future because of serious problems and populations are (1) lower than they are historically or (2) extremely local and small.

**Urban:** When used in the context of a Maricopa County Area Plan, includes development with densities exceeding one residential unit per acre and accompanying nonresidential and public development.

**Urban Service Area:** A decision making guide to encourage coordinated physical development within the urbanizing area. The Urban Service Area is based on the provision of infrastructure and services necessary to establish and maintain high quality urban development. It is not delineated on the land use map. Rather, it is defined by the ability of a jurisdiction, improvement district, or private entity to provide infrastructure and appropriate urban services to a specific site or project.

**Wastewater:** Includes sewage and all other liquid waste associated with human or animal habitation, or from production manufacturing or processing operations.

**Watershed:** The entire area that contributes water to a drainage system or stream.

**Zoning:** Classification of land into specific categories that govern the use, placement, spacing, and size of land and buildings corresponding to the categories.
## APPENDIX B – GENERALIZED EXISTING ZONING

<table>
<thead>
<tr>
<th>Zoning Districts</th>
<th>Density</th>
<th>Permitted Uses</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Rural Residential</strong></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Rural 190</td>
<td>1 du/5ac (190,000 sq. ft.)</td>
<td>Residential, agricultural activities</td>
</tr>
<tr>
<td>Rural 70</td>
<td>1 du/1.6 ac (70,000 sq. ft.)</td>
<td>Residential, agricultural activities</td>
</tr>
<tr>
<td>Rural 43</td>
<td>1 du/1ac (43,560 sq. ft.)</td>
<td>Residential, agricultural activities</td>
</tr>
<tr>
<td><strong>Single Family Residential</strong></td>
<td></td>
<td></td>
</tr>
<tr>
<td>R1-35</td>
<td>1 du/35,000 sq. ft.</td>
<td>Residential</td>
</tr>
<tr>
<td>R1-18</td>
<td>1 du/18,000 sq. ft.</td>
<td>Residential</td>
</tr>
<tr>
<td>R1-10</td>
<td>1 du/10,000 sq. ft.</td>
<td>Residential</td>
</tr>
<tr>
<td>R1-8</td>
<td>1 du/8,000 sq. ft.</td>
<td>Residential</td>
</tr>
<tr>
<td>R1-7</td>
<td>1 du/7,000 sq. ft.</td>
<td>Residential</td>
</tr>
<tr>
<td>R1-6</td>
<td>1 du/6,000 sq. ft.</td>
<td>Residential</td>
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<tr>
<td><strong>Limited Multiple Family Residential</strong></td>
<td></td>
<td></td>
</tr>
<tr>
<td>R-2</td>
<td>1 du/4,000 sq. ft.</td>
<td>Multi-family dwelling</td>
</tr>
<tr>
<td><strong>Multiple Family Residential</strong></td>
<td></td>
<td></td>
</tr>
<tr>
<td>R-3</td>
<td>1 du/3,000 sq. ft.</td>
<td>Multi-family dwellings</td>
</tr>
<tr>
<td>R-4</td>
<td>1 du/2,000 sq. ft.</td>
<td>Multi-family dwellings</td>
</tr>
<tr>
<td>R-5</td>
<td>1 du/1,000 sq. ft.</td>
<td>Multi-family dwellings</td>
</tr>
<tr>
<td><strong>Commercial</strong></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Planned Shopping Center (C-S)</td>
<td></td>
<td>Retail and service businesses w/ development site plan approved by the Board of Supervisors</td>
</tr>
<tr>
<td>Commercial Office (C-O)</td>
<td></td>
<td>Professional, semi-professional and business office</td>
</tr>
<tr>
<td>Neighborhood Commercial (C-1)</td>
<td></td>
<td>Food markets, drugstores and personal service shops</td>
</tr>
<tr>
<td>Intermediate Commercial (C-2)</td>
<td></td>
<td>Hotels and motels, travel trailer parks, restaurants, and some commercial recreation and cultural facilities</td>
</tr>
<tr>
<td>General Commercial (C-3)</td>
<td></td>
<td>Retail and wholesale commerce and commercial Entertainment</td>
</tr>
<tr>
<td><strong>Industrial</strong></td>
<td></td>
<td></td>
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<tr>
<td>Planned Industrial (Ind-1)</td>
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<td>Business and manufacturing activities w/ development site plan approved by the Board of Supervisors</td>
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<tr>
<td>Light Industrial (Ind-2)</td>
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<td>Light industrial activities w/ development site plan approved by the Board of Supervisors</td>
</tr>
<tr>
<td>Heavy Industrial (Ind-3)</td>
<td></td>
<td>Heavy industrial activities w/ development site plan approved by the Board of Supervisors</td>
</tr>
</tbody>
</table>

Note: Zoning Districts in the planning area are illustrated in Figure 14.
Existing Zoning
Figure 14
APPENDIX C - LAND REGULATIONS

In addition to zoning districts, other public and private techniques and guidelines are used to accommodate development. Such techniques include:

1. Hillside Development Standards (HD):
   Allows the reasonable use and development of hillside areas while maintaining its unique character, identity, and image. This district applies to development on slopes of 15 percent and greater.

2. Manufactured House Residential Overlay (MHR):
   Provides for housing which is similar to conventional on site built housing in subdivisions or on individual lots where manufactured housing is appropriate.

3. Senior Citizen Overlay (SC):
   Provides for planned residential development designed specifically for residency by older populations.

4. Planned Development Overlay (PD):
   Establishes a basic set of conceptual parameters for the development of land and supporting infrastructure, which is to be carried out and implemented by precise plans at the time of actual development.

5. Special Uses (SU)
   Allows a class of uses that are otherwise prohibited by the Ordinance.

6. Temporary Uses (TU)
   Allows a class of uses for a specific period of time.

7. Conditional Uses (CU)
   Allows a class of uses based on unique circumstances.

8. Unit Plans of Development (UPD)
   Provides for large scale development where variations in lot size, dwelling type and open space is warranted due to topographic or other considerations.

9. Subdivision Regulations/Administrative Guidelines
   Method which helps ensure adequate traffic circulation, lot design, water supply, fire protection, sewage disposal, utilities, drainage, flood protection, community facilities, and the conveyance of land by accurate legal descriptions.

10. Uniform Building Code (UBC)
    Establishes standards for building construction and site preparation.
11. Maricopa County Health Code
   Includes development regulations for domestic water supply systems, refuse collection and disposal, sanitary sewage treatment systems, and mobile home parks. Additional regulations include vector control, bathing places, food handling establishments, childcare facilities, kennels, pet shops, and air pollution control.

12. Private Land Use Controls
   Many developers use private land controls to supplement government regulations. These controls are known as covenants, conditions, and restrictions (CC&Rs). CC&Rs are contained in the deed to property or are otherwise formally recorded.
APPENDIX D - ACRONYMS

<table>
<thead>
<tr>
<th>Acronym</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>ADMP</td>
<td>Area Drainage Master Plan</td>
</tr>
<tr>
<td>ADOT</td>
<td>Arizona Department of Transportation</td>
</tr>
<tr>
<td>ADWR</td>
<td>Arizona Department of Water Resources</td>
</tr>
<tr>
<td>AGFD</td>
<td>Arizona Game and Fish Department</td>
</tr>
<tr>
<td>AIRFA</td>
<td>American Indian Religious Freedom Act of 1978</td>
</tr>
<tr>
<td>AMA</td>
<td>Active Management Area</td>
</tr>
<tr>
<td>API</td>
<td>Arizona Preserve Initiative</td>
</tr>
<tr>
<td>A.R.S.</td>
<td>Arizona Revised Statutes</td>
</tr>
<tr>
<td>AZDOC</td>
<td>Arizona Department of Commerce</td>
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<tr>
<td>BLM</td>
<td>United States Bureau of Land Management</td>
</tr>
<tr>
<td>CAP</td>
<td>Central Arizona Project</td>
</tr>
<tr>
<td>CC&amp;Rs</td>
<td>Covenants, Conditions, and Restrictions</td>
</tr>
<tr>
<td>CIP</td>
<td>Capital Improvement Program</td>
</tr>
<tr>
<td>DMP</td>
<td>Development Master Plan</td>
</tr>
<tr>
<td>FAR</td>
<td>Floor Area Ratio</td>
</tr>
<tr>
<td>FCDMC</td>
<td>Flood Control District of Maricopa County</td>
</tr>
<tr>
<td>GDPA</td>
<td>General Plan Development Area</td>
</tr>
<tr>
<td>GPEC</td>
<td>Greater Phoenix Economic Council</td>
</tr>
<tr>
<td>HURF</td>
<td>Highway User Revenue Funds</td>
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<tr>
<td>ITS</td>
<td>Intelligent Transportation System</td>
</tr>
<tr>
<td>LOS</td>
<td>level of service</td>
</tr>
<tr>
<td>MAG</td>
<td>Maricopa Association of Governments</td>
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<td>MCDOT</td>
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<td>Maricopa County Planning and Development Department</td>
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<td>MCSO</td>
<td>Maricopa County Sheriff Office</td>
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<tr>
<td>MIHS</td>
<td>Maricopa Integrated Health System</td>
</tr>
<tr>
<td>MSRP</td>
<td>Maricopa County Major Streets and Routes Plan</td>
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<tr>
<td>Acronym</td>
<td>Description</td>
</tr>
<tr>
<td>---------</td>
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<tr>
<td>NEPA</td>
<td>National Environmental Protection Act</td>
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<td>NRC</td>
<td>Neighborhood Retail Center</td>
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<td>NRPA</td>
<td>National Recreation and Park Association</td>
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<td>PM</td>
<td>particulate matter</td>
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<td>ROSS</td>
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<tr>
<td>RPTA</td>
<td>Regional Public Transportation Authority</td>
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<tr>
<td>SB</td>
<td>State Business Route</td>
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<td>SWVTS</td>
<td>Southwest Valley Transportation Study</td>
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<td>TDS</td>
<td>total dissolved solids</td>
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<td>TSP</td>
<td>Transportation System Plan</td>
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<td>USA</td>
<td>Urban Service Area</td>
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<tr>
<td>USDA</td>
<td>United States Department of Agriculture</td>
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<tr>
<td>USGS</td>
<td>United States Geological Survey</td>
</tr>
<tr>
<td>VLT</td>
<td>Vehicle License Taxes</td>
</tr>
<tr>
<td>WCMP</td>
<td>Water Course Master Plan</td>
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<tr>
<td>WMEZ</td>
<td>Western Maricopa Enterprise Zone</td>
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### APPENDIX E - Comprehensive Plan Amendments and Development Master Plan

<table>
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<tr>
<th>Case Number</th>
<th>Project Name</th>
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<th>Acreage</th>
<th>Approved</th>
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<tr>
<td>DMP 2006004</td>
<td>Insignia Plan Amendment</td>
<td>Old US 80 &amp; South of Komatke Road</td>
<td>52</td>
<td>12/20/2006</td>
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